



PRODUCT DOCUMENT PACK

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PRODUCT

Hoshizaki 97000094 FTE-170SDA-GN-ML 412L 3 Door Underbench Pillarless Freezer

Model / SKU: 97000094

KW COMMERCIAL KITCHEN

7/72 Canterbury Road, Bankstown NSW 2200

Phone 1300 001 366

Email sales@kwcommercial.com.au

Web www.kwcommercial.com.au



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REACH-IN REFRIGERATOR / FREEZER
MODELS: HRWE127 & HRWE147- SERIES

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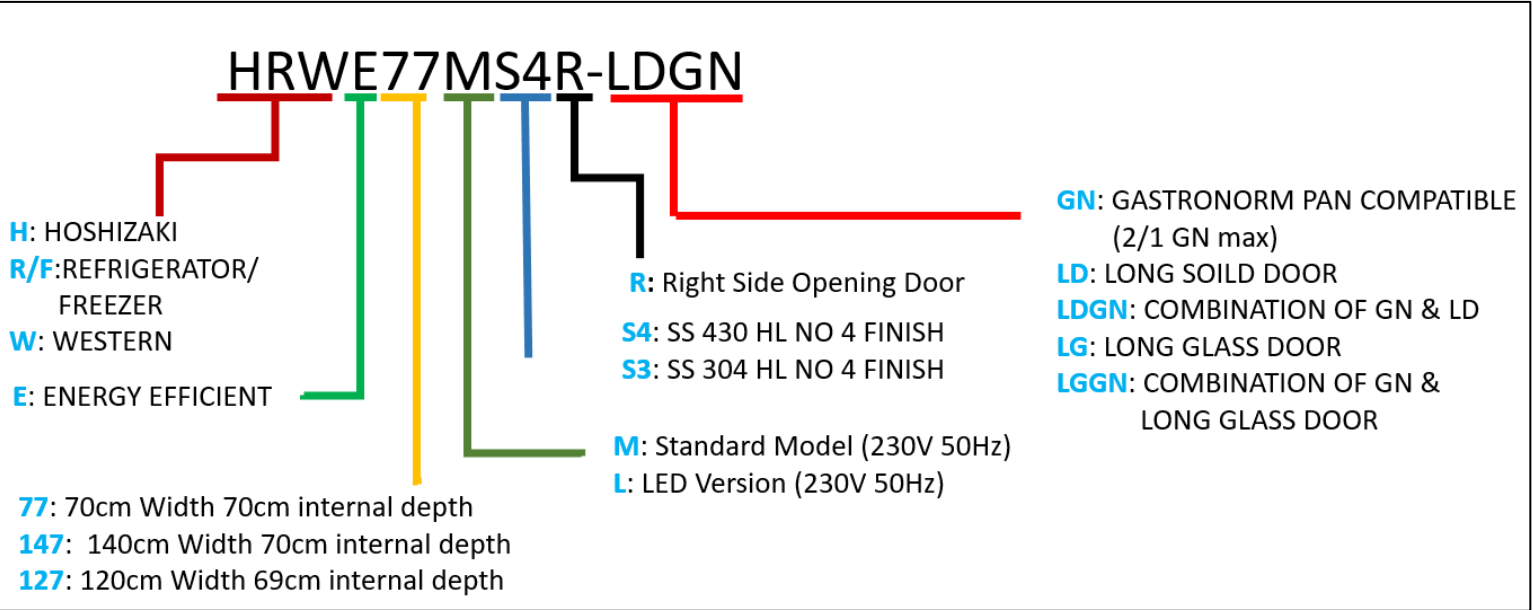
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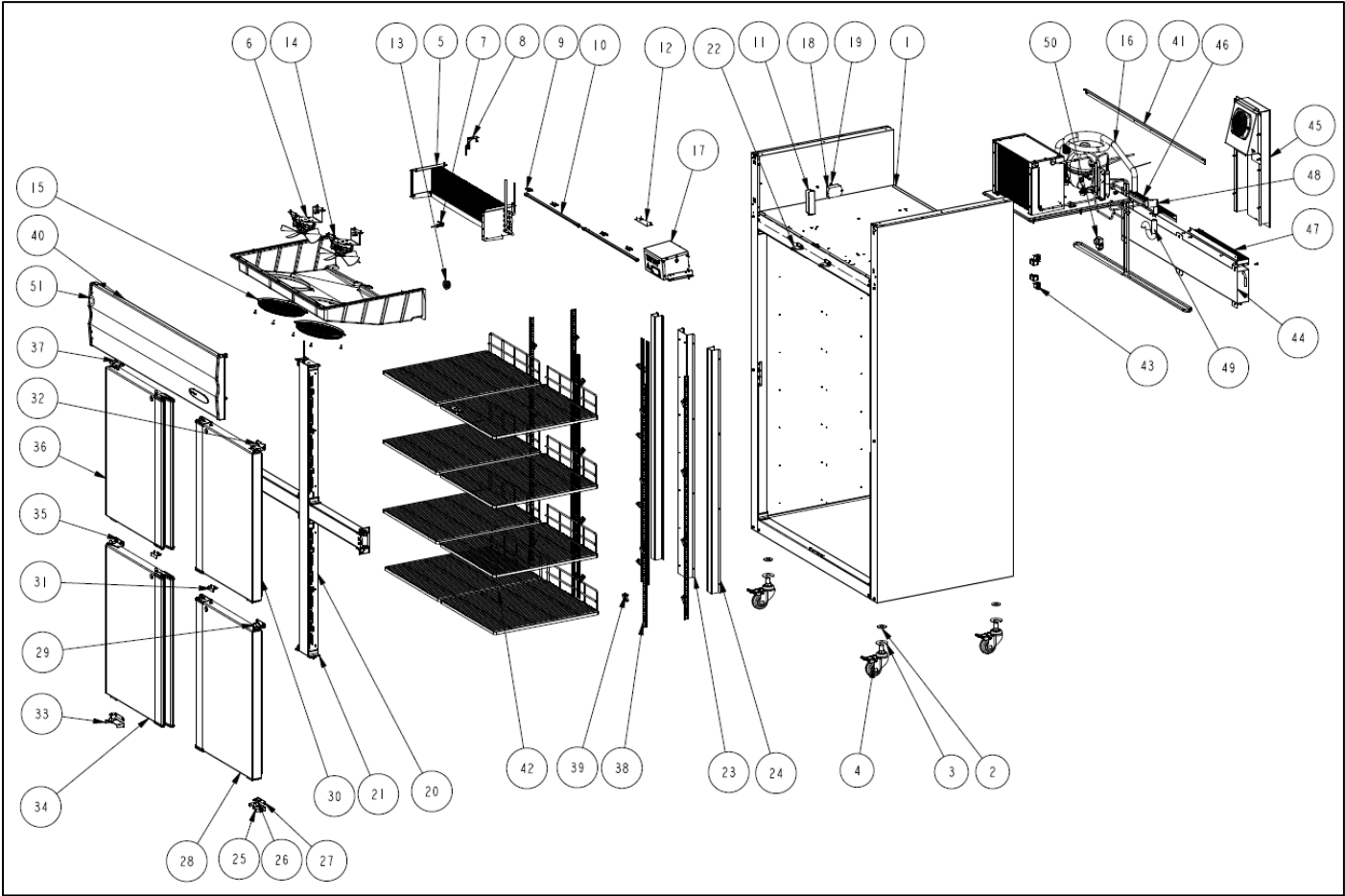
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1. PRODUCT NOMENCLATURE



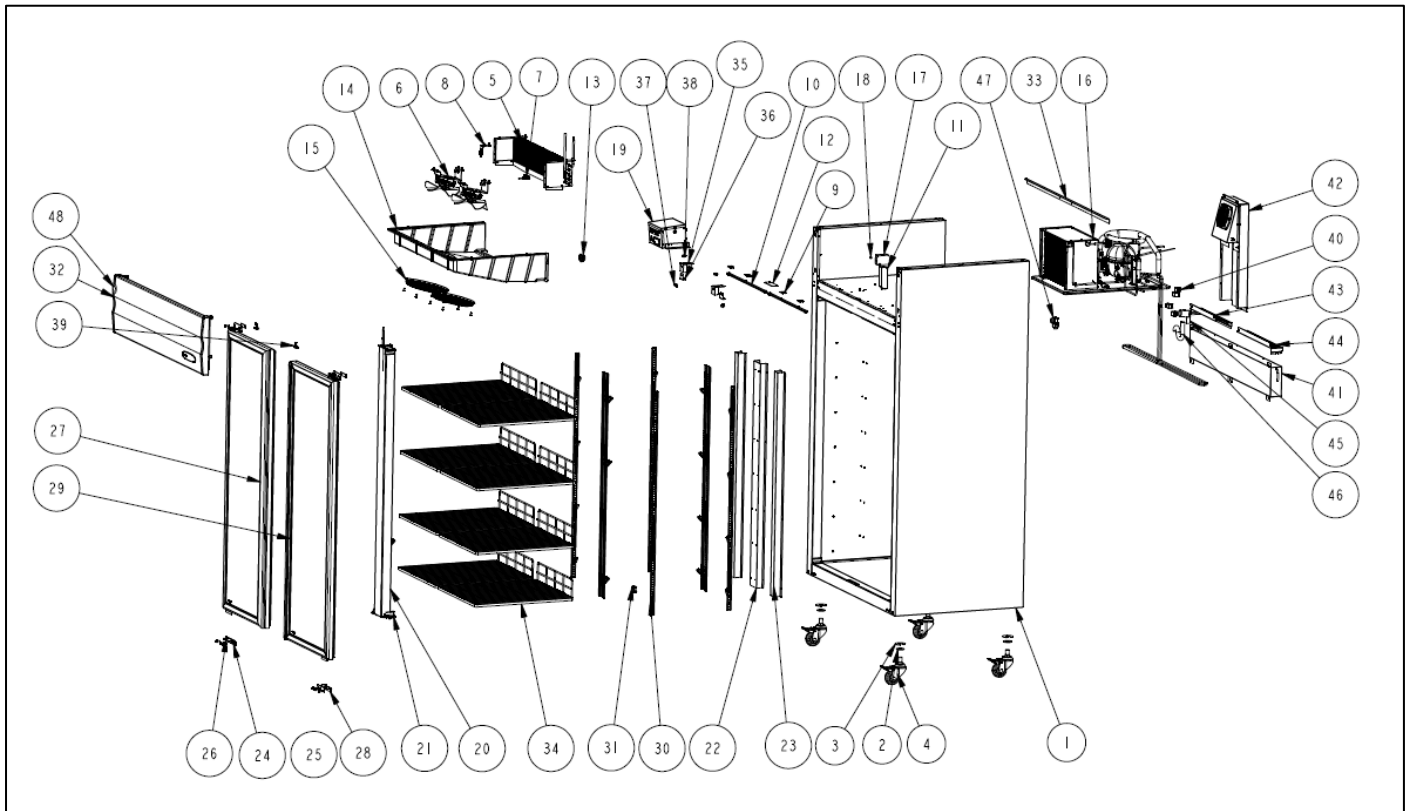
2. REFRIGERATOR ASSEMBLY (HRWE127LS4 &HRWE147LS4)



