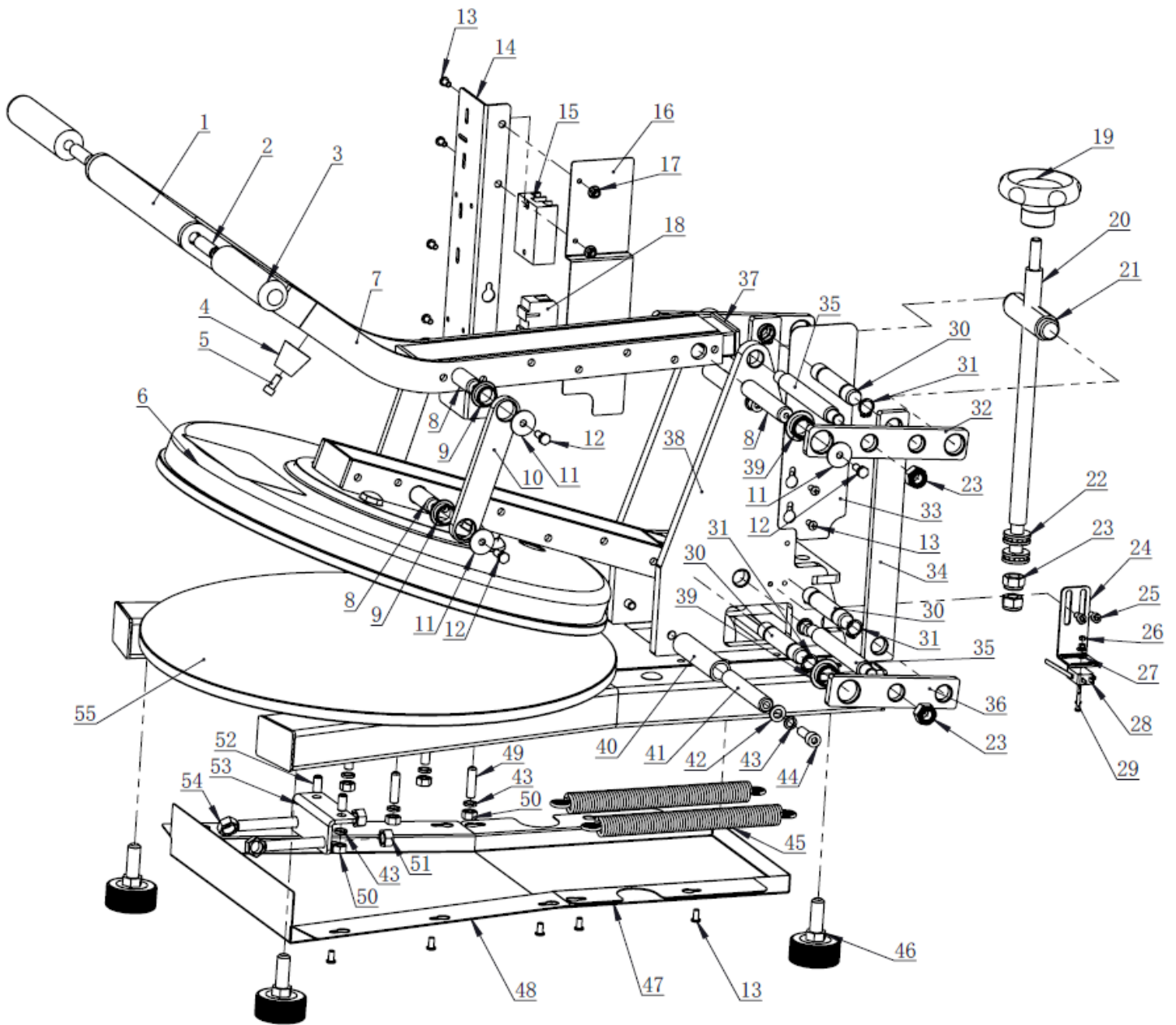


DP-18S Dough Press PARTS LIST

FIGURE 1 TRANSMISSION FIGURE



DP-18S Dough Press PARTS LIST

Item	FHE Part Code	Description	Qty
1*	1DD10003.00002	Middle Presser Lever	1
2		Screw M12*40	2
3	1DD10003.00003	External Press Lever	2
4	9299.00038	Foot Pad Black	1
5	9210.00087	Screw M6*14	1
6		Upper Heating Plate Assembly +Lower Support Welded Assembly	1
7	1DD10003.01	Press Plate Welded Assembly	1
8	1DD10003.00007	Press Hand Support Shaft	3
9	1DD10003.00014	Small Support Plate Bushing	4
10	1DD10003.00010	Support Hinged Edge Plate	2
11	9211.00049	Gasket 6.5*25*2	6
12	9213.00018	Bolt M6*16	6
13	9210.00017	Screw M5*10	16
14	1DD10003.00017	Control Board Chassis Support Board	1
15*	DP-18S-F1-SSR	DC Controlled AC 45A Solid State Relay 9104.00109	1
16	1DD10003.00021	Left Guard Bulkhead	1
17	9212.00060	Nut	2
18*	DP-18S-F1-FH	Fuse Holder 9137.00001 + Fuse 20A 9137.00002	1
19*	DP-18S-F1-CH	Corrugated Handle 9299.00034	1
20	1DD10003.00009	Lift Adjusting Screw	1
21	1DD10003.00001	Lift Coupling Shaft	1
22	9201.00033	Flat Thrust Ball Bearing	2
23	9212.00039	Nut M12	6
24	1DD10003.00016	Travel Switch FRAME	1
25	9210.00123	Screw M5*10	2
26	9212.00029	Nut M3	2
27	9211.00010	Plain Washer ø4	2

