



PRODUCT DOCUMENT PACK

Prepared and distributed by KW Commercial Kitchen

PRODUCT

Hoshizaki 91000175 IM-240XPE-28 180KG CUBE ICE MAKER – MODULAR & STACKABLE

Model / SKU: 91000175

KW COMMERCIAL KITCHEN

7/72 Canterbury Road, Bankstown NSW 2200

Phone 1300 001 366

Email sales@kwcommercial.com.au

Web www.kwcommercial.com.au



Scan for the current KW product page

DOCUMENT NOTICE

The supplier document begins on the next page. KW contact branding is added in a separate footer area and does not replace the supplier's instructions, specifications or warranty terms.

Official supplier source: </media/products/82250/documents/other-3.pdf>



SELF-CONTAINED CUBER

PARTS LIST

[HE]

- M120
- M120-D001,D002,D003,D004,D005,D008,D009,D010
-D011,D014,D015
- M120-D200,D201,D202,D203,D204,D205,D208,D209
-D210,D211,D214,D215

P-0 DEC. 2024

- IM-240DPE
- IM-240XPE
- IM-240DPE-23
- IM-240XPE-23
- IM-240DPE-32
- IM-240XPE-32
- IM-240DWPE
- IM-240XWPE
- IM-240DWPE-23
- IM-240XWPE-23
- IM-240DWPE-32
- IM-240XWPE-32

M120-5679 (0325)

List of Specifications

IM-240DPE	M120	Air-cooled Standard
IM-240XPE	M120-D001	Air-cooled Standard, X TYPE
IM-240DPE-23	M120-D002	23mm ICE of IM-240DPE
IM-240DPE-32	M120-D003	32mm ICE of IM-240DPE
IM-240XPE-23	M120-D004	23mm ICE of IM-240XPE
IM-240XPE-32	M120-D005	32mm ICE of IM-240XPE
IM-240DWPE	M120-D008	Water-cooled Standard
IM-240XWPE	M120-D009	Water-cooled Standard, X TYPE
IM-240DWPE-23	M120-D010	23mm ICE of IM-240DWPE
IM-240XWPE-23	M120-D011	23mm ICE of IM-240XWPE
IM-240DWPE-32	M120-D014	32mm ICE of IM-240DWPE
IM-240XWPE-32	M120-D015	32mm ICE of IM-240XWPE
IM-240DPE-U	M120-D200	Air-cooled Standard
IM-240XPE-U	M120-D201	Air-cooled Standard, X TYPE
IM-240DPE-U-23	M120-D202	23mm ICE of IM-240DPE
IM-240DPE-U-32	M120-D203	32mm ICE of IM-240DPE
IM-240XPE-U-23	M120-D204	23mm ICE of IM-240XPE
IM-240XPE-U-32	M120-D205	32mm ICE of IM-240XPE
IM-240DWPE-U	M120-D208	Water-cooled Standard
IM-240XWPE-U	M120-D209	Water-cooled Standard, X TYPE
IM-240DWPE-U-23	M120-D210	23mm ICE of IM-240DWPE
IM-240XWPE-U-23	M120-D211	23mm ICE of IM-240XWPE
IM-240DWPE-U-32	M120-D214	32mm ICE of IM-240DWPE
IM-240XWPE-U-32	M120-D215	32mm ICE of IM-240XWPE

List of Functions

Basic		Cube
Basic + UV	U	UltraCube

AUXILIARY CODE

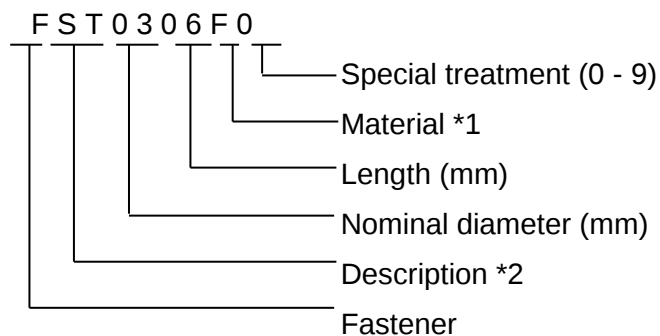
U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

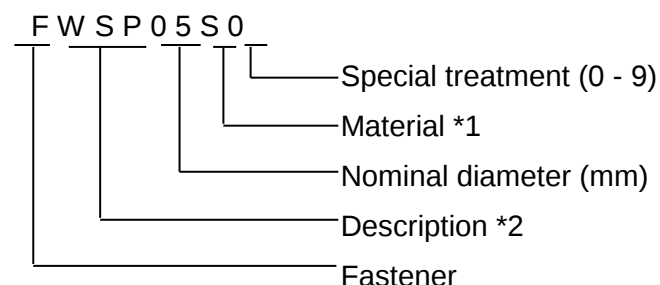
SCREWS



* ₁	Material
----------------	----------

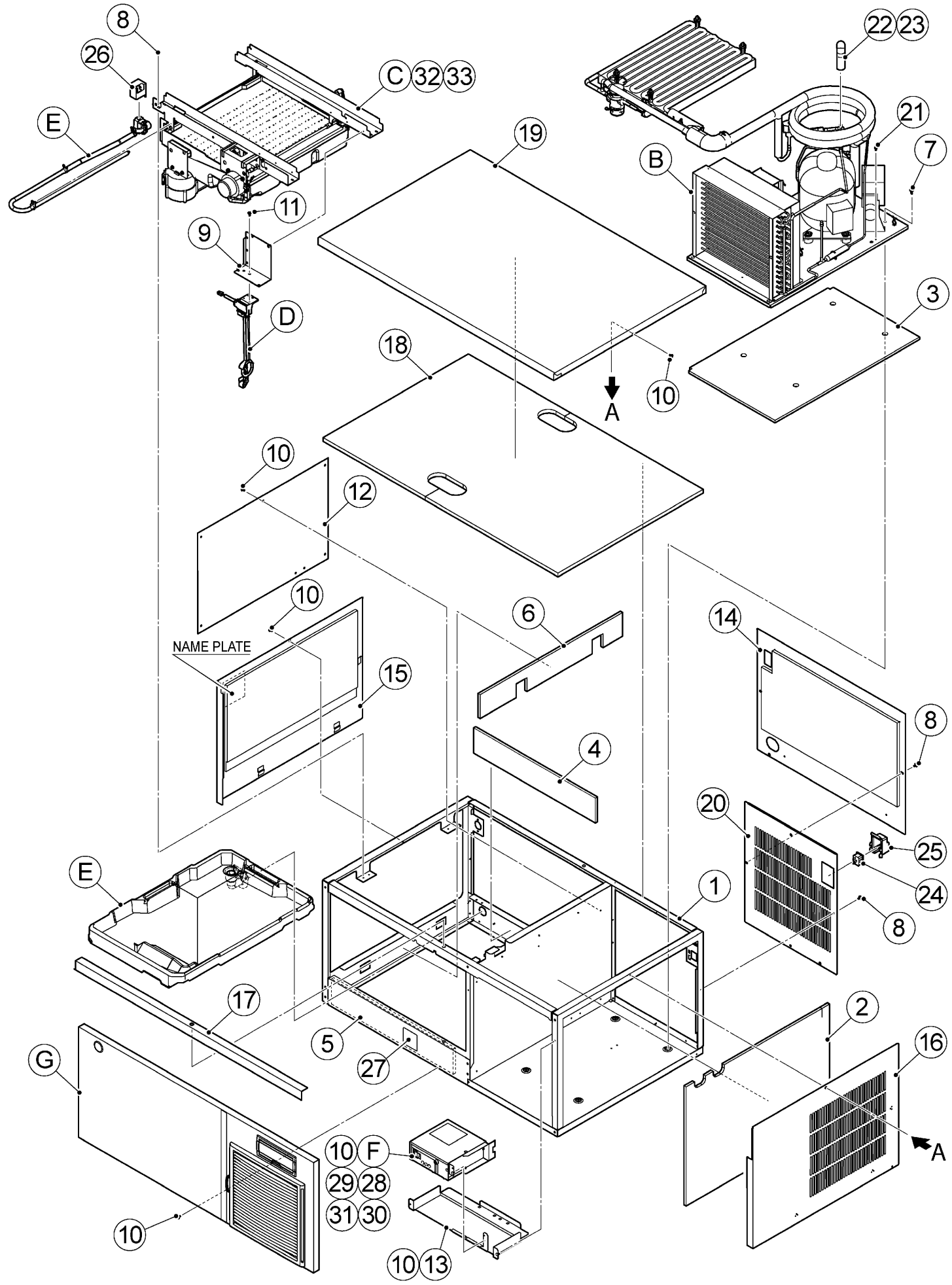
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