HRWE127LS4 & HRWE147LS-SERIES

INDEX NO.	SAP CODE	DRAWING NO	PART/ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1136702	0712844	PART	FOAMED CABINET	NOS	1	-
	1136697	0712850	PART	FOAMED CABINET	NOS	-	1
2	1512662	0117998	PART	PLAIN WASHER	NOS	4	4
3	1512663	0117999	PART	CASTOR SPACER	NOS	4	4
4	1512660	0506266	PART	CASTOR WHEEL	NOS	4	4
5	1137063	0711478	ASSEMBLY	EVAPORATOR ASSEMBLY	NOS	1	1
6	-	0712904	ASSEMBLY	EVAPORATOR MOTOR ASSEMBLY	NOS	2	2
7	1519186	0222320	PART	SENSOR CLIP COIL	NOS	1	1
8	1514594	0202684	PART	SENSOR HOLDING CLAMP	NOS	1	1
9	1525166	0203416	PART	LED BRACKET TOP	NOS	4	4
10	1525322	0602660	PART	PL LED BAR C-TYPE CV 2.0W L510MM	NOS	2	2
11	1133371	0602595	PART	LED DRIVER 20W 24VDC	NOS	1	1
12	1111141	0115768	PART	LED CONNECTOR BOX COVER LT	NOS	1	-
	1510398	0201284	PART	LED CONNECTOR BOX COVER PLASTIC	NOS	-	1
13	1510163	0201310	PART	DRAIN GASKET	NOS	1	1
14	1524170	0201888	PART	DEW COLLECTOR	NOS	1	1
15	1523567	0201269	PART	EVAP FAN GUARD	NOS	2	2
16	1136698	0712898	ASSEMBLY	CONDENSING UNIT ASSEMBLY	NOS	1	1
17	1136469	0712974	ASSEMBLY	POWER BOX ASSEMBLY	NOS	1	1
18	1111854	0600807	PART	EMI FILTER 6A	NOS	1	1
19	1502183	-	PART	SCREW T4 X 12 (T4) SUS	NOS	2	2
20	-	0702511	ASSEMBLY	CENTER PILLAR ASSEMBLY	NOS	1	-
	-	0701474	ASSEMBLY	CENTER PILLAR ASSEMBLY	NOS	-	1
21	1507657	0245637	PART	SUS INSIDE CORNER	NOS	8	8
22	1115709	0117299	PART	DOOR LOCK BKT	NOS	2	2
23	1132475	0121668	PART	REAR MID CHNL	NOS	1	1
24	1131728	0121383	PART	STOPER CHNL	NOS	2	2
25	1520365	0506809	PART	BOTTOM HINGE RT	NOS	1	1
26	1508146	0201703	PART	SUS PLASTIC HINGE COLLAR - HINGE	NOS	4	4
27	1508739	0201166	PART	SUS DOOR SPACER	NOS	6	6
28	1116003	0703651	ASSEMBLY	RT DOOR ASSEMBLY BOTTOM	NOS	1	-
	1115999	0703652	ASSEMBLY	RT DOOR ASSEMBLY BOTTOM	NOS	-	1
29	1508029	0502998	PART	SUS MIDDLE HINGE RT	NOS	1	1
30	1116008	0703651	ASSEMBLY	RT DOOR ASSEMBLY TOP	NOS	1	-
	1115997	0703652	ASSEMBLY	RT DOOR ASSEMBLY TOP	NOS	-	1
31	1515116	0117786	PART	DOOR LOCK STOPPER BKT	NOS	2	2
32	1510964	0506838	PART	TOP HINGE RT	NOS	1	1
33	1520364	0506809	PART	BOTTOM HINGE LT	NOS	1	1
34	1116004	0703651	ASSEMBLY	LT DOOR ASSEMBLY BOTTOM	NOS	1	-
	1115995	0703652	ASSEMBLY	LT DOOR ASSEMBLY BOTTOM	NOS	-	1
35	1508028	0502998	PART	MIDDLE HINGE LT	NOS	1	1
36	1116009	0703651	ASSEMBLY	LT DOOR ASSEMBLY TOP	NOS	1	-
	1116001	0703652	ASSEMBLY	LT DOOR ASSEMBLY TOP	NOS	-	1
37	1510965	0506837	PART	TOP HINGE LT	NOS	1	1
38	1511531	0505442	PART	SHELF HOLDER RACK	NOS	8	-
	1524211	0507079	PART	SHELF HOLDER RACK	NOS	-	8
39	1513377	0505879	PART	HSU SHELF CLIP	NOS	33	33
40	1113457	0702503	ASSEMBLY	CANOPY ASSEMBLY	NOS	1	-
	1114866	0702500	ASSEMBLY	CANOPY ASSEMBLY	NOS	-	1
41	1112494	0116099	PART	CANOPY SUPPORT ANGLE	NOS	1	1
42	1524212	0507078	PART	PNTD STRIP SHELF	NOS	8	-
	1524211	0507079	PART	PNTD STRIP SHELF	NOS	-	8
43	1506586	0200997	PART	RUBBER VIBRATION PAD SILICON	NOS	7	7
44	1527040	0712845	PART	SS DRAIN PAN	NOS	1	1
45	1137078	0712829	ASSEMBLY	DRAIN PAN FAN DUCT ASSEMBLY	NOS	1	1
46	1136993	0122202	PART	DRAIN PAN PIPE HOLDER RT	NOS	1	1
47	1136994	0122203	PART	DRAIN PAN PIPE HOLDER LT	NOS	1	1
48	1526893	0222752	PART	DRAIN PIPE ELBOW	NOS	1	1
49	NEW CODE	0222754	PART	DRAIN PIPE OUTLET	NOS	1	1
50	1519474	0506618	PART	AIR VENT VALVE	NOS	1	1
51	1510783	0505553	PART	5 STAR DOME PENGUIN RT 50MM	NOS	1	1
52	1119469	0601230	PART	SENSOR HARNESS	NOS	1	1
53	1507714	0600575	PART	EVAPORATOR MOTOR HARNESS	NOS	1	1
54	1136343	0601857	PART	ICF EXT HARNESS	NOS	1	1
55	1110714	0600795	PART	DOOR SWITCH HARNESS	NOS	1	1
56	1110716	0600794	PART	DOOR SWITCH HARNESS	NOS	1	1
57	1527286	0507340	PART	PWR CORD COT AU/NZ TYPE-I 10A 1MM2/3M/TT	NOS	1	1

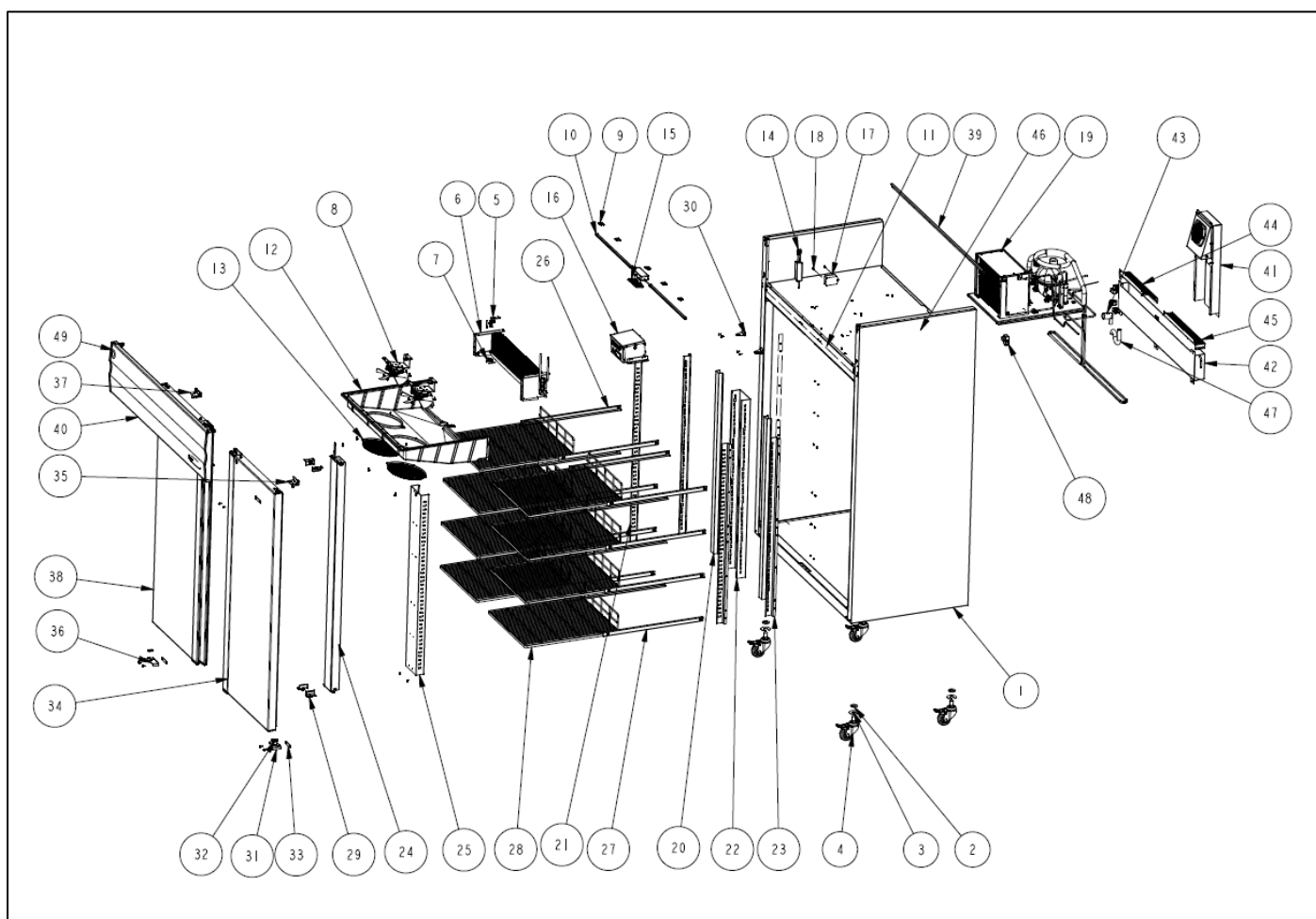
3. REFRIGERATOR ASSEMBLY (HRWE127LS4-LG)



HRWE127LS4 & HRWE147LS-SERIES

INDEX NO.	SAP CODE	DRAWING NO	PART/ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4-LG
1	1136987	0712964	PART	FOAMED CABINET	NOS	1
2	1512662	0117998	PART	PLAIN WASHER OD40 x ID20 x TH3	NOS	4
3	1512663	0117999	PART	WHEEL SPACER OD55 x ID20 x TH2	NOS	4
4	1512660	0506266	PART	CASTOR WHEEL	NOS	4
5	1137063	0711478	ASSEMBLY	EVAPORATOR ASSEMBLY	NOS	1
6	-	0712904	ASSEMBLY	EVAPORATOR MOTOR ASSEMBLY	NOS	2
7	1519186	0222320	PART	SENSOR CLIP COIL	NOS	1
8	1514594	0202684	PART	SENSOR HOLDING CLAMP	NOS	1
9	1525166	0203416	PART	BRACKET TOP	NOS	4
10	1525322	0602660	PART	PL LED BAR C-TYPE CV 2.0W L510MM	NOS	2
11	1133371	-	PART	LED DRIVER 20W 24VDC	NOS	1
12	1111141	0115768	PART	LED CONNECTOR BOX COVER LT	NOS	1
13	1510163	0201310	PART	DRAIN GASKET	NOS	1
14	1524170	0201888	PART	DEW COLLECTOR	NOS	1
15	1523567	0201269	PART	EVAP FAN GUARD	NOS	2
16	1136698	0712898	ASSEMBLY	CONDENSING UNIT ASSY	NOS	1
17	1111854	-	PART	EMI FILTER 6A	NOS	1
18	1502183	-	PART	SCREW T4 X 12 (T4) SUS	NOS	2
19	1136469	0712974	ASSEMBLY	POWER BOX ASSEMBLY	NOS	1
20	1113953	0704241	PART	FOAMED VERTICAL CENTER PILLER ASSEMBLY	NOS	1
21	1507657	0245637	PART	SUS INSIDE CORNER	NOS	4
22	1132475	0121668	PART	SS REAR MID CHNL	NOS	1
23	1131728	0121383	PART	SS STOPER CHNL	NOS	2
24	1516321	0506206	PART	BOTTOM HINGE LT	NOS	1
25	1516317	0201924	PART	PC HINGE SPACER	NOS	4
26	1500923	0502613	PART	HINGE COLLAR BUSH	NOS	2
27	1118000	0704198	ASSEMBLY	GLASS DOOR ASSEMBLY LT	NOS	1
28	1516320	0506206	PART	BOTTOM HINGE RT	NOS	1
29	1117999	0704198	ASSEMBLY	GLASS DOOR ASSEMBLY RT	NOS	1
30	1511531	0505442	PART	SHELF HOLDER RACK	NOS	8
31	1513377	0505879	PART	HSU SHELF CLIP	NOS	32
32	1137007	0712973	ASSEMBLY	CANOPY ASSEMBLY	NOS	1
33	1112494	0116099	PART	CANOPY SUPPORT ANGLE	NOS	1
34	1524212	0507078	PART	PNTD STRIP SHELF	NOS	8
35	1136483	0122283	PART	DOOR SWITCH COVER	NOS	2
36	1136515	0122218	PART	DOOR SWITCH BRACKET	NOS	2
37	1123451	0601473	PART	MGN SWITCH HARNESS	NOS	1
38	1508085	0201092	PART	RUBBER GROMET	NOS	2
39	1505675	0113229	PART	SPACER FOR MAGNETIC DOOR SWITCH	NOS	2
40	1506586	0200997	PART	RUBBER VIBRATION PAD SILICON	NOS	4
41	1527040	0712845	PART	SS DRAIN PAN	NOS	1
42	1137078	0712829	ASSEMBLY	DRAIN PAN FAN DUCT ASSEMBLY	NOS	1
43	1136993	0122202	PART	DRAIN PAN COVER RT	NOS	1
44	1136994	0122203	PART	DRAIN PAN COVER LT	NOS	1
45	1526893	0222752	PART	DRAIN PIPE ELBOW	NOS	1
46	NEW CODE	0222754	PART	DRAIN PIPE OUTLET	NOS	1
47	1519474	0506618	PART	AIR VENT VALVE	NOS	1
48	1510783	0505553	PART	5 STAR DOME PENGUIN RT 50MM	NOS	1
49	1119469	0601230	PART	SENSOR HARNESS	NOS	1
50	1507714	0600575	PART	EVAPORATOR MOTOR HARNESS	NOS	1
51	1136343	0601857	PART	ICF EXT HARNESS	NOS	1
52	1527286	0507340	PART	PWR CORD COT AU/NZ TYPE-I 10A 1MM2/3M/TT	NOS	1

