



PRODUCT DOCUMENT PACK

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PRODUCT

Siesta FL-118-10722-102 Maya Chair - Anthracite

Model / SKU: FL-118-10722-102

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Official supplier source: </media/products/28268/documents/siesta-maya-chair-catas-report.pdf>

Date received: 29-09-06

Date of issue: 07-11-06

Report consists of 8 attached sheets.

Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL ()
TURKEY

Sample name: Chair MAYA code 025

TEST REPORT N° 73610

List performed tests

1. Domestic Seatings - Stability - EN 1022/05
2. Seat and back static load test EN 1728/2000
3. Seat and back fatigue test EN 1728/2000
4. Seat front edge durability test EN 1728/2000
5. Leg forward static load test EN 1728/2000
6. Leg sideways static load test EN 1728/2000
7. Seat impact test EN 1728/2000
8. Back impact test EN 1728/2000



✕ Head of Department

Signature



Chief Executive
✕Dott. Ing. Angelo Speranza

Signature

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TEST REPORT

73610 / 1

Date received: 29-09-06

Date of test: 03-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
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TURKEY

Domestic Seatings - Stability - EN 1022/05

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 161 N

Rearward overturning of tilting chair: with 11 discs of 10 Kg.

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : 161 N does not overturn

Tilting chair in the rearmost position

Loading discs on the seat : //

Sideways overturning for chairs with arms

Horizontal force : //

Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

Forwards overturning for chairs with footrest

Horizontal force : //

Test passed

× Head of Department



Chief Executive
×Dott. Ing. Angelo Speranza

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TEST REPORT

73610 / 2

Date received: 29-09-06
Date of test: 06-10-06
Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TURKEY

Seat and back static load test EN 1728/2000

Seat and back static load test, clause 6.2.1

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	600	10	No defects

Note:

According to EN 1728/00, back force has been reduced from 700 N to 600 N to avoid tipping.

Seat front edge static load, clause 6.2.2

Seat load N	Number of cycles	Remarks
2.000	10	No defects

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

× Head of Department




Chief Executive
X Dott. Ing. Angelo Speranza



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TEST REPORT

73610 / 3

Date received: 29-09-06

Date of test: 09-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECIK 34537
BUYUKCEKMECE-ISTANBUL
TURKEY

Seat and back fatigue test EN 1728/2000

Seat and back fatigue test, clause 6.7

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	330	200.000	No defects

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

× Head of Department




Chief Executive
× Dott. Ing. Angelo Speranza



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TEST REPORT

73610 / 4

Date received: 29-09-06

Date of test: 23-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
BUYUKCEKMECE-ISTANBUL
TURKEY

Seat front edge durability test EN 1728/2000

Seat front edge durability test, clause 6.8

Test results:

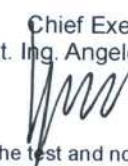
Points of application	Seat force N	Number of cycles	Remarks
80 mm back from the front edge	1.000	100.000	No defects

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

Head of Department




Chief Executive
Dott. Ing. Angelo Speranza


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TEST REPORT

73610 / 5

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
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TURKEY

Leg forward static load test EN 1728/2000

Leg forward static load test, clause 6.12

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
760	1.800	10	No defects

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

*Head of Department



Chief Executive
*Dott. Ing. Angelo Speranza

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TEST REPORT

73610 / 6

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
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Leg sideways static load test EN 1728/2000

Leg sideways static load test, clause 6.13

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
300	1.800	10	No defects

Note:

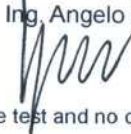
According to EN 1728/00, horizontal force has been reduced from 760 N to 300 N, to avoid tipping.

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

Head of Department




Chief Executive
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TEST REPORT

73610 / 7

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
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TURKEY

Seat impact test EN 1728/2000

Seat impact test, clause 6.15

Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	300	10	No defects

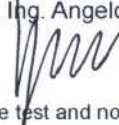
Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

Head of Department




Chief Executive
Dott. Ing. Angelo Speranza



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TEST REPORT

73610 / 8

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.
CATALCA YOLU NO:4 TEPECİK 34537
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Back impact test EN 1728/2000

Back impact test, clause 6.16

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
68	6,5	10	No defects

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

*Head of Department



Chief Executive
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