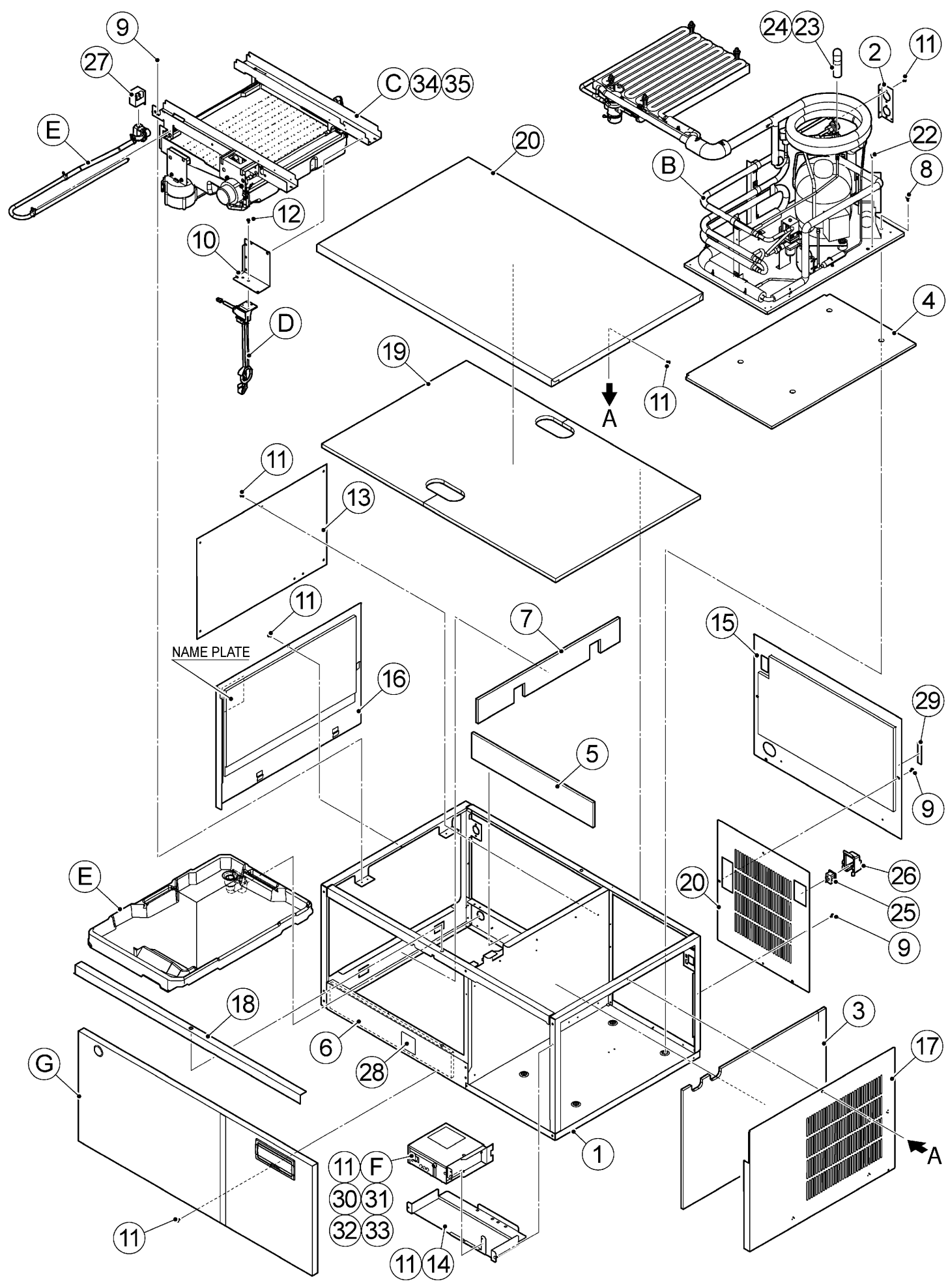
*2	Description
----	-------------

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut



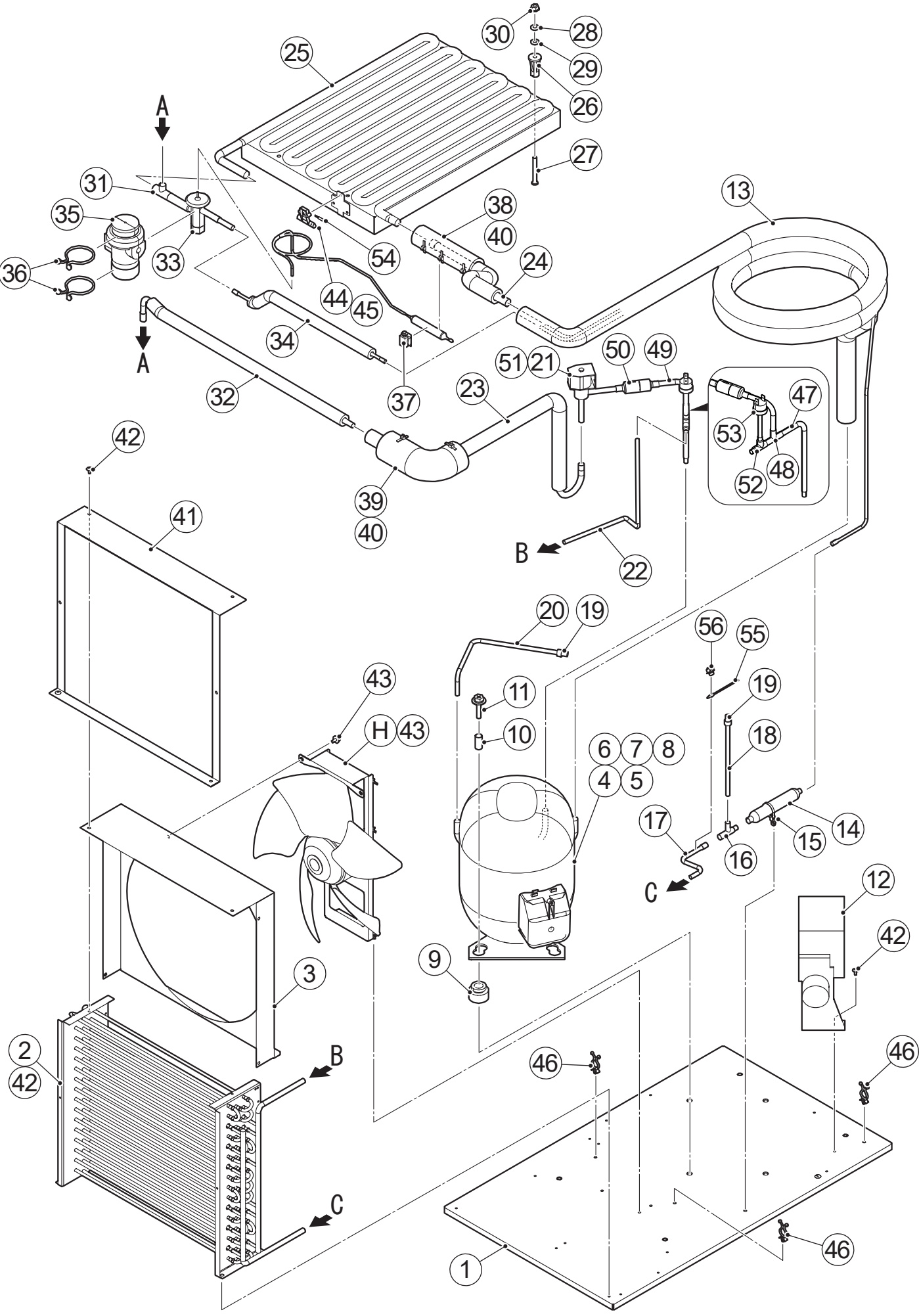
MODEL: IM-240DPE(-23/32)				TITLE:A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
B	REFRIGERATION ASSY		1E0204A01	1				
C	MECHANISM ASSY		1E0205A01	1				
D	BIN SWITCH AY		3E0426A06	1				
E	WATER CIRCUIT ASSY		2X0229A01	1				
F	CONTROL BOX ASSY (A)		3E0346A05	1				
G	FRONT COVER		3E0416A01	1				
P	ACCESSORIES		A04667-01	1				
1	UNIT FRAME		1E0202G01	1				
2	INSULATION-SEPARETOR		3E0429P01	1				
3	INSULATION-CHASSIS		4E0285P01	1				
4	INSULATION-FRAME		4E0286P01	2				
5	INSULATION-FRAME		4E0297P01	1				
6	INSULATION-SIDEFAME L		4E0287P01	1				
7	HEX HEAD BOLT		FBH0612S0	4				
8	FLANGE BOLT (C-TITE)		FTR0408M0	15				
9	BRACKET - BIN CONTROL SWITCH		486135M01	1				
10	TRUSS HEAD SCREW		FST0408S0	15				
11	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2				
12	PROTECTOR - SEPARATOR		390519P01	1				
13	SEPARATOR		3E0422M01	1				
14	REAR PANEL		3E0432G01	1				
15	SIDE PANEL-L		3E0431G01	1				
16	SIDE PANEL - R		3E0410G01	1				
17	HOOK-TOP PANEL		3Y5019M01	1				
18	INSULATION-TOP PANEL		3H9603-01	1				
19	TOP PANEL		1E0203M01	1				
20	REAR PANEL R		3E0419M01	1				
21	PAN HEAD MACHINE SCREW		FSP0408S0	1				
22	INSULATION TUBE		H71527130	1				
23	TIE	CV-150N,T30R	7920-0003	1				
24	CONNECTOR		P00246-01	1				
25	COVER - CONNECTOR		2X0271P01	1				
26	COVER-WATER VALVE		3Y6277M01	1				
27	LABEL - R290		474520L01	1				
28	HARNESS		2E0279A01	1				
29	FERRITE CORE		P02369-01	1				
30	BAG		4X1559-07	6				
31	BAG		4X1559-01	1				