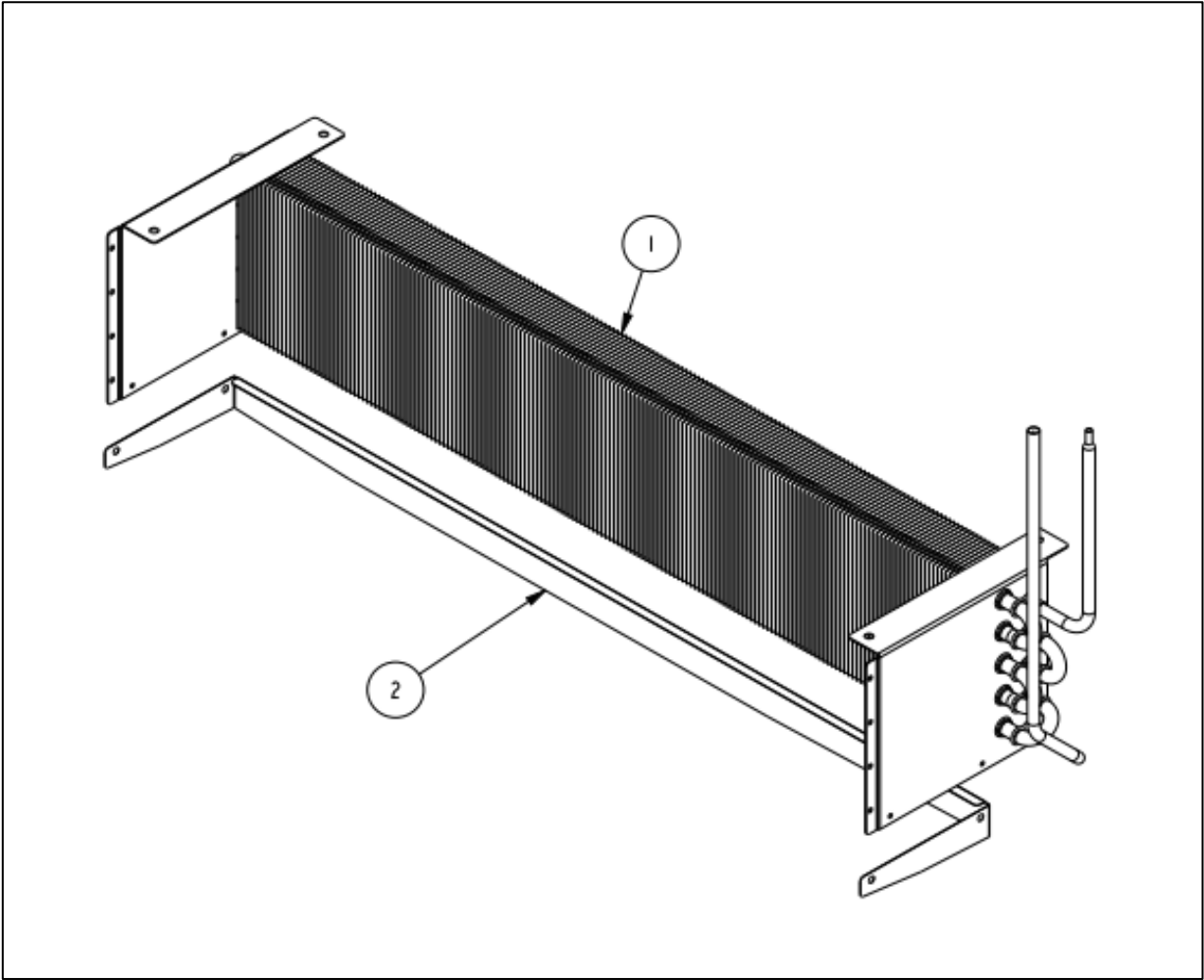
4. REFRIGERATOR ASSEMBLY (HRWE147LS4-LDGN)



HRWE127LS4 & HRWE147LS-SERIES

INDEX NO.	SAP CODE	DRAWING NO	PART/ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4-LDGN
1	1136988	0712968	PART	FOAMED CABINET	NOS	1
2	1512662	0117998	PART	PLAIN WASHER	NOS	4
3	1512663	0117999	PART	WHEEL SPACER	NOS	4
4	1512660	0506266	PART	CASTOR WHEEL	NOS	4
5	1514594	0202684	PART	SENSOR HOLDING CLAMP	NOS	1
6	1137063	0711478	ASSEMBLY	EVAPORATOR ASSEMBLY	NOS	1
7	1519186	0222320	PART	SENSOR CLIP COIL	NOS	1
8	-	0712904	ASSEMBLY	EVAPORATOR MOTOR ASSEMBLY	NOS	2
9	1525166	0203416	PART	LED BRACKET TOP	NOS	5
10	1525322	00602660	PART	PL LED BAR C-TYPE CV 2.0W L510MM	NOS	2
11	1510163	0201310	PART	DRAIN GASKET	NOS	1
12	1524170	0201888	PART	DEW COLLECTOR	NOS	1
13	1523567	0201269	PART	EVAP FAN GUARD	NOS	2
14	1133371	-	PART	LED DRIVER 20W 24VDC	NOS	1
15	1510398	0201284	PART	MID LED CONNECTOR BOX COVER	NOS	1
16	1136469	0712974	ASSEMBLY	POWER BOX ASSEMBLY	NOS	1
17	1111854	0600807	PART	EMI FILTER 6A	NOS	1
18	1502183	-	PART	SCREW T4 X 12 (T4) SUS	NOS	2
19	1136698	0712898	ASSEMBLY	CONDENSING UNIT ASSEMBLY	NOS	1
20	1113062	0116335	PART	SUPPORT CHANNEL	NOS	2
21	1117560	0117055	PART	RAIL SUPPORT-GN-1 FRONT UPRIGHT LD	NOS	2
22	1117562	0117057	PART	SS430 GN RACK MID BACK	NOS	1
23	1117561	0117056	PART	SS430 GN RACK BACK LT/RT	NOS	2
24	1126252	0710120	ASSEMBLY	CENTER PILLAR ASSEMBLY LD	NOS	1
25	1117563	0117058	PART	SS430 GN RACK MID FRT-LD	NOS	1
26	1112770	0116861	PART	C TYPE RAIL LT GN	NOS	8
27	1112769	0116860	PART	C TYPE RAIL RT GN	NOS	8
28	1524214	0507080	PART	PNTD STRIP SHELF-GN	NOS	8
29	1507657	0245637	PART	SUS INSIDE CORNER	NOS	4
30	1115709	0117299	PART	DOOR LOCK BKT	NOS	2
31	1520365	0506809	PART	BOTTOM HINGE RT	NOS	1
32	1508146	0201703	PART	SUS PLASTIC HINGE COLLAR - HINGE	NOS	2
33	1508739	0201166	PART	SUS DOOR SPACER	NOS	4
34	1115998	0710125	ASSEMBLY	LONG DOOR ASSEMBLY RT	NOS	1
35	1510964	0506838	PART	TOP HINGE RT	NOS	1
36	1520364	0506809	PART	BOTTOM HINGE LT	NOS	1
37	1510965	0506837	PART	TOP HINGE LT	NOS	1
38	1116002	0710125	ASSEMBLY	LONG DOOR ASSEMBLY LT	NOS	1
39	1107278	0114122	PART	CANOPY SUPPORT ANGLE 4D	NOS	1
40	1114866	0702500	ASSEMBLY	CANOPY ASSY	NOS	1
41	1137078	0712829	ASSEMBLY	DRAIN PAN FAN DUCT ASSEMBLY	NOS	1
42	1527040	0712845	PART	SS DRAIN PAN	NOS	1
43	1526893	0222752	PART	DRAIN PIPE ELBOW	NOS	1
44	1136993	0122202	PART	DRAIN PAN COVER RT	NOS	1
45	1136994	0122203	PART	DRAIN PAN COVER LT	NOS	1
46	1506586	0200997	PART	RUBBER VIBRATION PAD SILICON	NOS	6
47	NEW CODE	0222754	PART	DRAIN PIPE OUTLET	NOS	1
48	1519474	0506618	PART	AIR VENT VALVE	NOS	1
49	1510783	0505553	PART	5 STAR DOME PENGUIN RT 50MM	NOS	1
50	1119469	0601230	PART	SENSOR HARNESS	NOS	1
51	1507714	0600575	PART	EVAPORATOR MOTOR HARNESS	NOS	1
52	1136343	0601857	PART	ICF EXT HARNESS	NOS	1
53	1110714	0600795	PART	DOOR SWITCH HARNESS	NOS	1
54	1110716	0600794	PART	DOOR SWITCH HARNESS	NOS	1
55	1527286	0507340	PART	PWR CORD COT AU/NZ TYPE-I 10A 1MM2/3M/TT	NOS	1

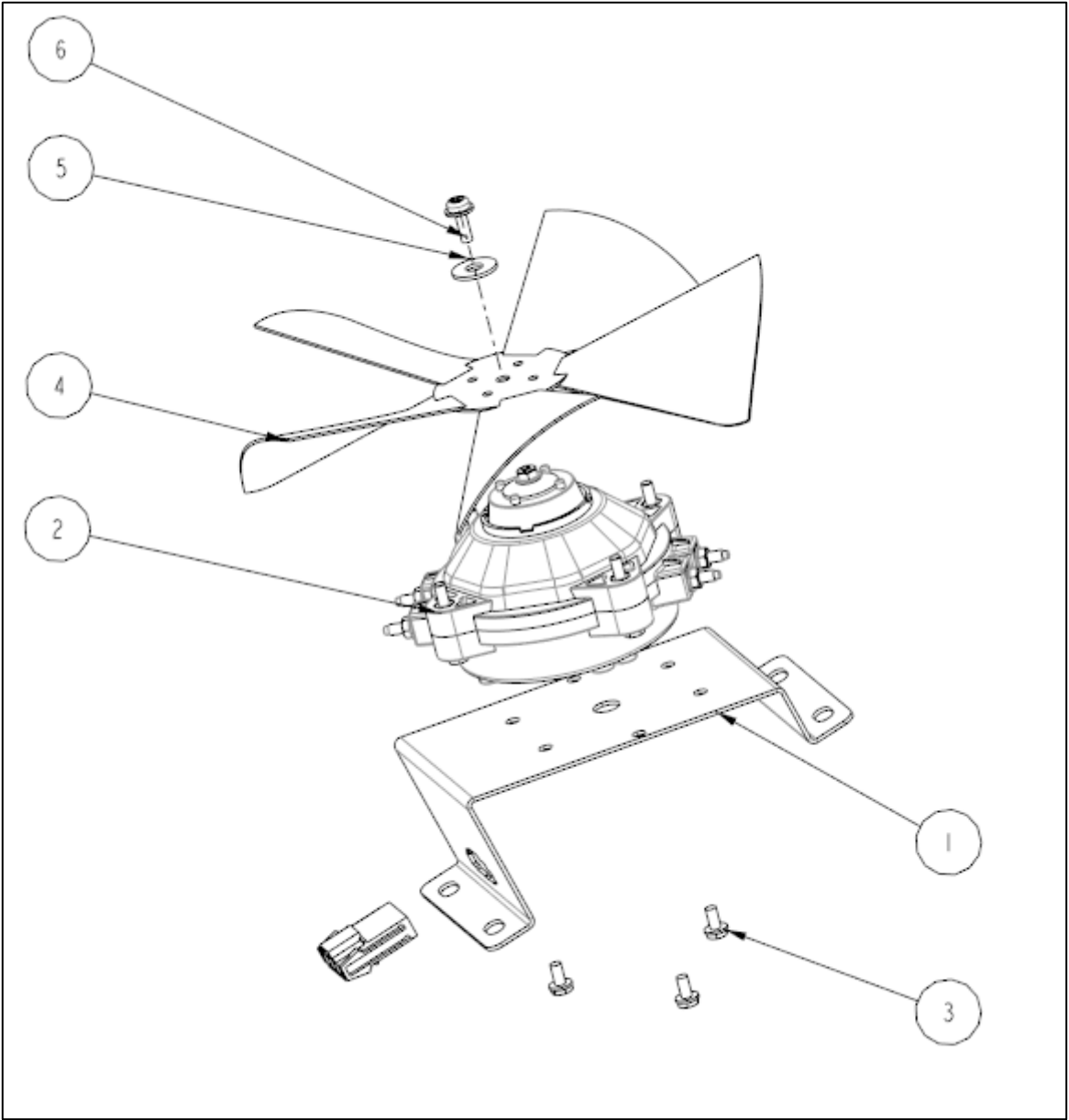
5. EVAPORATOR ASSEMBLY
(DRAWING NO. 0711478)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1129032	0507017	PART	EVAPORATOR	NOS	1	1
2	1131479	0121551	PART	COIL BLANK OFF	NOS	1	1
3	1502189	-	PART	SCREW T4 X12 (T4) SUS	NOS	2	2

