



## PRODUCT DOCUMENT PACK

Prepared and distributed by KW Commercial Kitchen

### PRODUCT

# Siesta FL-118-10722-216 Maya Chair - Silver Grey

**Model / SKU: FL-118-10722-216**

#### KW COMMERCIAL KITCHEN

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Official supplier source: </media/products/28279/documents/siesta-maya-chair-catas-report.pdf>

Date received: 29-09-06

Date of issue: 07-11-06

Report consists of 8 attached sheets.

**Spett.** ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
CATALCA YOLU NO:4 TEPECIK 34537  
BUYUKCEKMECE-ISTANBUL ()  
TURKEY

Sample name: Chair MAYA code 025

## TEST REPORT N° 73610

### List performed tests

1. Domestic Seatings - Stability - EN 1022/05
2. Seat and back static load test EN 1728/2000
3. Seat and back fatigue test EN 1728/2000
4. Seat front edge durability test EN 1728/2000
5. Leg forward static load test EN 1728/2000
6. Leg sideways static load test EN 1728/2000
7. Seat impact test EN 1728/2000
8. Back impact test EN 1728/2000



✕ Head of Department

*Signature*



Chief Executive  
✕Dott. Ing. Angelo Speranza

*Signature*

Sample name is declared by the company who asked for the test. This report relates to the samples submitted for the test and no others. Additions, deletions or alterations are not permitted. This test report must always be reproduced in its entirety.

## TEST REPORT

73610 / 1

Date received: 29-09-06

Date of test: 03-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
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TURKEY

## Domestic Seatings - Stability - EN 1022/05

Type of chair: fixed geometry

Minimum horizontal force for rearwards overturning of fixed back chair: 161 N

Rearward overturning of tilting chair: with 11 discs of 10 Kg.

### Forwards overturning

Horizontal force : 20 N does not overturn

### Rearwards overturning

Fixed back chair

Horizontal force : 161 N does not overturn

### Tilting chair in the rearmost position

Loading discs on the seat : //

### Sideways overturning for chairs with arms

Horizontal force : //

### Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

### Forwards overturning for chairs with footrest

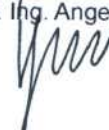
Horizontal force : //

Test passed

× Head of Department




Chief Executive  
×Dott. Ing. Angelo Speranza



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## TEST REPORT

73610 / 2

Date received: 29-09-06

Date of test: 06-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
CATALCA YOLU NO:4 TEPECİK 34537  
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TURKEY

## Seat and back static load test EN 1728/2000

Seat and back static load test, clause 6.2.1

Test results:

| Seat load<br>N | Back force<br>N | Number<br>of cycles | Remarks    |
|----------------|-----------------|---------------------|------------|
| 2.000          | 600             | 10                  | No defects |

Note:

According to EN 1728/00, back force has been reduced from 700 N to 600 N to avoid tipping.

Seat front edge static load, clause 6.2.2

| Seat load<br>N | Number<br>of cycles | Remarks    |
|----------------|---------------------|------------|
| 2.000          | 10                  | No defects |

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

× Head of Department



Chief Executive  
X Dott. Ing. Angelo Speranza

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## TEST REPORT

73610 / 3

Date received: 29-09-06

Date of test: 09-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
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## Seat and back fatigue test EN 1728/2000

Seat and back fatigue test, clause 6.7

Test results:

| Seat force<br>N | Back force<br>N | Number<br>of cycles | Remarks    |
|-----------------|-----------------|---------------------|------------|
| 1.000           | 330             | 200.000             | No defects |

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

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Chief Executive  
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## TEST REPORT

73610 / 4

Date received: 29-09-06

Date of test: 23-10-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
CATALCA YOLU NO:4 TEPECİK 34537  
BUYUKCEKMECE-ISTANBUL  
TURKEY

## Seat front edge durability test EN 1728/2000

Seat front edge durability test, clause 6.8

Test results:

| Points of application          | Seat force N | Number of cycles | Remarks    |
|--------------------------------|--------------|------------------|------------|
| 80 mm back from the front edge | 1.000        | 100.000          | No defects |

Note:

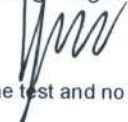
The test has been carried out according to table 1 of UNI 10977/2002, level 5.

X Head of Department





X Chief Executive  
Dott. Ing. Angelo Speranza



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## TEST REPORT

73610 / 5

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
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TURKEY

## Leg forward static load test EN 1728/2000

Leg forward static load test, clause 6.12

Test results:

| Forward horizontal force<br>N | Balancing seat force<br>N | Number of cycles | Remarks    |
|-------------------------------|---------------------------|------------------|------------|
| 760                           | 1.800                     | 10               | No defects |

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

\*Head of Department



Chief Executive  
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## TEST REPORT

73610 / 6

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
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## Leg sideways static load test EN 1728/2000

Leg sideways static load test, clause 6.13

Test results:

| Sideways horizontal force<br>N | Balancing seat force<br>N | Number of cycles | Remarks    |
|--------------------------------|---------------------------|------------------|------------|
| 300                            | 1.800                     | 10               | No defects |

Note:

According to EN 1728/00, horizontal force has been reduced from 760 N to 300 N, to avoid tipping.

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

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## TEST REPORT

73610 / 7

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
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## Seat impact test EN 1728/2000

Seat impact test, clause 6.15

Test results:

| Mass of impactor<br>kg | Height of drop<br>mm | Number of drops | Remarks    |
|------------------------|----------------------|-----------------|------------|
| 25                     | 300                  | 10              | No defects |

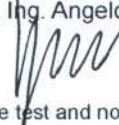
Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

Head of Department




Chief Executive  
Dott. Ing. Angelo Speranza



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## TEST REPORT

73610 / 8

Date received: 29-09-06

Date of test: 02-11-06

Date of issue: 07-11-06

Sample name: Chair MAYA code 025



Spett. ISILPLAST PLASTIK SANAYII VE TIC. A.S.  
CATALCA YOLU NO:4 TEPECIK 34537  
BUYUKCEKMECE-ISTANBUL  
TURKEY

## Back impact test EN 1728/2000

Back impact test, clause 6.16

Test results:

| Angle<br>° | Mass of<br>impactor<br>kg | Number<br>of cycles | Remarks    |
|------------|---------------------------|---------------------|------------|
| 68         | 6,5                       | 10                  | No defects |

Note:

The test has been carried out according to table 1 of UNI 10977/2002, level 5.

\*Head of Department



Chief Executive  
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