MODEL: IM-240DPE(-23/32)				TITLE:A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
32	FERRITE CORE		P07383-01	2				
33	HARNESS (PM)		3E0449G01	1				



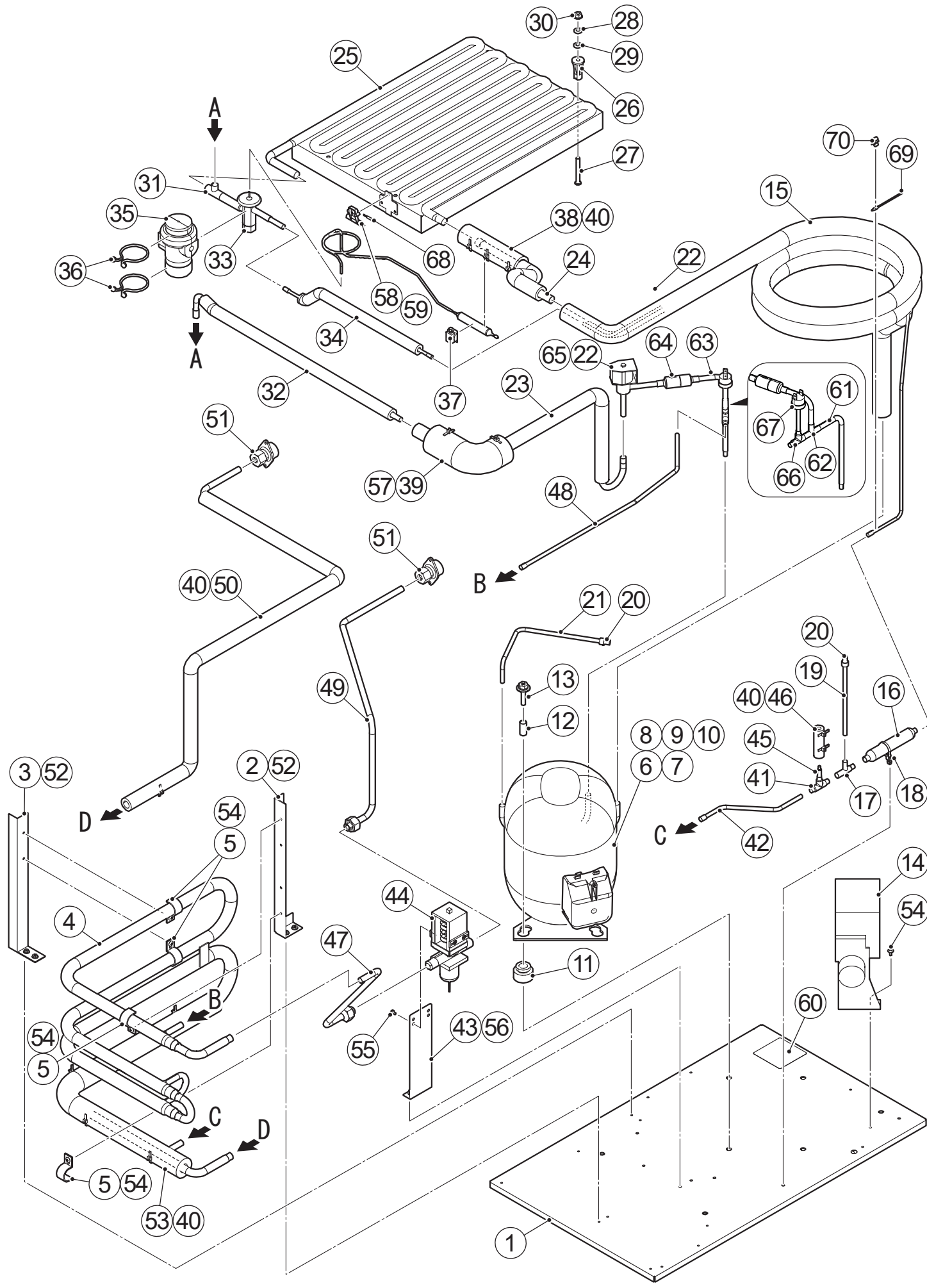
MODEL: IM-240DWPE(-23/32)				TITLE: A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
B	REFRIGERATION ASSY		1E0208A01	1				
C	MECHANISM ASSY		1E0205A01	1				
D	BIN SWITCH AY		3E0426A06	1				
E	WATER CIRCUIT ASSY		2X0229A01	1				
F	CONTROL BOX ASSY (A)		3E0346A05	1				
G	FRONT COVER		3E0427A01	1				
P	ACCESSORIES		A04667001	1				
1	UNIT FRAME		1E0202G01	1				
2	BRACKET - FITTING		4E0022M01	1				
3	INSULATION-SEAPRETOR		3E0429P01	1				
4	INSULATION-CHASSIS		4E0285P01	1				
5	INSULATION-FRAME		4E0286P01	2				
6	INSULATION-FRAME		4E0297P01	1				
7	INSULATION-SIDEFAME L		4E0287P01	1				
8	HEX HEAD BOLT		FBH0612S0	4				
9	FLANGE BOLT (C-TITE)		FTR0408M0	15				
10	BRACKET - BIN CONTROL SWITCH		486135M01	1				
11	TRUSS HEAD SCREW		FST0408S0	21				
12	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2				
13	PROTECTOR - SEPARATOR		390519P01	1				
14	SEPARATOR		3E0422M01	1				
15	REAR PANEL		3E0432G01	1				
16	SIDE PANEL-L		3E0431G01	1				
17	SIDE PANEL - R		3E0410G01	1				
18	HOOK-TOP PANEL		3Y5019M01	1				
19	INSULATION-TOP PANEL		3H9603-01	1				
20	TOP PANEL		1E0203M01	1				
21	REAR PANEL R		3E0419M02	1				
22	PAN HEAD MACHINE SCREW		FSP0408S0	1				
23	INSULATION TUBE		H71527130	1				
24	TIE		7920-0003	1				
25	CONNECTOR		P00246-01	1				
26	COVER - CONNECTOR		2X0271P01	1				
27	COVER-WATER VALVE		3Y6277M01	1				
28	LABEL - R290		474520L01	1				
29	LABEL-CONNECTION		464541-01	1				
30	HARNESS		2E0279A01	1				
31	FERRITE CORE		P02369-01	1				

MODEL: IM-240DWPE(-23/32)				TITLE:A. ICE CUBER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
32	BAG		4X1559-07	6				
33	BAG		4X1559-01	1				
34	FERRITE CORE		P07383-01	2				
35	HARNESS (PM)		3E0449G01	1				