6. EVAPORATOR MOTOR ASSEMBLY

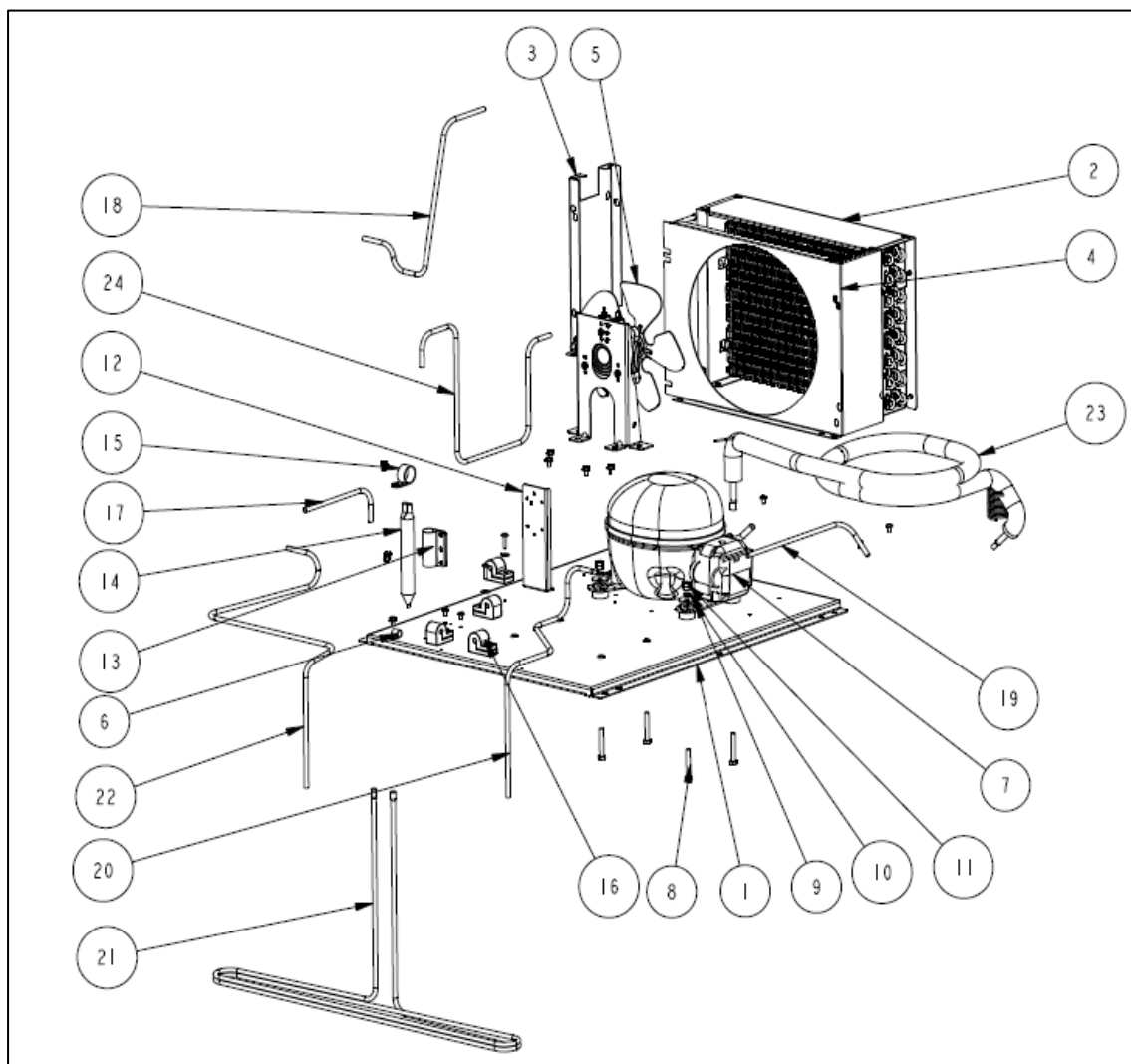
(DRAWING NO. 0712904)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1136473	0122219	PART	EVAP MOTOR STAND	NOS	1	1
2	1525005	-	PART	EC MOTOR SAIWEI NEC4810	NOS	1	1
3	1512981	-	PART	SCREW STAR HEX HEAD M4X8 (T2) SUS	NOS	3	3
4	1116260	0300876	PART	IMPELLER-WRL 5 X 9" V 28 DEG	NOS	1	1
5	1502216	-	PART	WASHER W8 SUS	NOS	1	1
6	1506257	-	PART	SCREW M4 X 12 HEX HD PHILIPS	NOS	1	1

7. CONDENSING UNIT ASSEMBLY

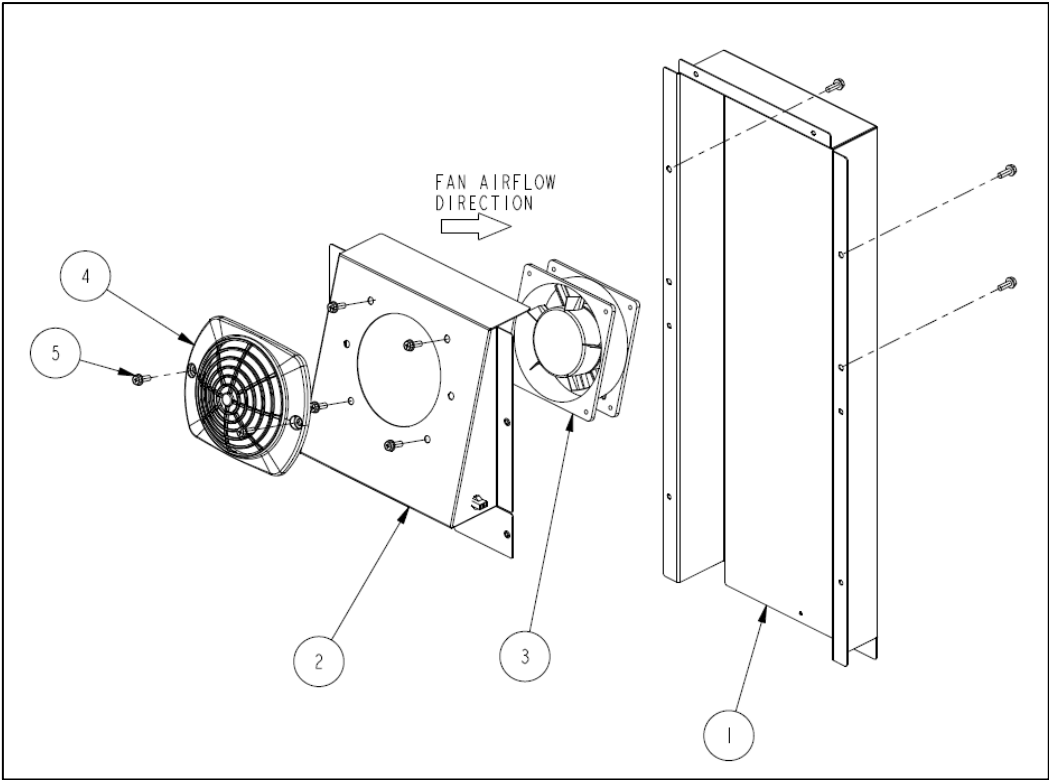
(DRAWING NO. 0712898)



HRWE127LS4 & HRWE147LS-SERIES

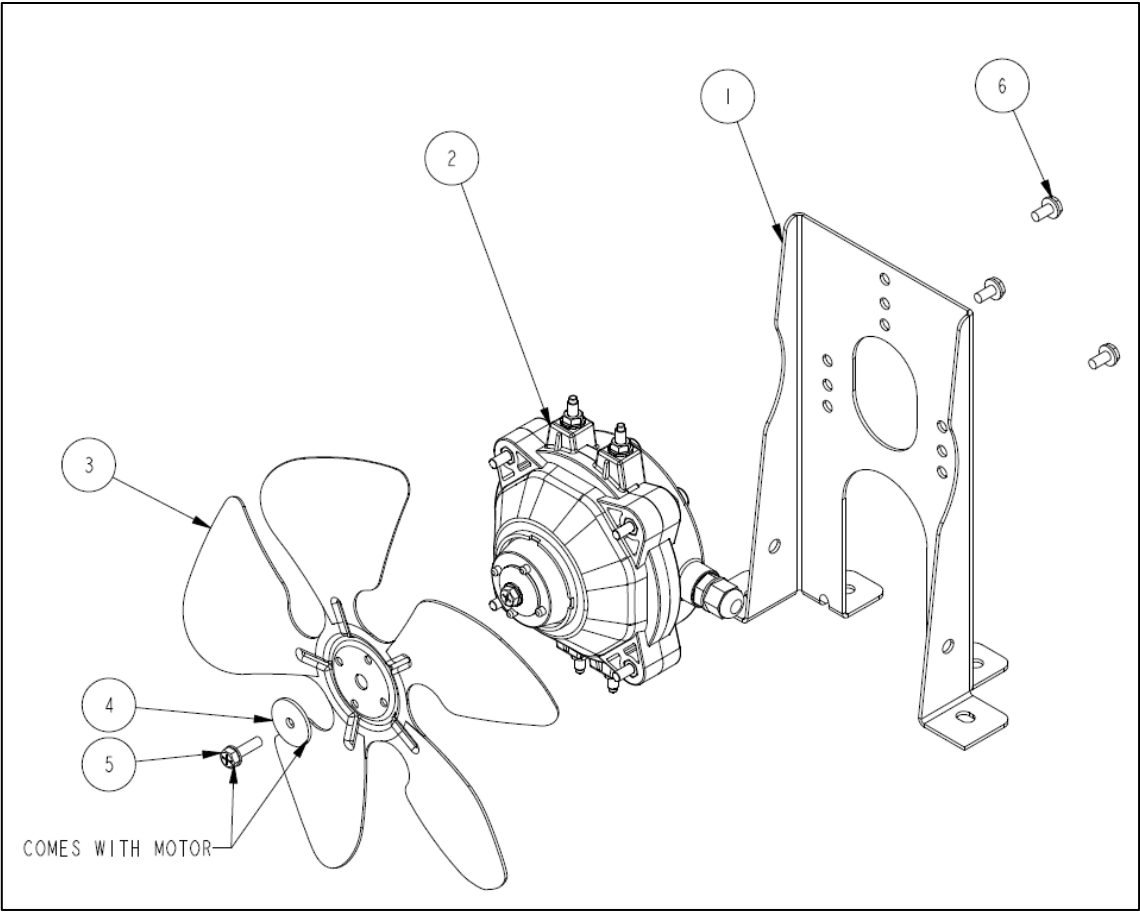
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1137006	0712971	PART	WELDED UNIT FRAME	NOS	1	1
2	1116985	0502849	PART	MS CONDENSER	NOS	1	1
3	1107217	0114185	PART	CONDENSER COVER SIDE	NOS	1	1
4	1119775	0118773	PART	CONDENSER COVER CENTER	NOS	1	1
5	-	0712961	ASSEMBLY	CONDENSER MOTOR ASSEMBLY	NOS	1	1
6	1504667	-	PART	CORD FIXTURE V SMALL	NOS	1	1
7	1520280	-	PART	COMPRESSOR EMBRACO EMC3145U R290	NOS	1	1
8	1506255	-	PART	HEX SUS BOLT M6X40	NOS	4	4
9	1502212	-	PART	WASHER FOR COMPRESSOR	NOS	4	4
10	1502199	-	PART	SPRING WASHER M6	NOS	4	4
11	1502092	-	PART	NUT M6	NOS	8	8
12	1105942	0113675	PART	DRIER STAND	NOS	1	1
13	1518963	0113981	PART	DRIER FIXING CLAMP(BIG)	NOS	1	1
14	1500277	0400098	PART	DRIER 15GM DIA19 L=150	NOS	1	1
15	1505109	-	PART	CORD FIXTURE ADJUSTABLE V SIZE -1 INCH	NOS	1	1
16	1506586	0200997	PART	RUBBER VIBRATION PAD SILICON	NOS	4	4
17	-	0401626	PART	CHARGING PIPE DRIER	NOS	1	1
18	-	0401851	PART	COND INLET PIPE	NOS	1	-
	-	0401853	PART	COND INLET PIPE	NOS	-	1
19	-	0401625	PART	COMPRESSOR CHARGING PIPE	NOS	1	1
20	-	0401850	PART	DISCHARGE PIPE EXTENSION	NOS	1	1
21	-	0401833	PART	DISCHARGE PIPE WITH HEAT SHRINK DRAIN PAN	NOS	1	1
22	-	0401849	PART	DISCHARGE PIPE DRAIN PAN TO HEAT LOOP	NOS	1	-
	-	0401852	PART	DISCHARGE PIPE DRAIN PAN TO HEAT LOOP	NOS	-	1
23	1137056	0401884	PART	SUCTION PIPE WITH CAPILLARY	NOS	1	1
24	-	0401627	PART	INLET PIPE DRIER	NOS	1	1
25	1123504	0601475	PART	COMPRESSOR HARNESS	NOS	1	1