Item	FHE Part Code	Description	Qty
28*	DP-18S-F1-TS	Travel Switch XV-153- 1C25/16A 9103.00066	1
29	9210.00125	Screw M3*16	2
30	1DD10003.00005	Balanced Support Shaft	3
31	9205.00003	External Pliers 14*1	6
32	1DD10003.00011	Horizontal Plate	2
33	1DD10003.00022	Right Protective Bulkhead	1
34	1DD10003.00004	Balanced Support Plate	2
35	1DD10003.00006	Main Bearing Support	2
36	1DD10003.00008	Balance Short Horizontal Plate	2
37	9299.00035	Inner Plug	2
38	1DD10003.03	Frame Welded Spares	1
39	1DD10003.00013	Balance Shaft Cushion Sleeve	4
40	9299.00037	High Temperature Resistant Silicone Hose	1
41	1DD10003.03002	Fixed Coupling Shaft	1
42	9211.00013	Flat Washer ø8	2
43	9211.00028	Spring Washer ø8	8
44	9210.00050	Screw	2
45	DP-18S-F1-SLL	Spring Looped Link 9219.00010	2
46	1DD10003.00026	Foot Adjustment	4
47	1DD10003.00025	Main Sealing Plate	1
48	1DD10003.00024	Bottom Sealing Plate	1
49		Screw M8*30	4
50	9212.00017	M8 Nut	6
51	9212.00018	M10 Nut	2
52		Screw M8*16	2
53	1DD10003.00018	Spring Tension Plate	1
54	1DD10003.00015	Spring Adjustment	2
55	1DD10001.07002	Lower Plate	1

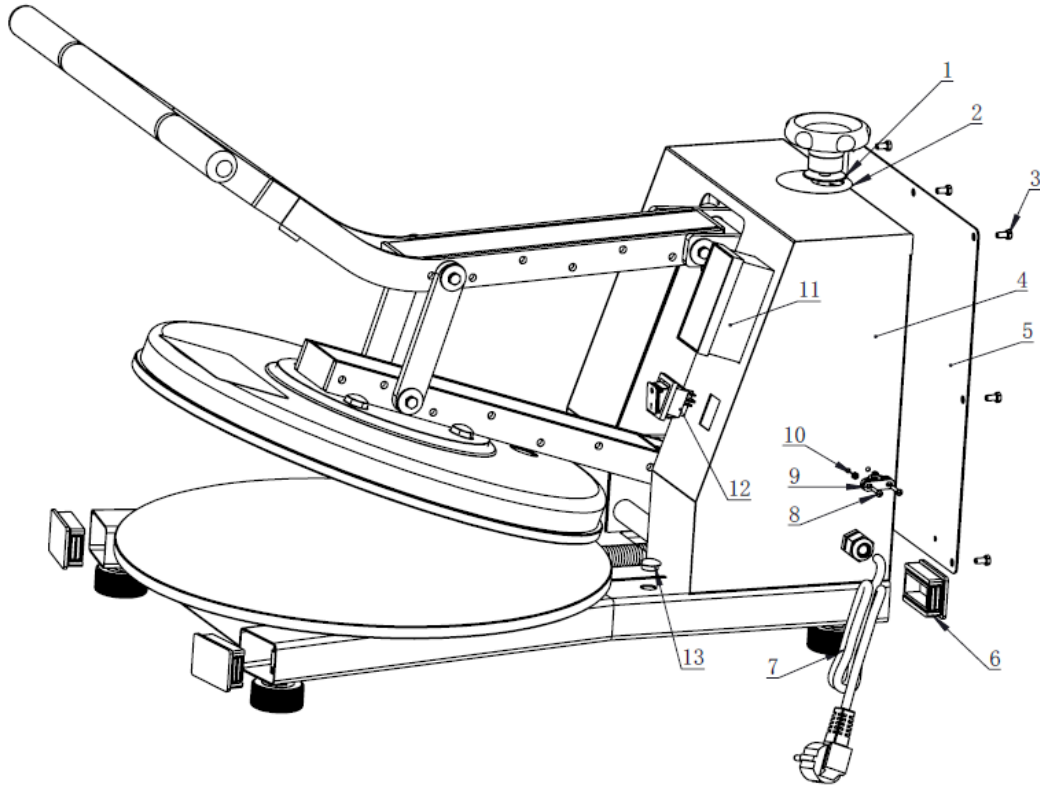
*Wearable Part

FHE After Sales Service & Support (AU)
Phone: 1300887055
Spares Email: spares@fedservices.com.au