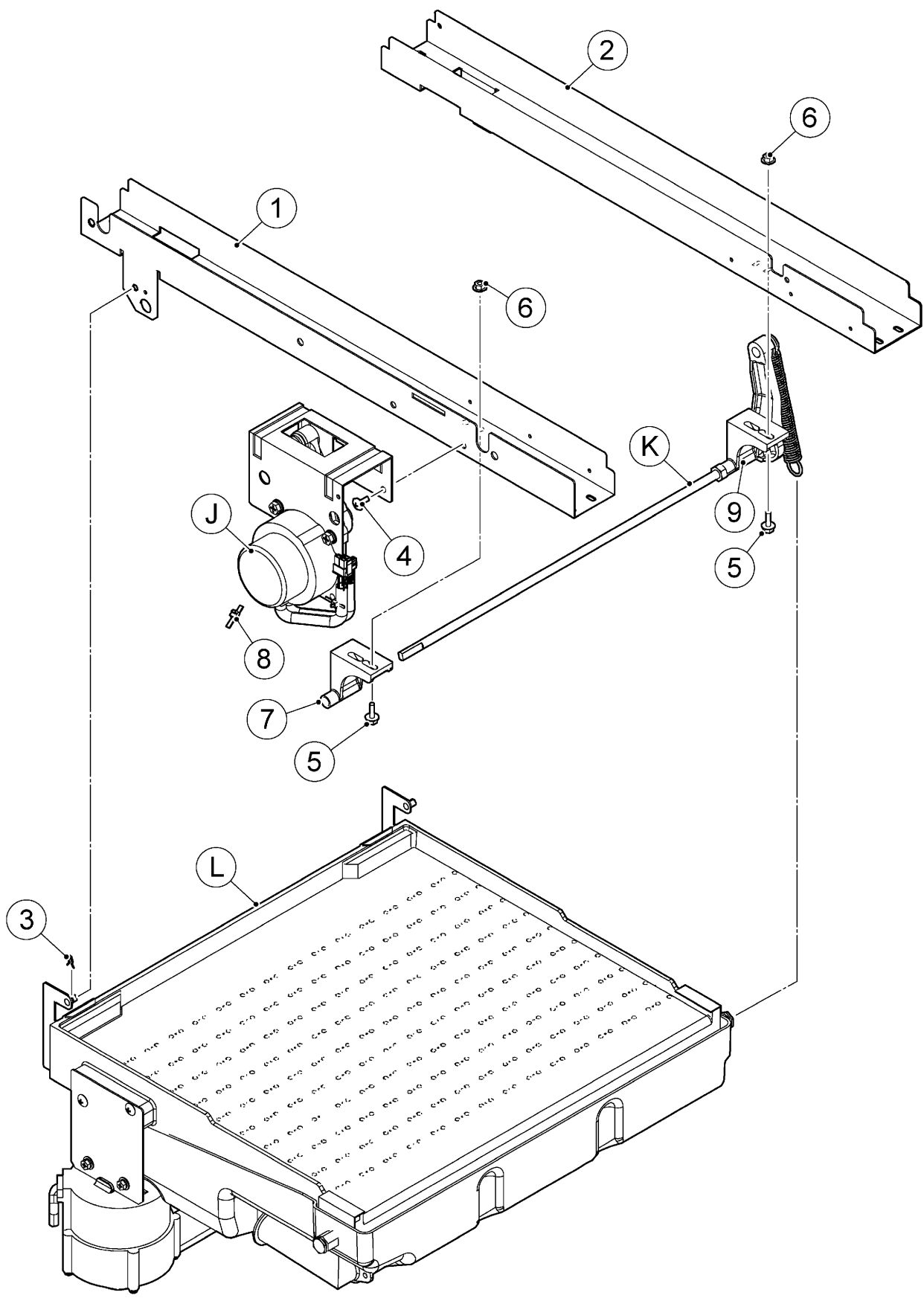
MODEL: IM-240DPE(-23/32)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
H	FAN MOTOR ASSY		3E0362A01	1				
1	BASE		3E0417G01	1				
2	CONDENSER		E00004-01	1				
3	SHROUD		2E0346M01	1				
4	COMPRESSOR		P02809-01	1				
5	PROTECTOR		P02812-01	1				
6	PROTECTOR RETAINER		P02815-01	1				
7	SCREW		P00840-01	1				
8	TERMINAL COVER		P02814-01	1				
9	GROMMET		P00846-01	4				
10	SPACER		P00847-01	4				
11	BOLT		436206-03	4				
12	BOX WITH ELECTRICAL COMPONENTS		P02841-01	1				
13	HEAT EXCHANGER		2X2949G02	1				
14	DRIER		P06910-01	1				
15	CABLE TIE		P05042-01	1				
16	TEE		420041-03	1				
17	COPPER TUBE C - H		4E0284M01	1				
18	COPPER TUBE C - COND		477814M01	1				
19	LOCKRING STOPPER		P01677-01	2				
20	PROCESS PIPE		4E0291M01	1				
21	HOT GAS VALVE METAL COMPONENT		P04242-0A	1				
22	COPPER TUBE B - H		4E0283M01	1				
23	PIPE(B)-HOT GAS		3Y9742G01	1				
24	PIPE(B)-LOW SIDE		4Y9552G01	1				
25	EVAPORATOR	28mm	2X6691G01	1				
		23mm	2X6735G01	1				
		32mm	2X6736G01	1				
26	COLLAR		3H3879-01	4				
27	SCREW-EVAPORATOR	28mm/32mm	4Y4922M02	4				
		23mm	4Y4922M03	4				
28	WASHER		4H0777-01	4				
29	WASHER	23mm	4H1365-05	4				
30	FLANGE NUT		FNHF06S0	4				
31	TEE		420041-06	1				
32	PIPE(C)-HOT GAS		3Y5069G01	1				
33	EXPANSION VALVE		P02819-01	1				
34	PIPE(C)-HIGH SIDE		3Y5067G01	1				
35	VALVE COVER		3Y3051P01	1				

MODEL: IM-240DPE(-23/32)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
36	CLAMP		P00752-01	2				
37	CLAMP		443461-01	1				
38	INSULATION		4X8643-01	1				
39	INSULATION TUBE		H72949B15	1				
40	TIE	CV-150N,T30R	7920-0003	5				
41	SHROUD(B)		4E0295M01	1				
42	T2 TRUSS HEAD SCREW		FT20408F0	14				
43	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0510S0	4				
44	HOLDER - THERMISTOR		315479-01	1				
45	S-TITE TRUSS HEAD SCREW		FTS0408M0	1				
46	CLAMP		P05216-01	3				
47	COPPER TUBE A - H		4Y9545M01	1				
48	TEE		420041-11	1				
49	PIPE(A)-HOT GAS		4Y9547M01	1				
50	STRAINER		P00812-01	1				
51	HOT GAS VALVE ELECTRICAL COIL		4E0251G01	1				
52	TEE		456655-01	1				
53	PRESSURE SWITCH		P06862-04	1				
54	THERMISTOR-CUBE CONTROL		P00350-01	1				
55	THERMISTOR-FILTER		4R2692-07	1				
56	CLIP-THERMISTOR		4R2938-01	1				