8. DRAIN PAN FAN DUCT ASSEMBLY:
(DRAWING NO. 0712829)



INDEX NO.	SAP CODE	DRAWING NO	PART/ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1135558	0122172	PART	FAN DUCT	NOS	1	1
2	1135556	0122160	PART	FAN MOUNTING	NOS	1	1
3	1523138	-	PART	ICF MOTOR 5.5W	NOS	1	1
4	1510812	0201363	PART	FAN GUARD PCABS ICF GREY	NOS	1	1
5	1509560	-	PART	SCREW TAPTITE M5X14 MS	NOS	10	10

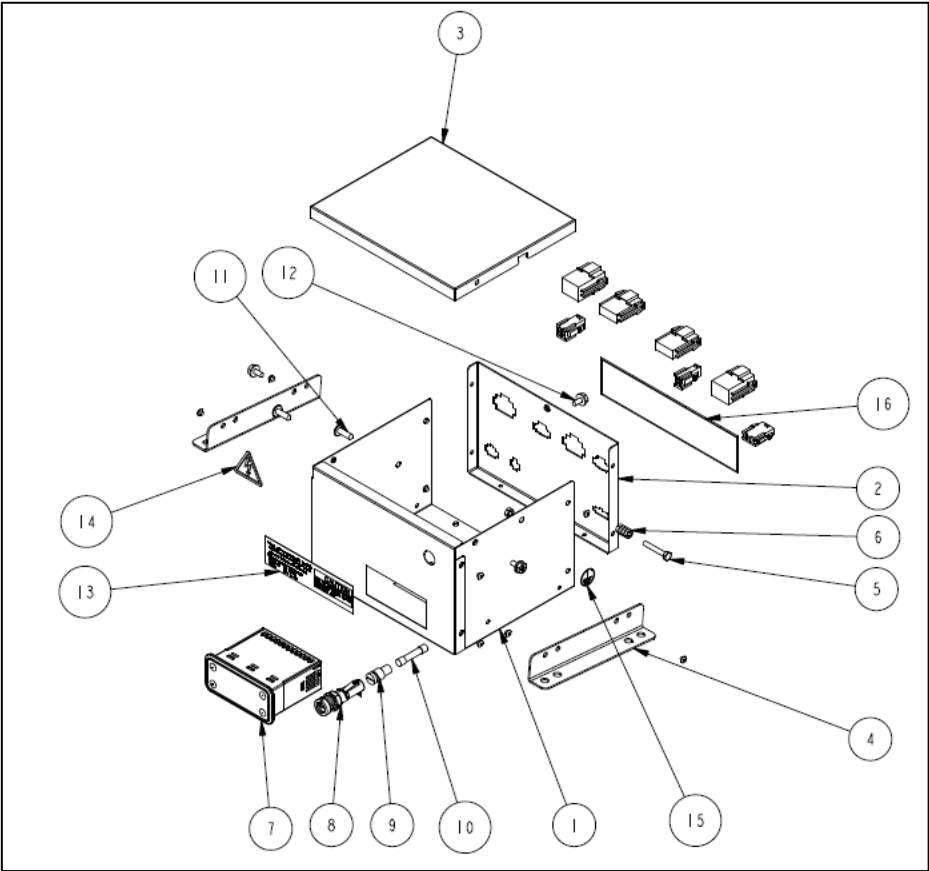
9. CONDENSER FAN MOTOR ASSEMBLY:
(DRAWING NO. 0712961)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1110086	0115146	PART	CONDENSOR MOTOR BRACKET	NOS	1	1
2	1525005	-	PART	EC MOTOR SAIWEI NEC4810_18W_8+9INCH	NOS	1	1
3	1114886	-	PART	IMPELLER -WRL 5 X 9" V 28 DEG	NOS	1	1
4	-	-	PART	WASHER FOR MOTOR(COMES WITH MOTOR)	NOS	1	1
5	-	-	PART	MOTOR SCREW(COMES WITH MOTOR)	NOS	1	1
6	1512981	-	PART	SCREW STAR HEX HEAD M4X8 (T2) SUS	NOS	3	3

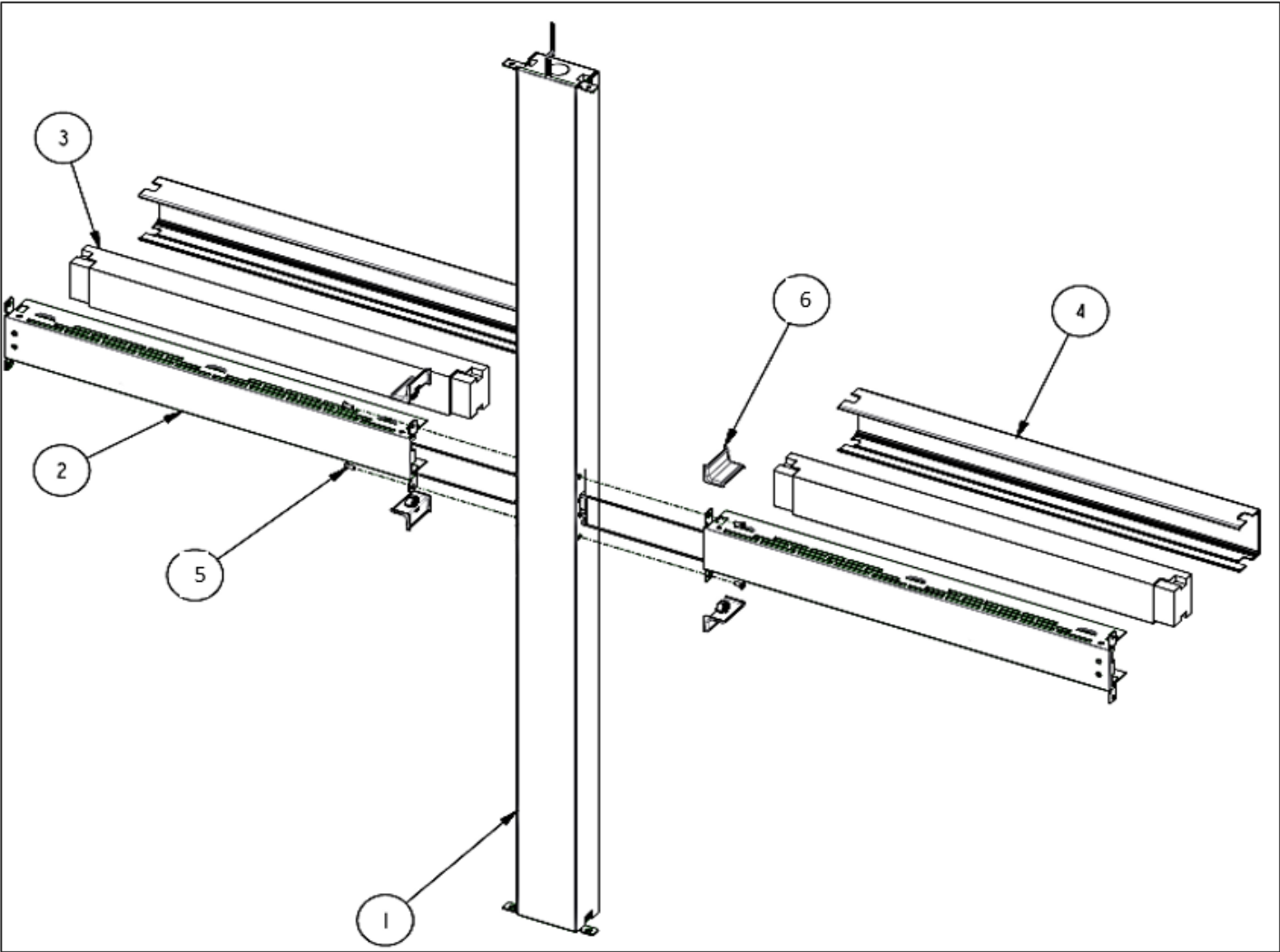
10. POWER BOX ASSEMBLY

(DRAWING NO. 0712974)



INDEX NO.	SAP CODE	DRAWING NO	PART/ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4 SERIES	HRWE147LS4 SERIES
1	1131729	0121639	PART	POWER BOX BASE	NOS	1	1
2	1136529	0122295	PART	BACK PLATE	NOS	1	1
3	1107293	0116037	PART	CONTROL BOX COVER	NOS	1	1
4	1107867	0114475	PART	LEG CONTROL BOX	NOS	2	2
5	1502067	-	PART	BOLT EARTHING M4X25-BRASS	NOS	1	1
6	1502088	-	PART	NUT M4 EARTHING - BRASS	NOS	5	5
7	1515957	-	PART	ELECT CONTROLLER XR06CH-5N5C5-B_DIXELL	NOS	1	1
8	1510504	-	PART	FUSE SOCKET,0031.1693.SI,IP40_UC	NOS	1	1
9	1510505	-	PART	FUSE CARRIER,0031.1666.SI,IP40_UC	NOS	1	1
10	1510503	-	PART	FUSE 10A,8020.5021.G.SI_UC	NOS	1	1
11	1502192	-	PART	SCREW T5 X 15 (T4) MZN	NOS	2	2
12	1508312	-	PART	SCREW TAPTITE M4X8	NOS	3	3
13	NEW CODE	0507341	PART	TEMPERATURE LABEL	NOS	1	1
14	1510405	0502436	PART	CAUTION STICKER HIGH VOLTAGE	NOS	1	1
15	1510404	0502251	PART	CAUTION STICKER EARTHING	NOS	1	1
16	1604767	0507385	PART	CONNECTOR LABEL	NOS	1	1
17	1136465	0601873	PART	POWER BOX HARNESS	NOS	1	1
18	1119468	0601231	PART	SENSOR CONNECTING HARNESS DIXELL	NOS	1	1

