








# MXF 427 *XSafe Eco*

## Modular Ice Machine 240 kg

**Scotsman®**  
Ice Systems

Item
Project
Quantity

		<b>FEATURES</b> <ul style="list-style-type: none"><li>• Top Materials: AISI 304 Stainless steel and new removable grid</li><li>• Core Ice System: Stable evaporator system (Axial load).</li><li>• New Core Evaporator: Highly balanced auger (double fly system).</li><li>• New Gearmotor: Evaporator strability improved and noise free.</li><li>• Innovative Ice Breaker: Very dry flake ice - 12% of water contents.</li><li>• Durable Operations: High efficiency and better performance.</li><li>• Easy to Clean: Facilitated cleaning process and XSafe standard.</li><li>• New High-tech Water Sump with easy regulation system.</li><li>• New ice level sensor: for seamless operations.</li><li>• New Display: Touch &amp; Smart.</li><li>• XWave: New App with improved electronics and programming.</li></ul>	
	<b>CONDENSING SYSTEM</b>  Water cooled Air cooled	<b>RECOMMENDED BIN</b>	
		<b>BIN</b>	<b>KG</b>
		<b>SB322</b>	<b>168</b>
	<b>REFRIGERANT GAS</b>  R290		
	<b>VOLTAGE V/HZ/PH</b>  230\50\1		
<b>CERTIFICATIONS</b>     		<b>OPERATING REQUIREMENTS</b>	
		<b>Minimum</b>	<b>Maximum</b>
<b>Air temperature</b>		<b>10</b>	<b>43</b>
<b>Water temperature</b>		<b>5</b>	<b>38</b>
<b>Water pressure</b>		<b>1 bar (14 psi)</b>	<b>5 bar (70 psi)</b>
<b>Electrical voltage</b>		<b>-10%</b>	<b>+10%</b>
<b>IMPORTANT NOTICE</b> Models and specifications are subject to change without notice. This spec sheet is meant for commercial purpose only. For technical documentation please refer to our service manuals.		<a href="http://www.scotsman-ice.it">www.scotsman-ice.it</a> <a href="http://www.scotsman-ice.com">www.scotsman-ice.com</a>	

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April 2025

# MXF 427 *xSafe EcoX*

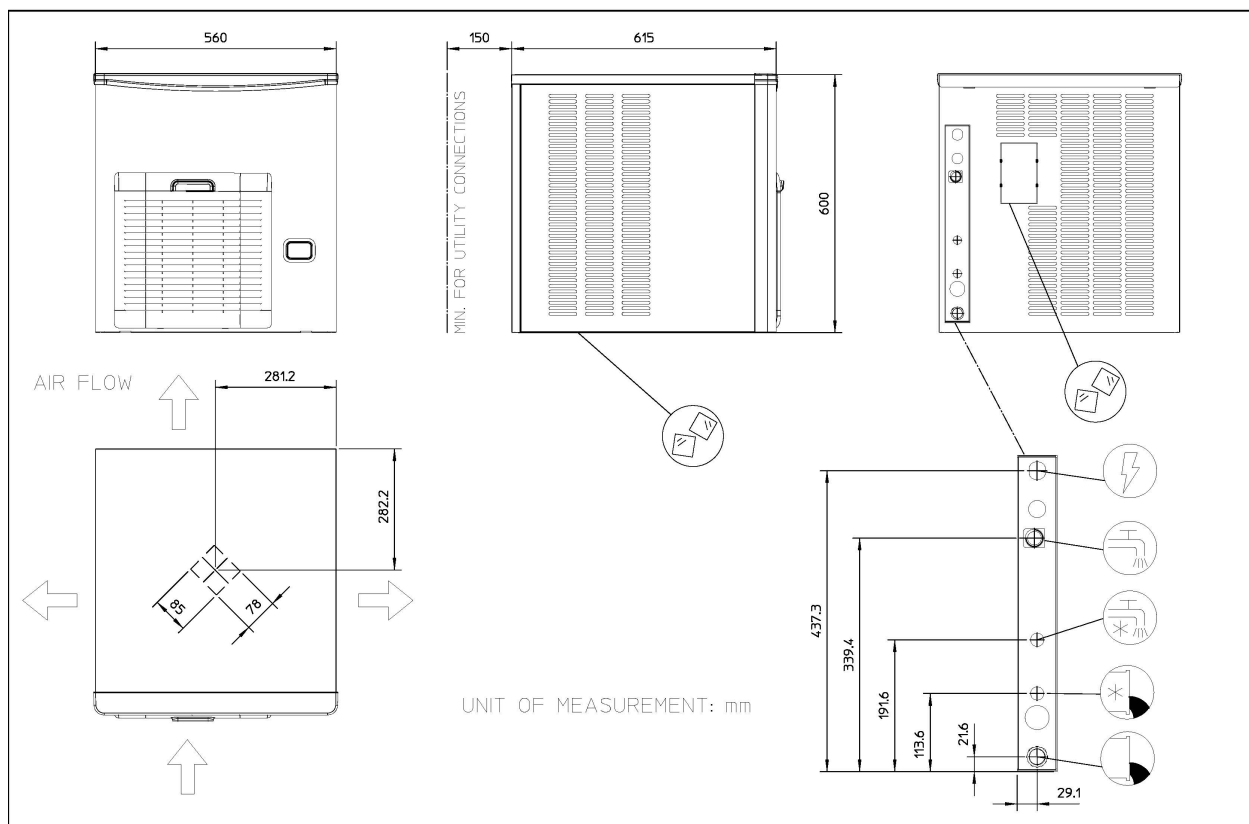
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UNIT DATA			SHIPPING DATA			(*) Data refer to 32°C Amb. / 21°C Water temperature conditions					
Size (W x D x H)			Size (W x D x H)								
Net weight			Gross weight								
560 x 615 x 600 mm			820 x 670 x 630 mm								
57 kg			66kg								
			24 h ice production kg C Amb. / °C Water			Heat Rejection	Energy Consumption (*)	Water Usage (*)	instant power	circuit wires	Max. Fuse Size
Version	Voltage	Condensation	10°C/10°C	21°C/10°C	32°C/21°C	kW	kWh/24h	l/h	W	No. x Ømm2	A
			kg	kg	kg						
MXF 427 WS OX	230\50\1	W	240	230	200	1,6	15	173	630	3 x 1,5	10
MXF 427 AS OX	230\50\1	A	215	187	170	1,4	16	8	750	3 x 1,5	10

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