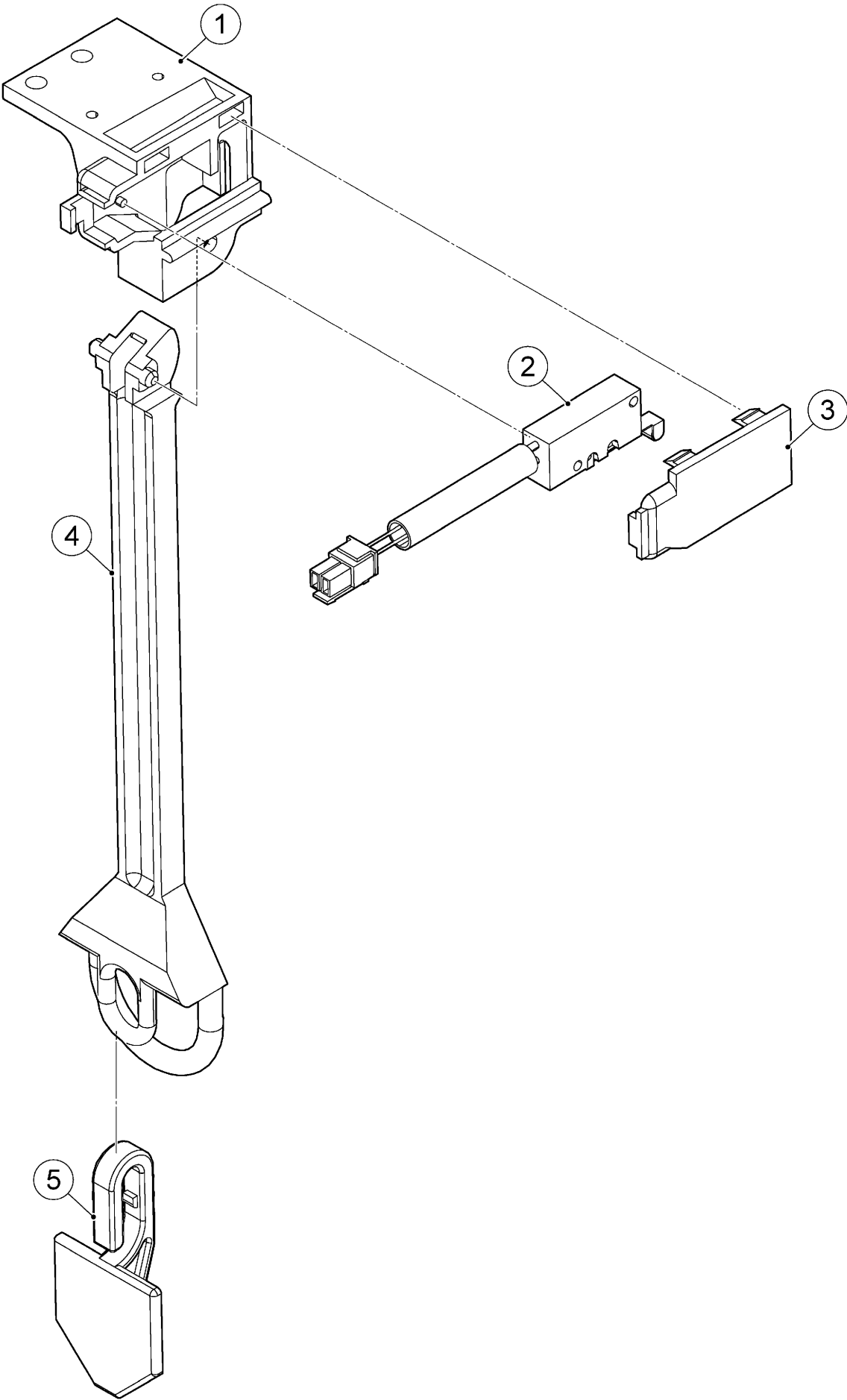


MODEL: IM-240DWPE(-23/32)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	BASE		3E0417G01	1				
2	MOUNTING BRACKET - CONDENSER		4E0121M01	1				
3	MOUNTING BRACKET - CONDENSER		4E0296M01	1				
4	CONDENSER - WATER COOLED		2X4255G01	1				
5	CLAMP(B)-CONDENSER		4H0622-01	4				
6	COMPRESSOR		P02809-01	1				
7	PROTECTOR		P02812-01	1				
8	PROTECTOR RETAINER		P02815-01	1				
9	SCREW		P00840-01	1				
10	TERMINAL COVER		P02814-01	1				
11	GROMMET		P00846-01	4				
12	SPACER		P00847-01	4				
13	BOLT		436206-03	4				
14	BOX WITH ELECTRICAL COMPONENTS		P02841-01	1				
15	HEAT EXCHANGER		2X2949G02	1				
16	DRIER		P06910-01	1				
17	TEE		420041-03	1				
18	CABLE TIE		P05042-01	1				
19	COPPER TUBE C - COND		477814M01	1				
20	LOCKRING STOPPER		P01677-01	2				
21	PROCESS PIPE		4E0291M01	1				
22	HOT GAS VALVE METAL COMPONENT		P04242-0A	1				
23	PIPE(B)-HOT GAS		3Y9742G01	1				
24	PIPE(B)-LOW SIDE		4Y9552G01	1				
25	EVAPORATOR	28mm	2X6691G01	1				
		23mm	2X6735G01	1				
		32mm	2X6736G01	1				
26	COLLAR		3H3879-01	4				
27	SCREW-EVAPORATOR	28mm/32mm	4Y4922M02	4				
		23mm	4Y4922M03	4				
28	WASHER		4H0777-01	4				
29	WASHER	23mm	4H1365-05	4				
30	FLANGE NUT		FNHF06S0	4				
31	TEE		420041-06	1				
32	PIPE(C)-HOT GAS		3Y5069G01	1				
33	EXPANSION VALVE		P02819-01	1				
34	PIPE(C)-HIGH SIDE		3Y5067G01	1				
35	VALVE COVER		3Y3051P01	1				
36	CLAMP		P00752-01	2				
37	CLAMP		443461-01	1				

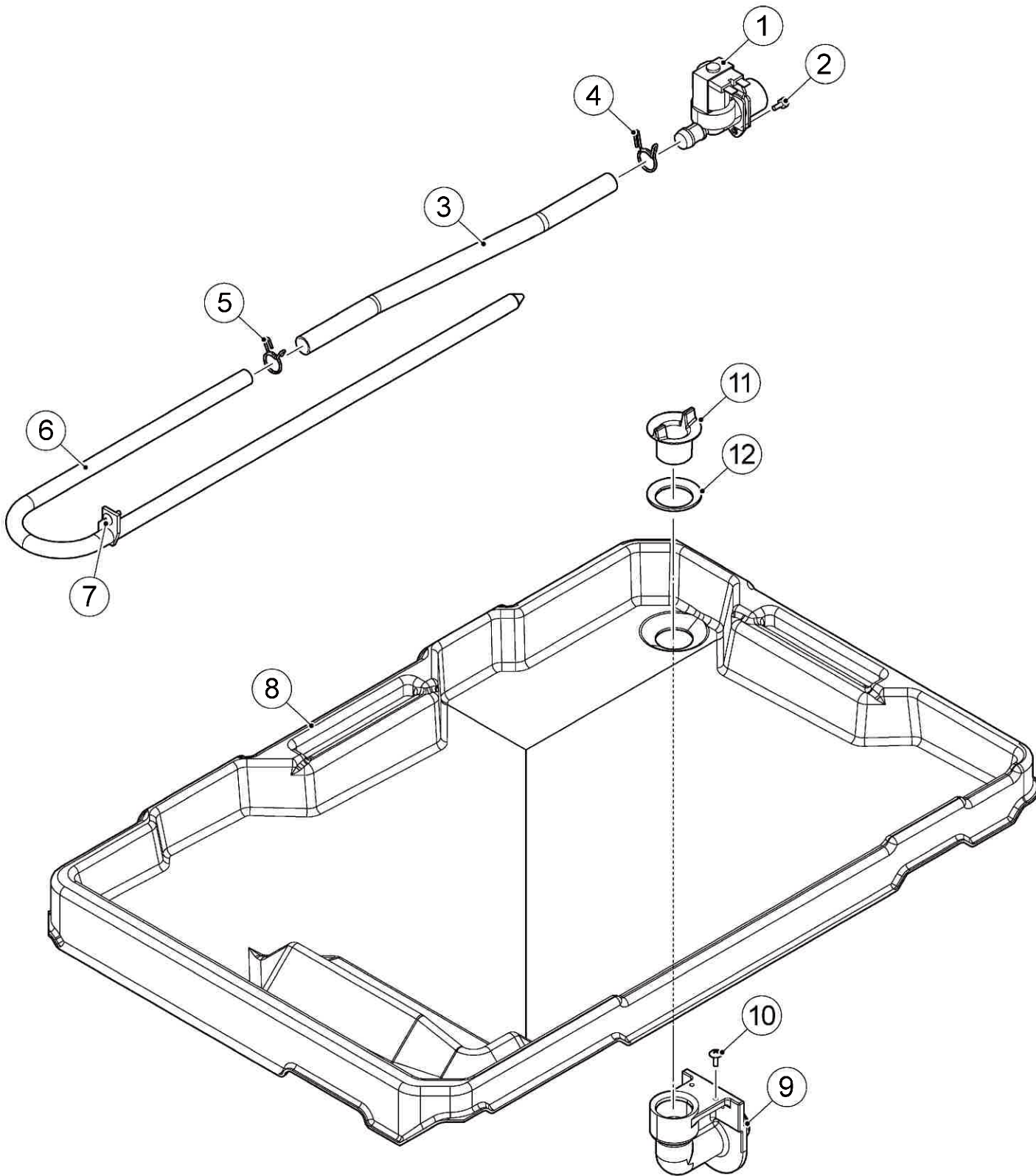
MODEL: IM-240DWPE(-23/32)				TITLE: B.REFRIGERATION ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
38	INSULATION		4X8643-01	1				
39	INSULATION TUBE		H72949B15	1				
40	TIE	CV-150N,T30R	7920-0003	14				
41	TEE		456655-01	1				
42	COPPER TUBE(B)-HIGH SIDE		4E0288M01	1				
43	BRACKET - WATER REGULATOR		4E0134M01	1				
44	WATER REGULATOR		P05382-01	1				
45	SLEEVE		441322-01	1				
46	INSULATION TUBE		H71020A55	1				
47	PIPE-WATER LINE(B)		4E0290G01	1				
48	COPPER TUBE(A-2)-HIGH SIDE		4E0289M01	1				
49	PIPE(C)-WATER LINE		3E0424G01	1				
50	PIPE(A)-WATER LINE		3E0425G01	1				
51	FITTING(P)		3Y0747A01	2				
52	FLANGE BOLT (C-TITE)		FTR0408M0	4				
53	INSULATION TUBE		H72636B65	1				
54	T2 TRUSS HEAD SCREW		FT20408F0	6				
55	PAN HEAD SCREW		FSP0406S0	2				
56	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0510S0	2				
57	NYLON TIE	CV-200N,T50R	7920-0010	2				
58	HOLDER - THERMISTOR		315479-01	1				
59	S-TITE TRUSS HEAD SCREW		FTS0408M0	1				
60	LABEL - R290		474520L01	1				
61	COPPER TUBE A - H		4Y9545M01	1				
62	TEE		420041-11	1				
63	PIPE(A)-HOT GAS		4Y9547M01	1				
64	STRAINER		P00812-01	1				
65	HOT GAS VALVE ELECTRICAL COIL		4E0251G01	1				
66	TEE		456655-01	1				
67	PRESSURE SWITCH		P06862-04	1				
68	THERMISTOR-CUBE CONTROL		P00350-01	1				
69	THERMISTOR-FILTER		4R2692-07	1				
70	CLIP-THERMISTOR		4R2938-01	1				