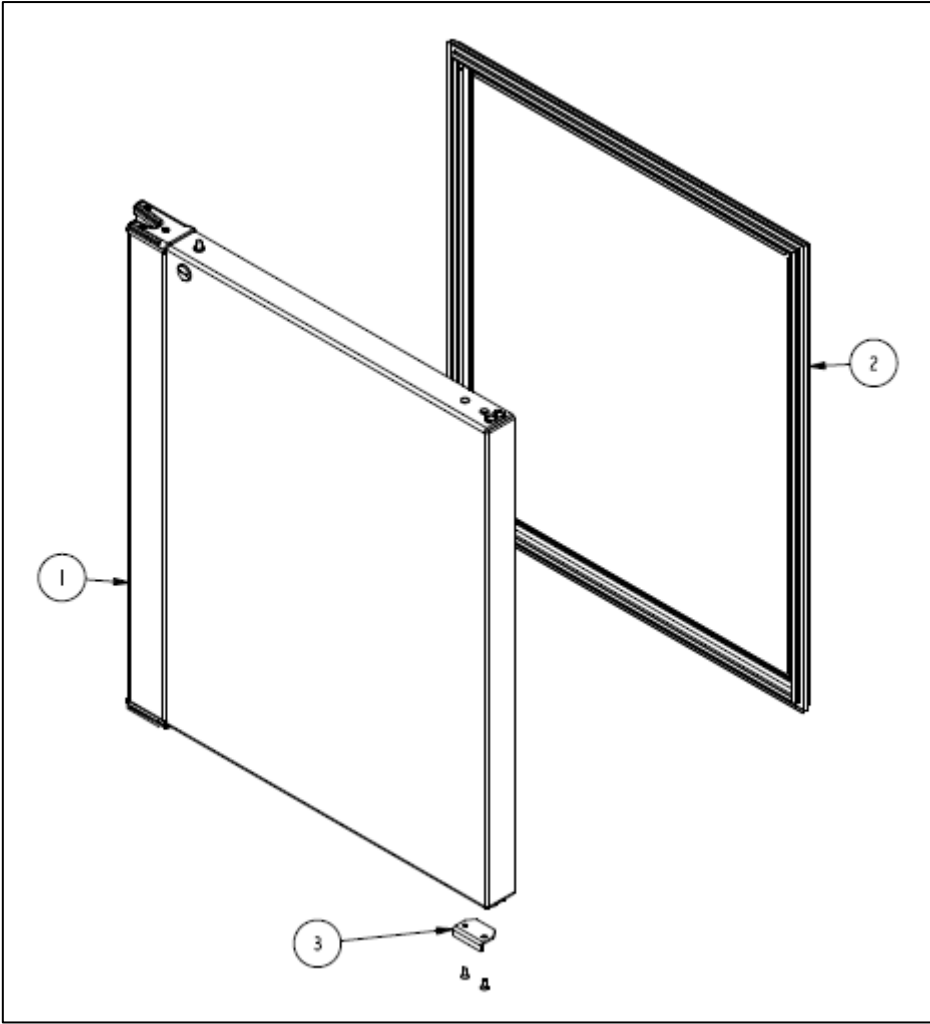
11. CENTER PILLAR ASSEMBLY HALF DOOR
(DRAWING NO. 0702511 & 0701474)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1113714	0702509	PART	FOAMED VERTICAL CENTER PILLER	NOS	1	-
	1107866	0702509	PART	FOAMED VERTICAL CENTER PILLER	NOS	-	1
2	1137076	0702510	PART	HORIZONTAL FRAME 127	NOS	2	-
	1137075	0701521	PART	HORIZONTAL FRAME 147	NOS	-	2
3	1602074	0505679	PART	EPS CENTER PILLER 127	NOS	2	-
	1601163	0502913	PART	EPS CENTER PILLER 147	NOS	-	2
4	1122644	0201100	PART	HORIZONTAL FRAME PLASTIC EXTRUSION	NOS	-	1
	1122643	0201561	PART	HORIZONTAL FRAME PLASTIC EXTRUSION	NOS	1	-
5	1503637	-	PART	SCREW M5 X 12 CSK	NOS	4	4
6	1507657	0245637	PART	SUS INSIDE CORNER - 245637-02	NOS	4	4

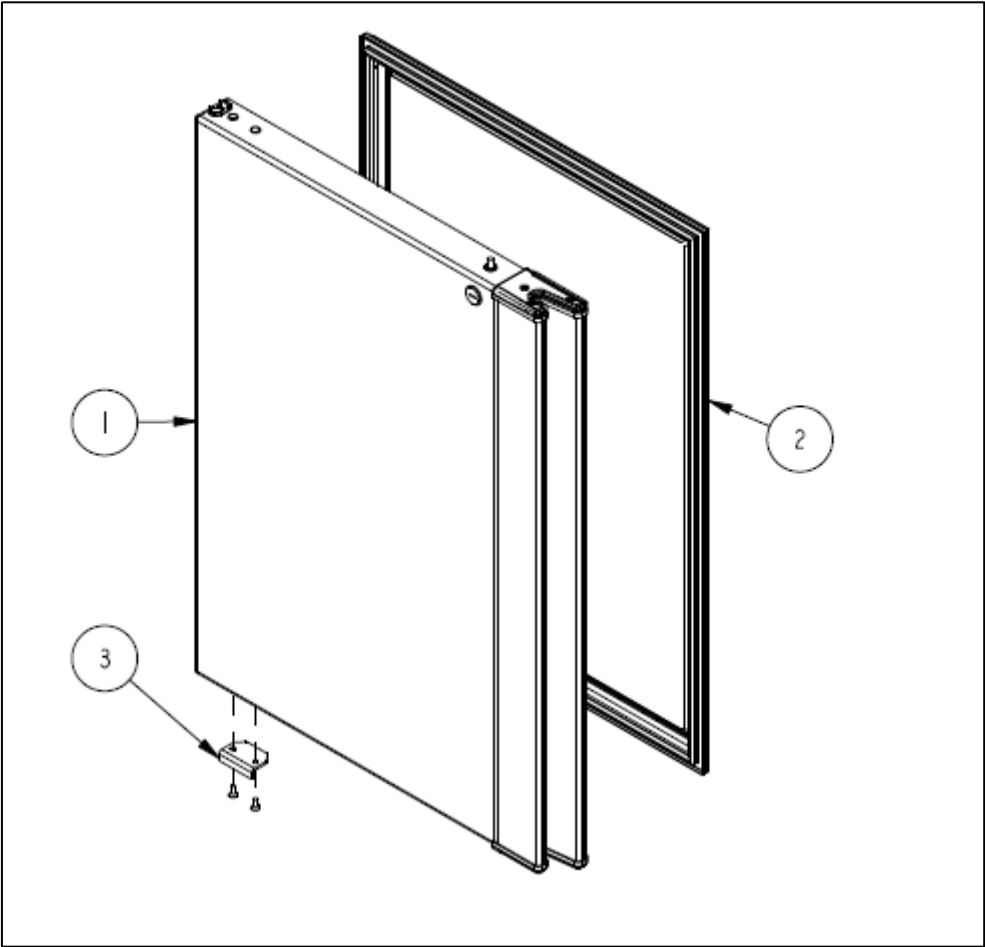
HRWE127LS4 & HRWE147LS-SERIES
DOOR ASSEMBLY RT HALF DOOR BOTTOM

(DRAWING NO. 0703651 & 0703652)



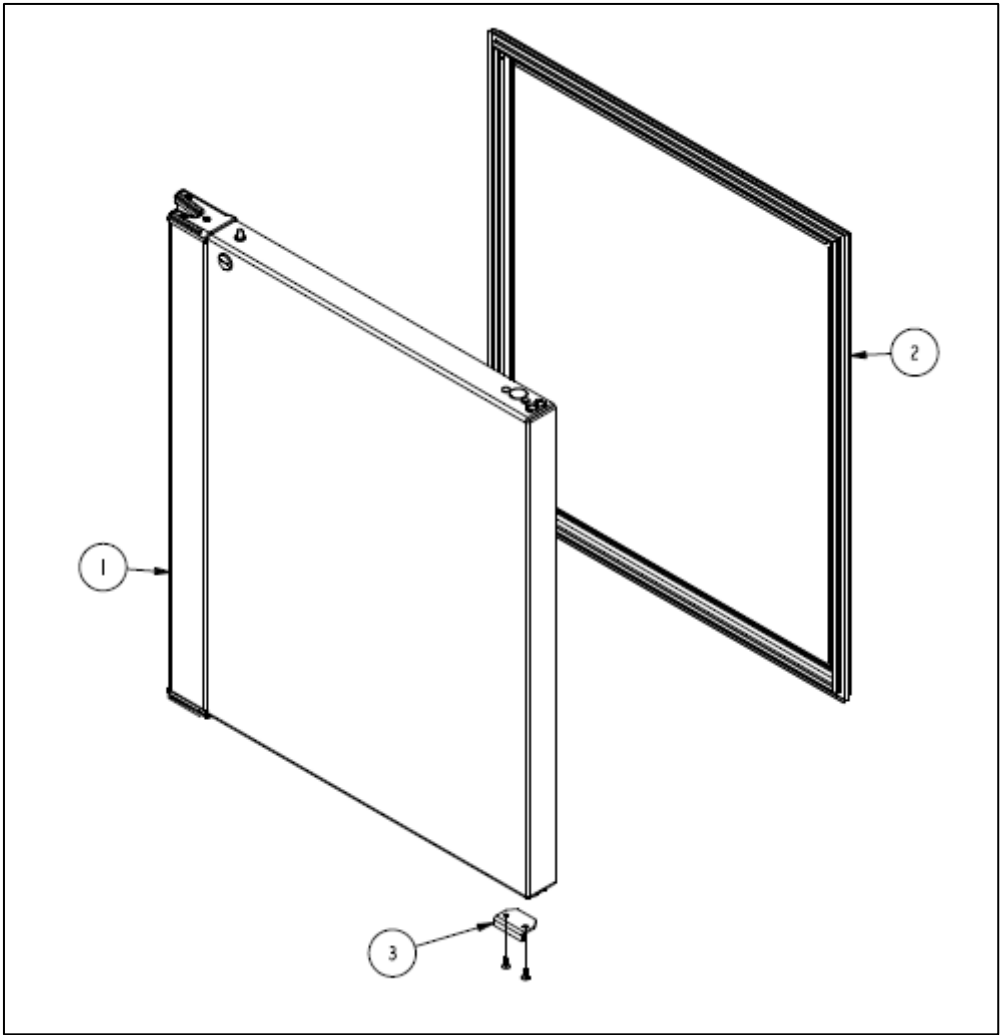
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1116040	0703416	PART	FOAM DOOR RT	NOS	1	-
	1116032	0703417	PART	FOAM DOOR RT	NOS	-	1
2	1514302	0201562	PART	DOOR GASKET	NOS	1	-
	1514301	0201139	PART	DOOR GASKET	NOS	-	1
3	1514112	0117246	PART	DOOR STOPPER TYPE 2	NOS	1	1

12. DOOR ASSEMBLY LT HALF DOOR BOTTOM
(DRAWING NO. 0703651 & 0703652)



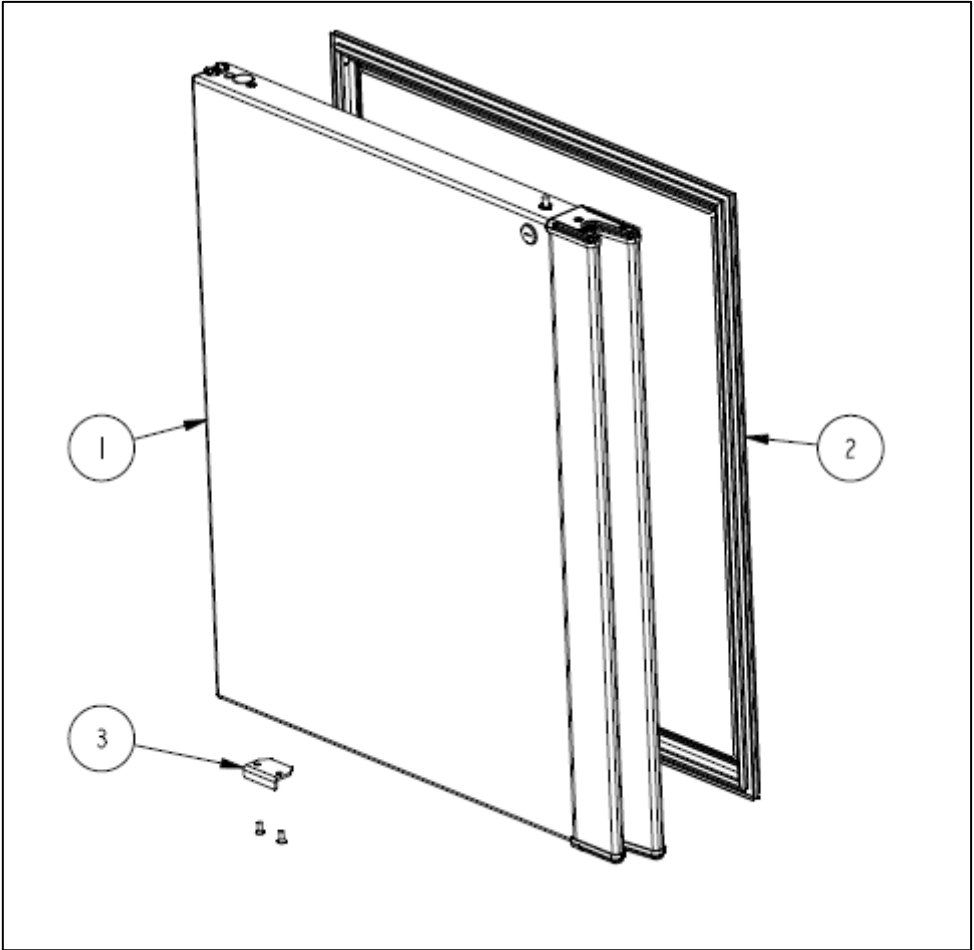
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1116041	0703416	PART	FOAM DOOR LT	NOS	1	-
	1116038	0703417	PART	FOAM DOOR LT	NOS	-	1
2	1514302	0201562	PART	DOOR GASKET	NOS	1	-
	1514301	0201139	PART	DOOR GASKET	NOS	-	1
3	1514112	0117246	PART	DOOR STOPPER TYPE 2	NOS	1	1