FHE After Sales Service & Support (NZ)
Phone: 09 415 6471
Service Email: service@fedproducts.co.nz

DP-18S Dough Press PARTS LIST

FIGURE 2 EXTERIOR FIGURE



Item		FHE Part Code	Description	Qty	Remark
1*		9299.00039	Flat Gasket	1	
2		9604.00180	Arrow	1	
3		9210.00207	Bolt M5*10	7	
4		1DD10007.01	Outer Housing Welding Spares	1	
5		1DD10003.00019	Housing Cover Back Cover	1	
6		DP-18S-F2-PIP	Plastic Inner Plug 9299.00036	4	
7*		9105.00005	Cable 3*1.5	1	
8		9210.00125	Screw M3*16	4	
9		9131.00030	Cable Clamp 026-15-09F	1	
10		9212.00029	Nut M3	4	
11*		DP-18S-F2-UHTTC	Upper Heating Time Temperature Controller 9136.00009	1	
12*	Version 1	DP-18S-F2-Switch	Switch 23AKCD2 30A125V 15A250V 9103.00064	1	Before PO 102499
	Version 2	9103.00113	Red Green Switch KJD32D 230V	1	After PO 102499
13		1BB10008.00054	Rubber Plug	2	

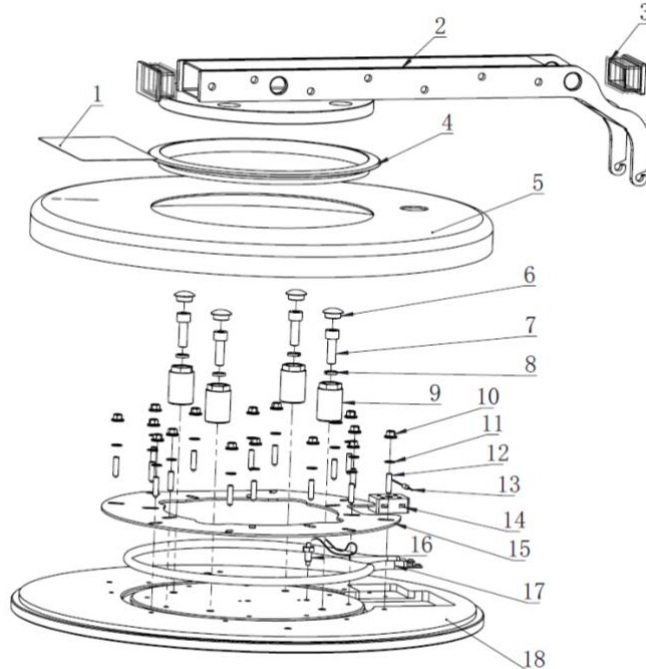
*Wearable parts

FHE After Sales Service & Support (AU)
 Phone: 1300887055
 Spares Email: spares@fedservices.com.au

FHE After Sales Service & Support (NZ)
 Phone: 09 415 6471
 Service Email: service@fedproducts.co.nz

DP-18S Dough Press PARTS LIST

FIGURE 3 HEATER FIGURE



Item	FHE Part Code	Description	Qty
1	9604.00164	High Temperature Marking Paper	1
2	1DD10003.02	Lower Support Welded Assembly	1
3	9299.00035	Plastic Inner Plug	2
4	1DD10001.00038	Upper Disk Cover Rubber Ring	2
5	1DD10001.11005	Upper Plate Cover	1
6	1BB10008.00054	Rubber Plug	1
7	9210.00050	Screw	1
8	9211.00028	Spring Washer Ø8	1
9	1DD10003.00012	Screw	1
10	9212.00060	Nut	2
11	9211.00112	Gasket	1
12	9210.00173	Screw M5*20	1
13*	9136.00002	Metal Casing Temperature Fuse 180° 250V 15A	1
14	DP-18S-F3-Connector	Connector 9136.00011	2
15	1DD10001.11001	Heating Wire Pressure Plate	2
16*	DP-18S-F3-Thermocouple	Type K Thermocouple 9136.00003	1
17*	DP-18S-F3-RHW	Round Heating Wire 9136.00001	1
18	1DD10001.11006	Upper Plate	1

*Wearable parts