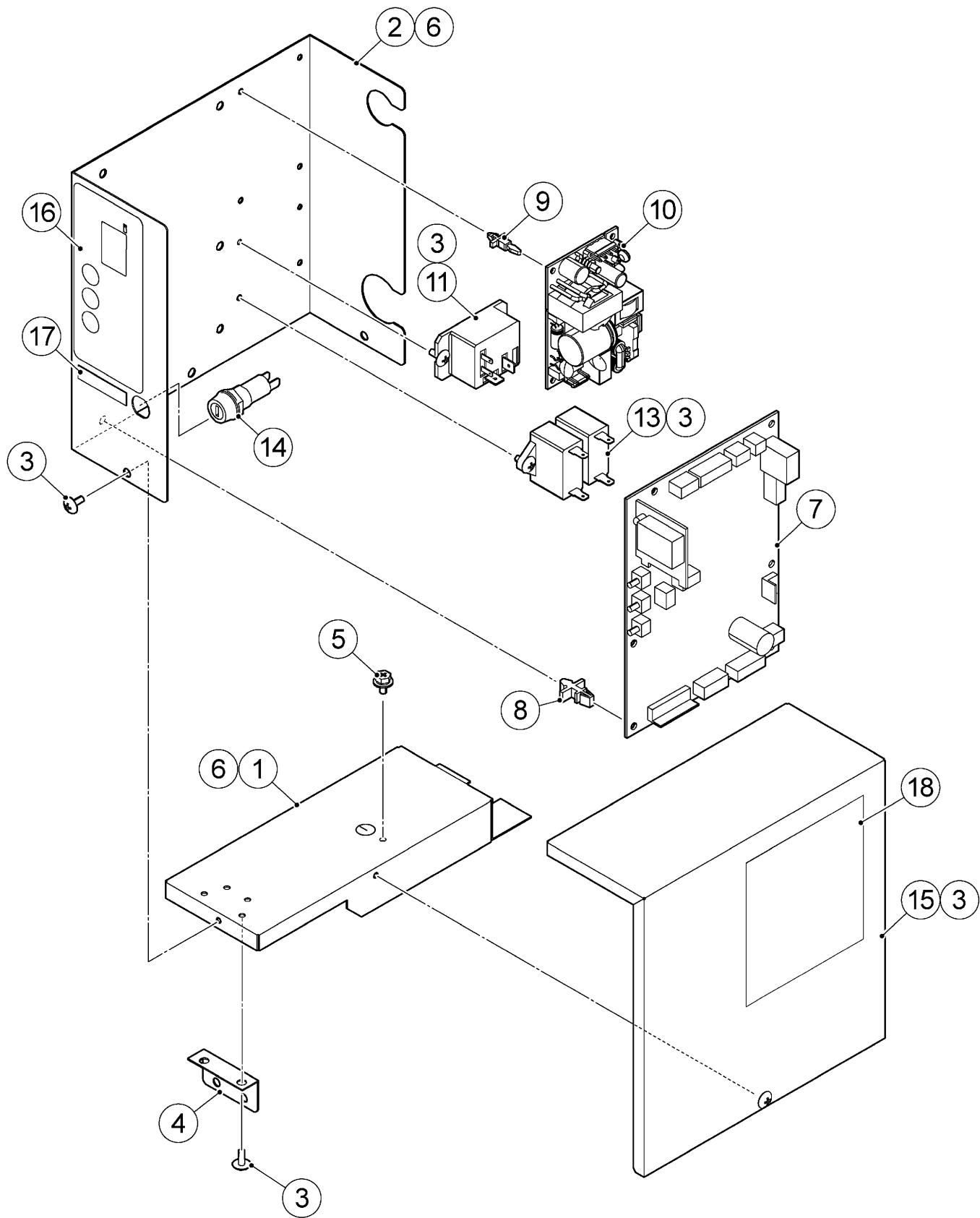
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE:C.MECHANISM ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
J	ACTUATOR MOTOR ASSY		3E0188A06	1				
K	CAM SHAFT ASSY		3Y5364A02	1				
L	WATER PAN ASSY		1E0173A01	1				
1	FRONT FRAME		3E0420M01	1				
2	REAR FRAME		3E0421M01	1				
3	RETAINING PIN		E00023-01	1				
4	TRUSS HEAD SCREW		FST0512S0	2				
5	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	4				
6	FLANGE NUT		FNHF05S0	4				
7	BEARING-CAM SHAFT		3X8307-02	1				
8	TIE	CV-150N,T30R	7920-0003	1				
9	COLLAR	32mm	429124-01	1				



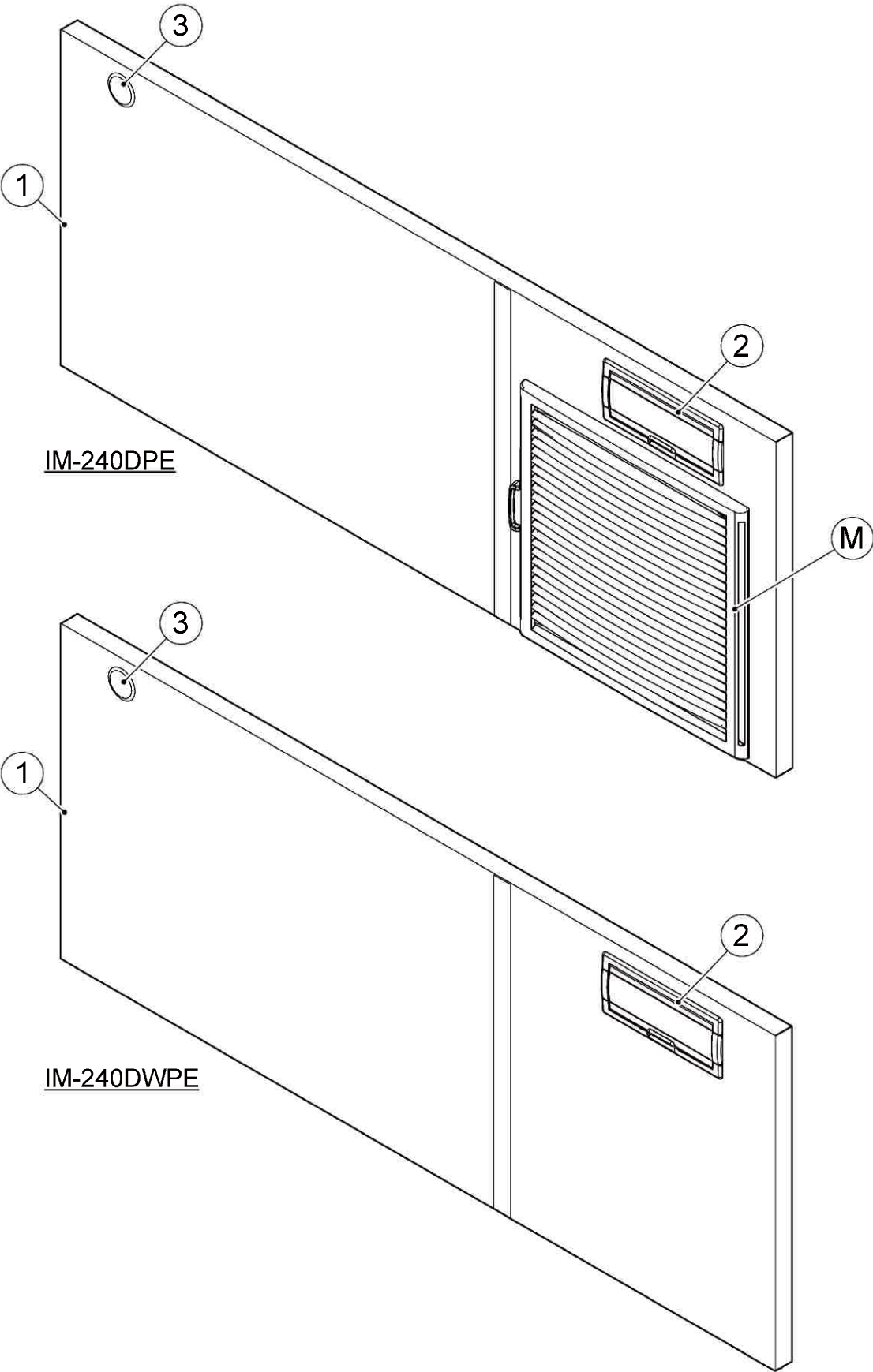
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE:D.BIN SWITCH ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	SWITCH BOX		2H2043-01	1				
2	BS ASSY (A)		4E0250G01	1				
3	SWITCH BOX COVER		4H8785-01	1				
4	SWITCH ACTUATOR		3H1369-02	1				
5	DETECTOR		311044-01	1				