13. DOOR ASSEMBLY RT HALF DOOR TOP
(DRAWING NO. 0703651 & 0703652)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1116045	0703416	PART	FOAMED DOOR RT WLM	NOS	1	-
	1116034	0703417	PART	FOAMED DOOR RT WLM	NOS	-	1
2	1514302	0201562	PART	DOOR GASKET	NOS	1	-
	1514301	0201139	PART	DOOR GASKET	NOS	-	1
3	1514112	0117246	PART	DOOR STOPPER TYPE 2	NOS	1	1

14. DOOR ASSEMBLY LT HALF DOOR TOP
(DRAWING NO. 0703651 & 0703652)

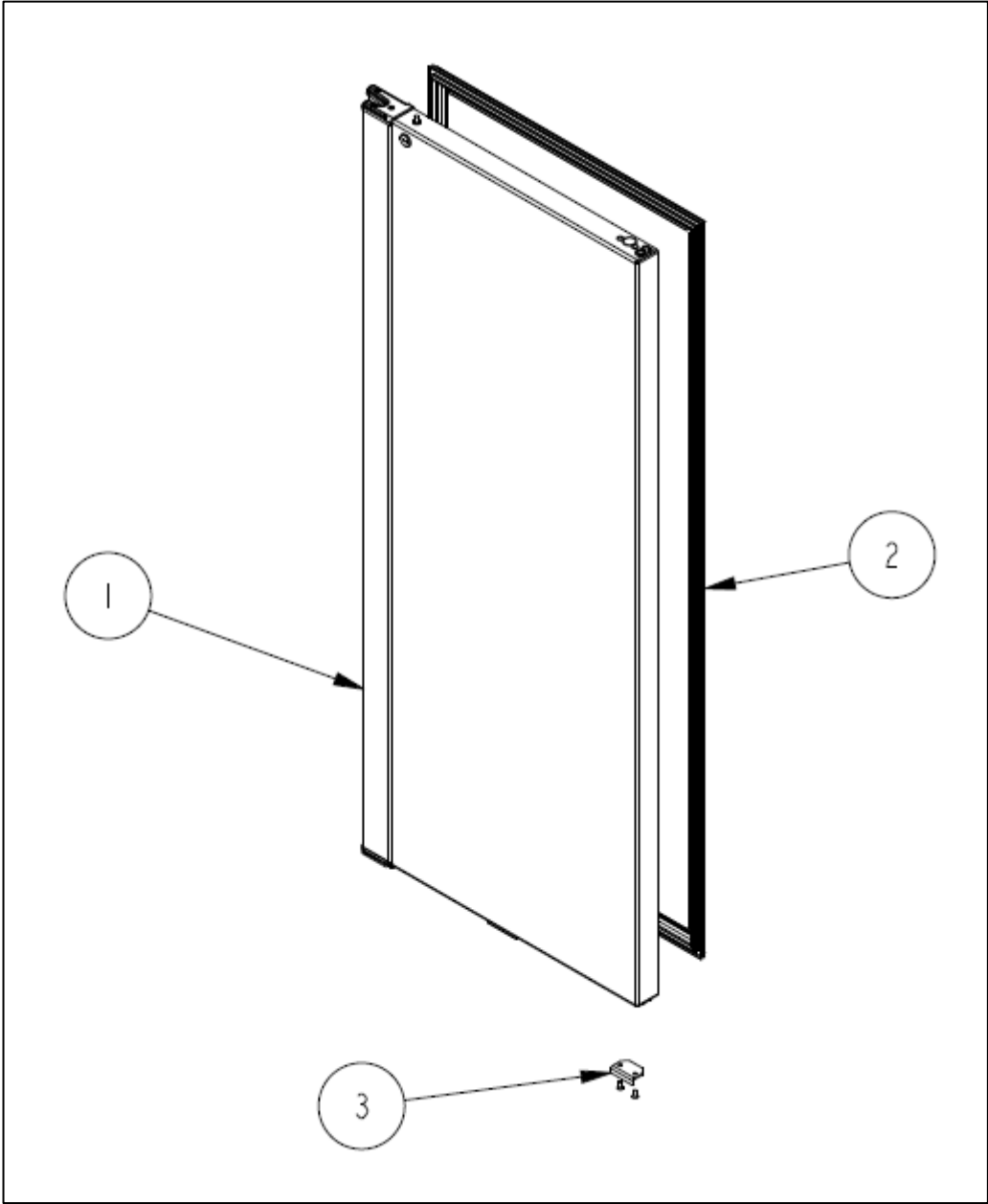


INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE147LS4
1	1116046	0703416	PART	FOAMED DOOR RT WLM	NOS	1	-
	1116036	0703417	PART	FOAMED DOOR RT WLM		-	1
2	1514302	0201562	PART	DOOR GASKET	NOS	1	-
	1514301	0201139	PART	DOOR GASKET		-	1
3	1514112	0117246	PART	DOOR STOPPER TYPE 2	NOS	1	1

HRWE127LS4 & HRWE147LS-SERIES

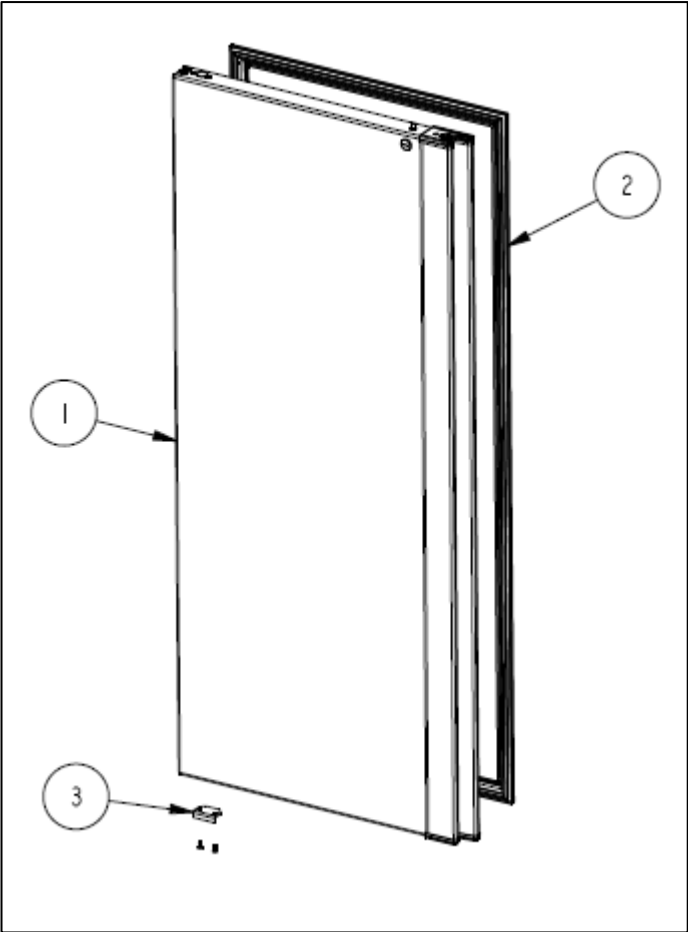
15. DOOR ASSEMBLY RT LONG DOOR

(DRAWING NO. 0710125)



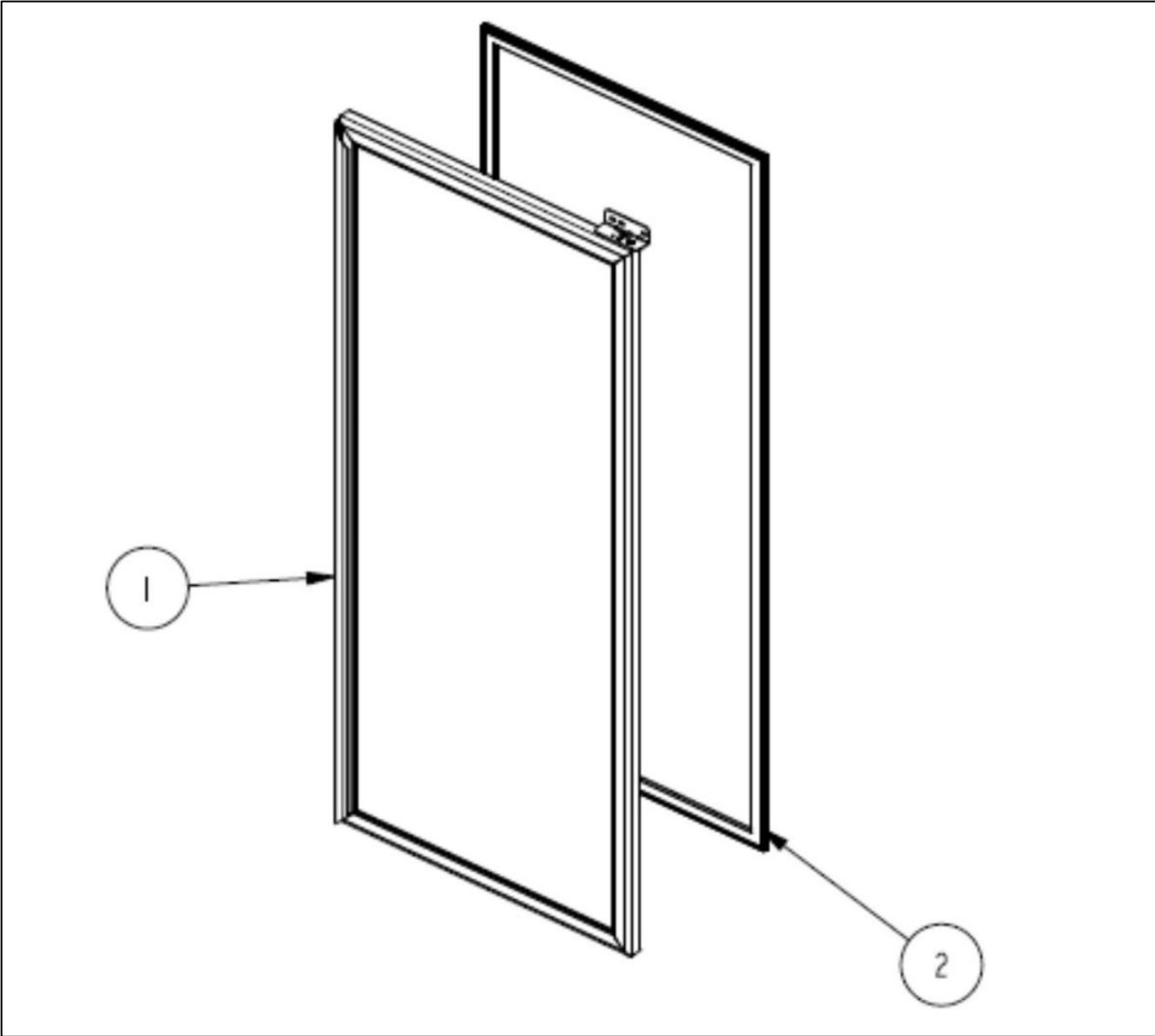
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE147LS4-LDGN
1	1115998	0703415	PART	FOAMED DOOR WL RT	NOS	1
2	1514304	0201656	PART	DOOR GASKET	NOS	1
3	1514112	0117246	PART	NEW DOOR STOPPER	NOS	1