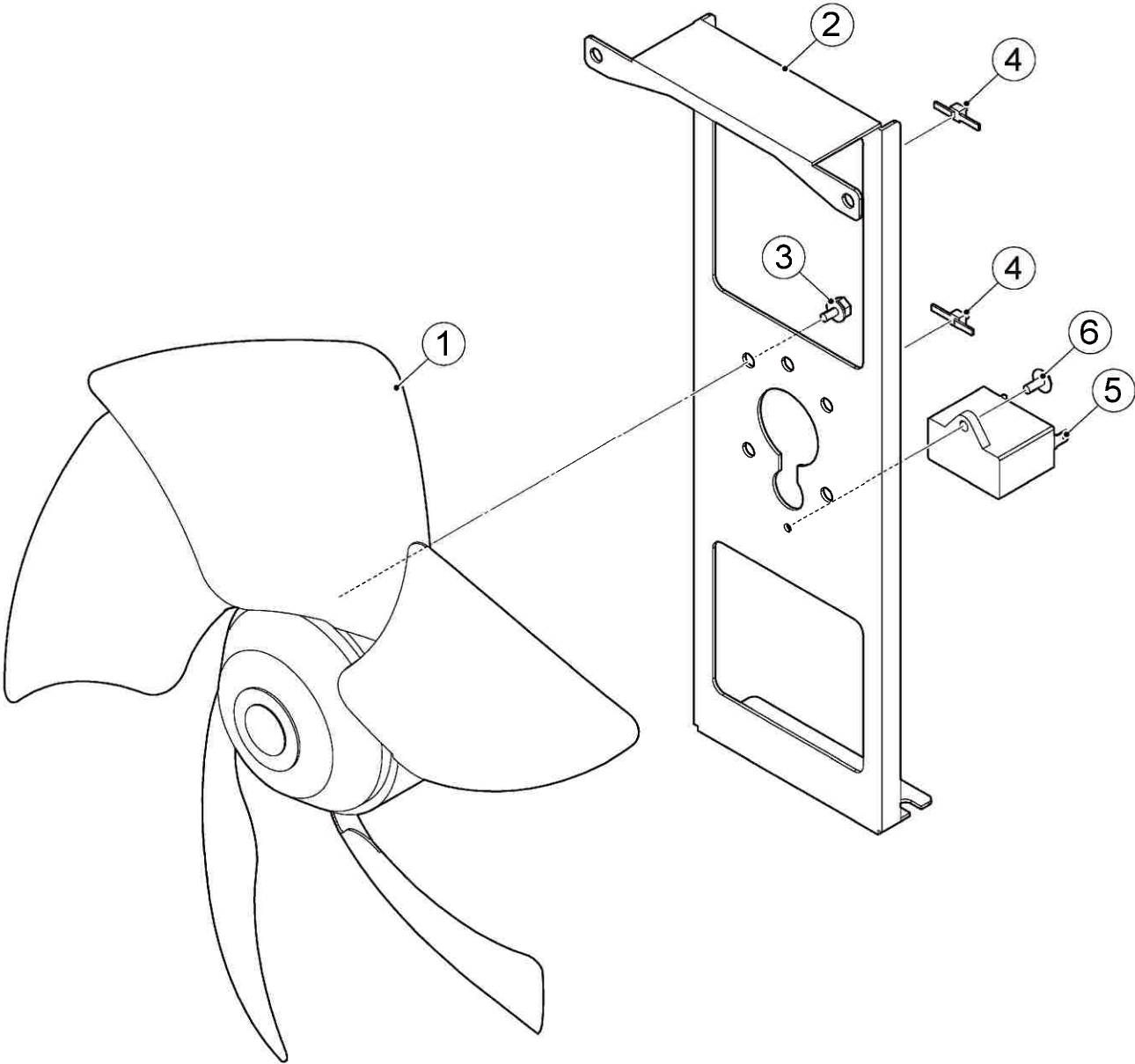
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE:E.WATER CIRCUIT ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	WATER VALVE		P05355-01	1				
2	HEX SOCKET HEAD CAP SCREW		FBX0408S0	2				
3	SILICONE HOSE		4Y6912R11	1				
4	HOSE CLAMP		P05613-02	1				
5	HOSE CLAMP		P05613-01	1				
6	WATER SUPPLY PIPE		3H9533G01	1				
7	TRUSS HEAD SCREW		FST0412S0	1				
8	DRAIN PAN		125283P02	1				
9	DRAIN PIPE		315825-01	1				
10	T2 TRUSS HEAD SCREW		FT20410M0	2				
11	DRAIN YOKE		418296-01	1				
12	PACKING		413857-01	1				



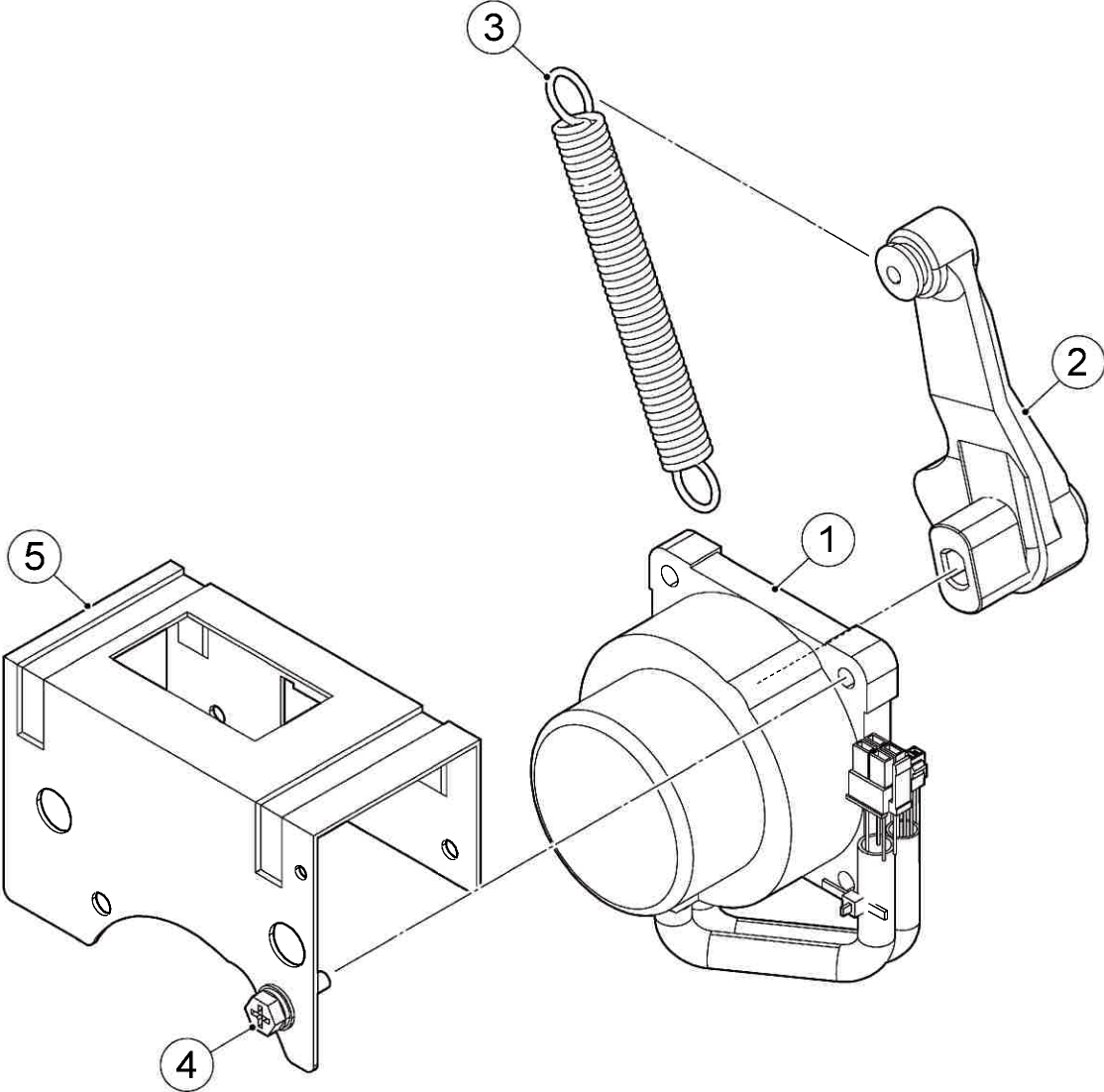
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE: F.CONTROL BOX ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	CONTROL BOX (A)		3E0192M01	1				
2	CONTROL BOX (B)		2E0170M01	1				
3	T2 TRUSS HEAD SCREW		FT20408S0	10				
4	CONTROL BOX MOUNT (A)		4E0222M01	1				
5	HEX HEAD BOLT SW		FBK0408F0	1				
6	CONTROL BOX - BASE ASSY		3E0345A01	1				
7	CONTROLLER BOARD		P06259-01	1				
8	BOARD SUPPORT		414929-02	6				
9	BOARD SUPPORT		E00003-01	4				
10	SWITCHING REGULATOR		P06372-01	1				
11	POWER RELAY		P06262-01	1				
12	WIRING LABEL		3E0393L01	1				
13	CAPACITOR		P01870-01	2				
14	FUSE ASSY		483425A01	1				
15	CONTROL BOX COVER		3Y5612M01	1				
16	CONTROL LABEL (A)		4E0221L01	1				
17	LABEL - FUSE		466798-01	1				