16. DOOR ASSEMBLY LT LONG DOOR
(DRAWING NO. 0710125)



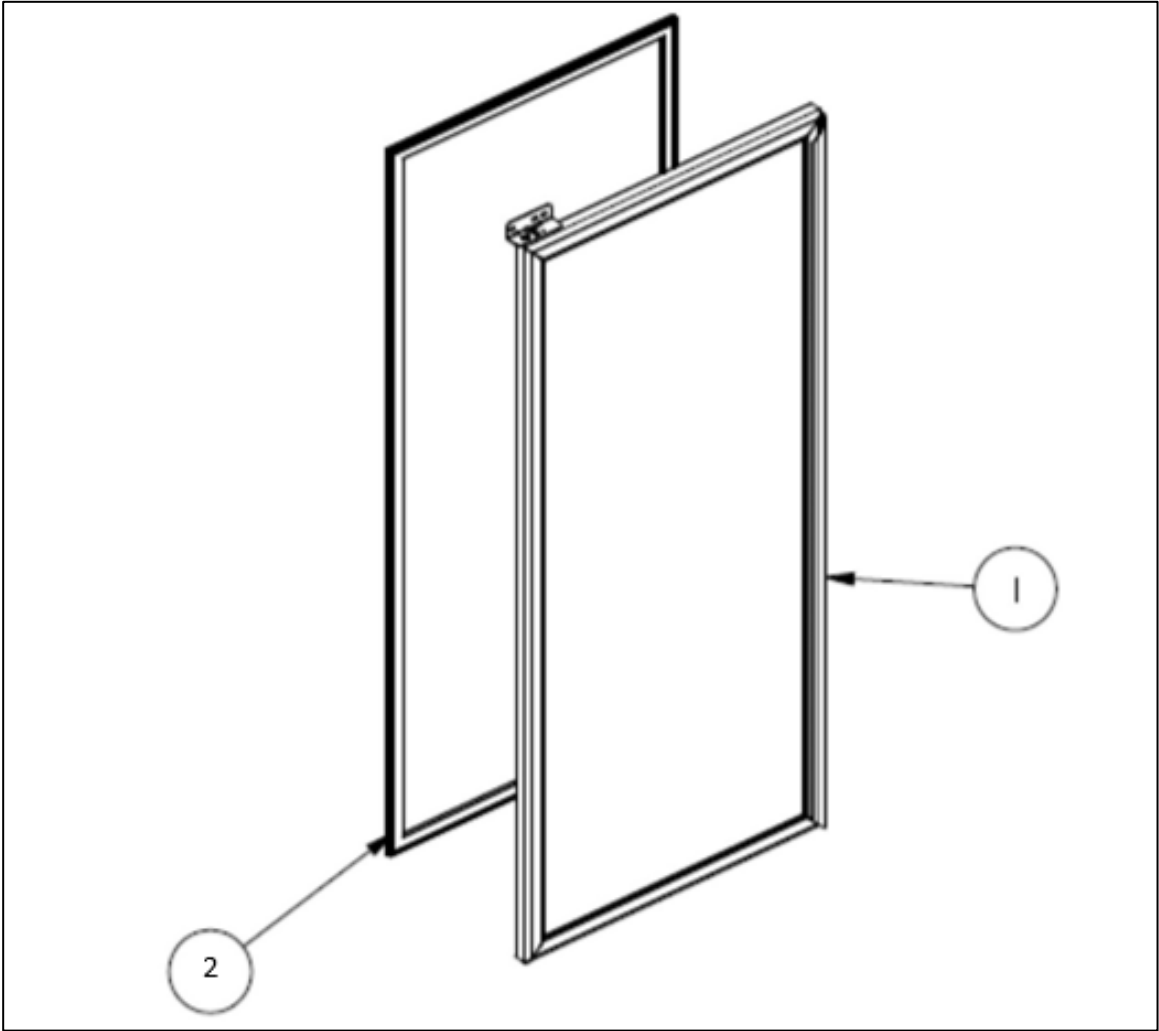
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE147LS4-LDGN
1	1116002	0703415	PART	FOAMED DOOR WL LT	NOS	1
2	1514304	0201656	PART	DOOR GASKET	NOS	1
3	1514112	0117246	PART	NEW DOOR STOPPER	NOS	1

17. DOOR ASSEMBLY RT LONG GLASS
(DRAWING NO. 0704198)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE12LS4-LG
1	-	0704198	PART	GLASS DOOR RT	NOS	1
2	0201897	1516316	PART	GLASS DOOR GAASKET	NOS	1

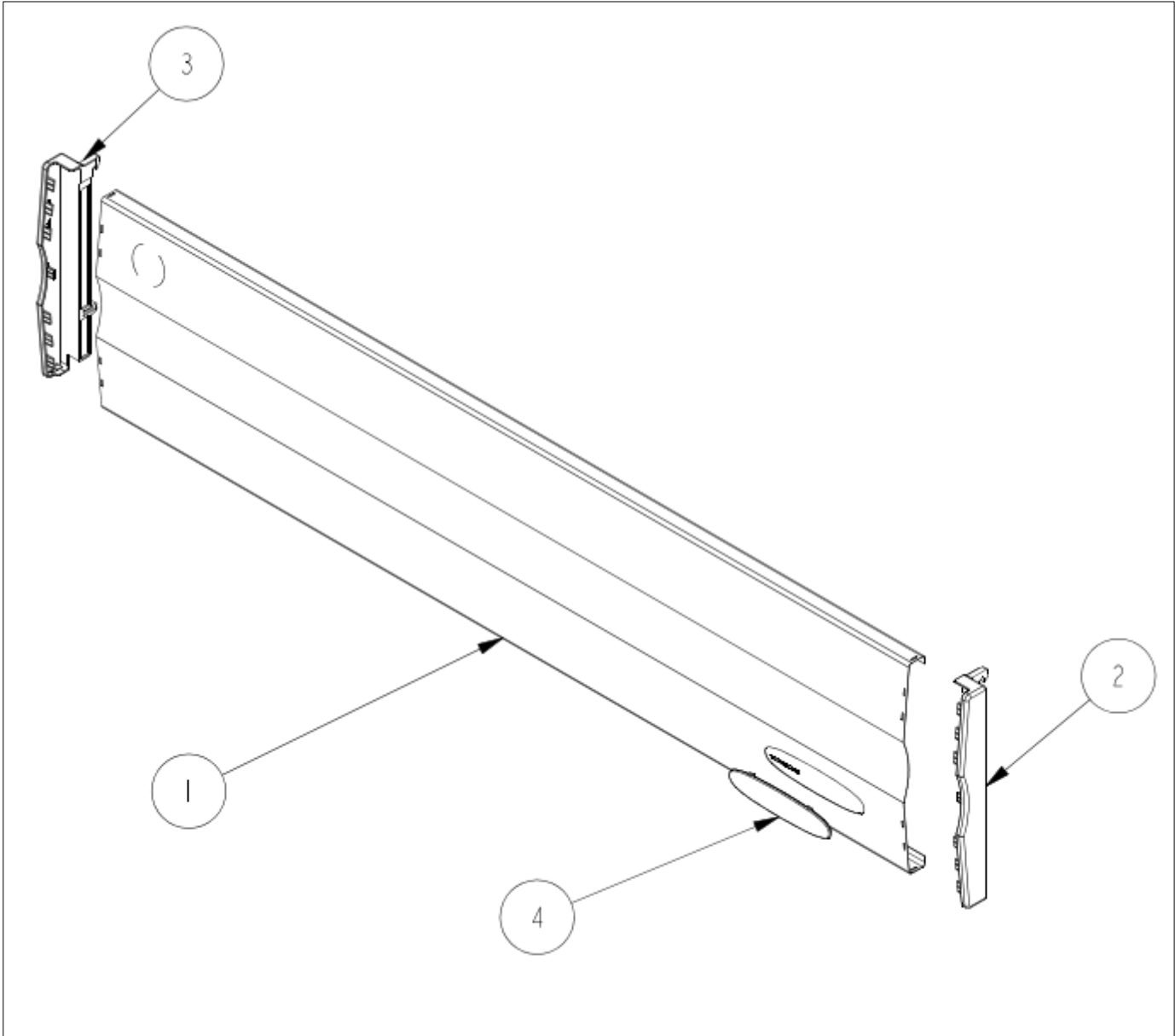
18. DOOR ASSEMBLY LT LONG GLASS
(DRAWING NO. 0704198)



INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE12LS4-LG
1	-	0704198	PART	DOOR FRAME LT	NOS	1
2	0201897	1516316	PART	GLASS DOOR GASKET	NOS	1

19. CANOPY ASSEMBLY

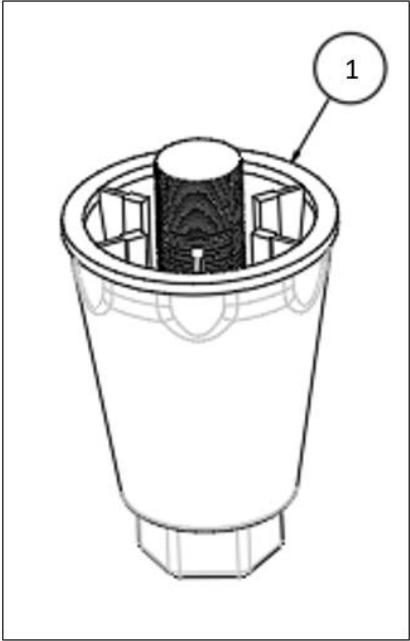
(DRAWING NO. 0702503 & 0712973 & 0702500)



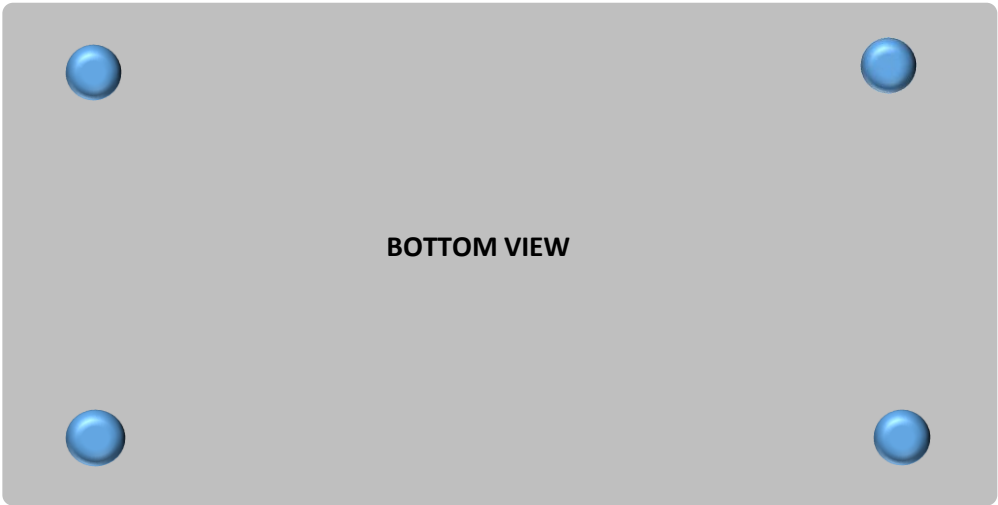
INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE127LS4	HRWE127LS4-LG	HRWE147LS4-SERIES
1	1113358	0119493	PART	FRONT CANOPY PANEL	NOS	1	-	-
	1136999	0122297	PART	FRONT CANOPY PANEL	NOS	-	1	-
	1107303	0119494	PART	FRONT CANOPY PANEL	NOS	-	-	1
2	1517042	0202001	PART	PLASTIC CORNER – FRONT PANEL (R)	NOS	1	1	1
3	1517043	0202002	PART	PLASTIC CORNER – FRONT PANEL (L)	NOS	1	1	1
4	1508081	0201743	PART	WINDOW PANEL	NOS	1	1	1

20. OPTIONAL PARTS (Replace Castor by)

INDEX NO.	SAP CODE	DRAWING NO	PART/ ASSEMBLY	DESCRIPTION	UOM	HRWE77LS Series
1	1515007	-	PART	LEG 90 MM	NOS	4
	1508307	-	PART	LEG 150 MM	NOS	4



LEG (90 MM /150MM) POSITION



FRONT SIDE

21. REVISION DETAILS:

REVISION	REVISION DETAIL	DATE