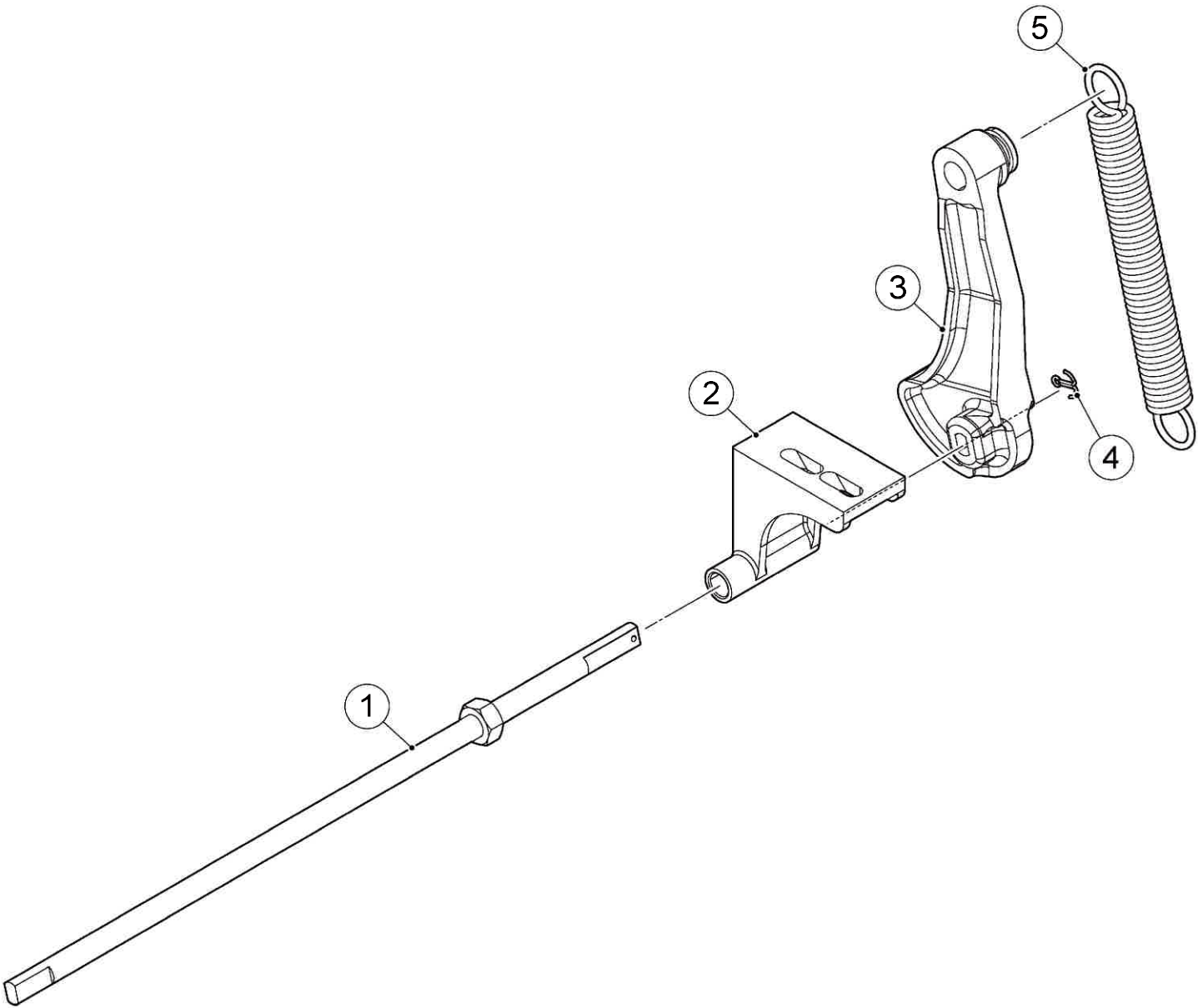
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE: G.FRONT COVER				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
M	LOUVER ASSY	Air-Cooled	377439A01	1				
1	FRONT COVER	Air-Cooled	3E0415G01	1				
		Water-Cooled	3E0415G02	1				
2	WINDOW PANEL ASSY		3E0285A01	1				
3	LABEL - PENGUIN		468184-02	1				



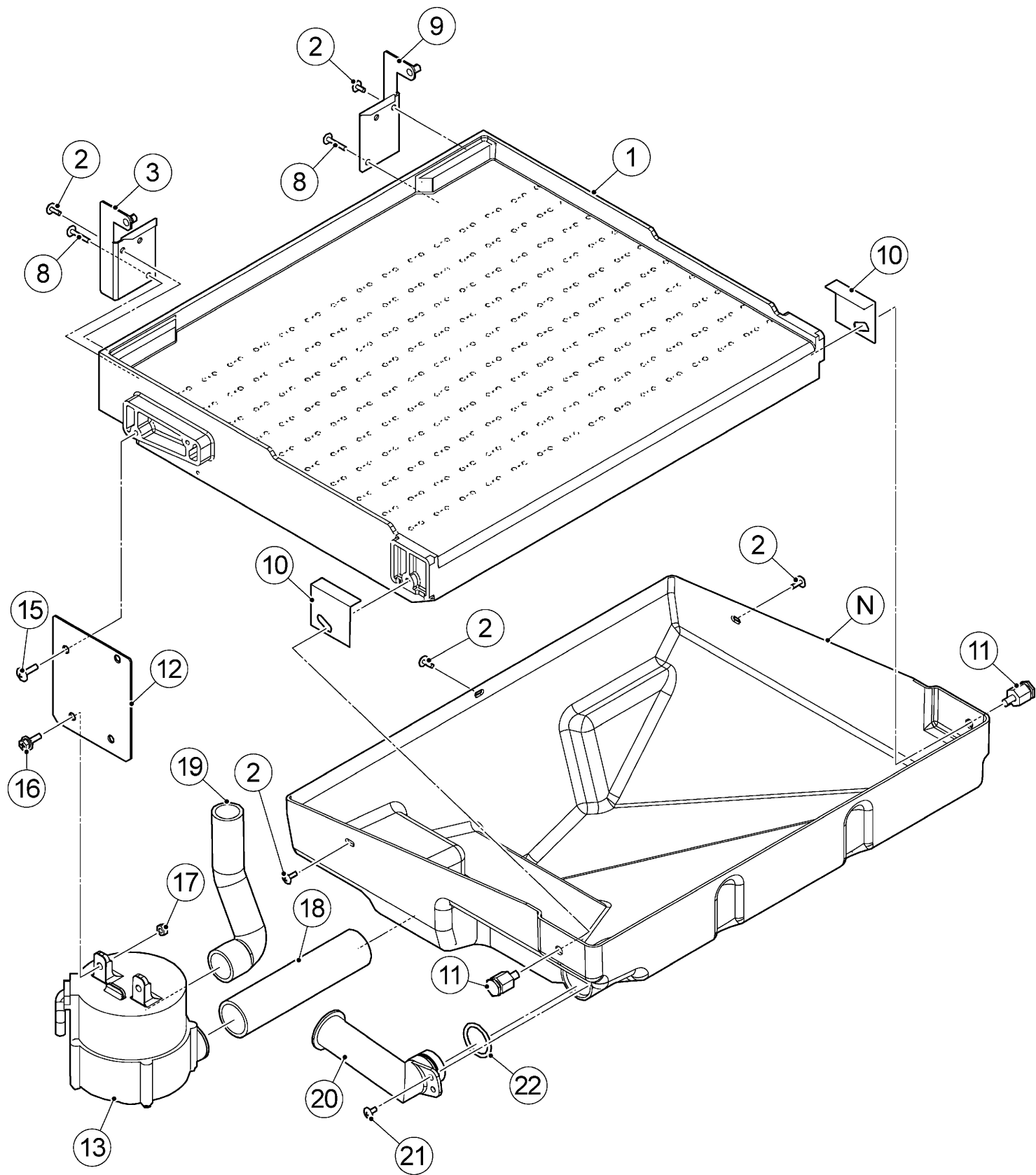
MODEL: IM-240DPE(-23/32)				TITLE:H.FAN MOTOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	FAN MOTOR		P02545-01	1				
2	BRACKET-FM		3E0365M01	1				
3	HEX HEAD BOLT SW		FBK0408F0	4				
4	TIE	CV-100N,T18R	7920-0002	2				
5	CAPACITOR		P01865-01	1				
6	TRUSS HEAD SCREW		FST0408S0	1				



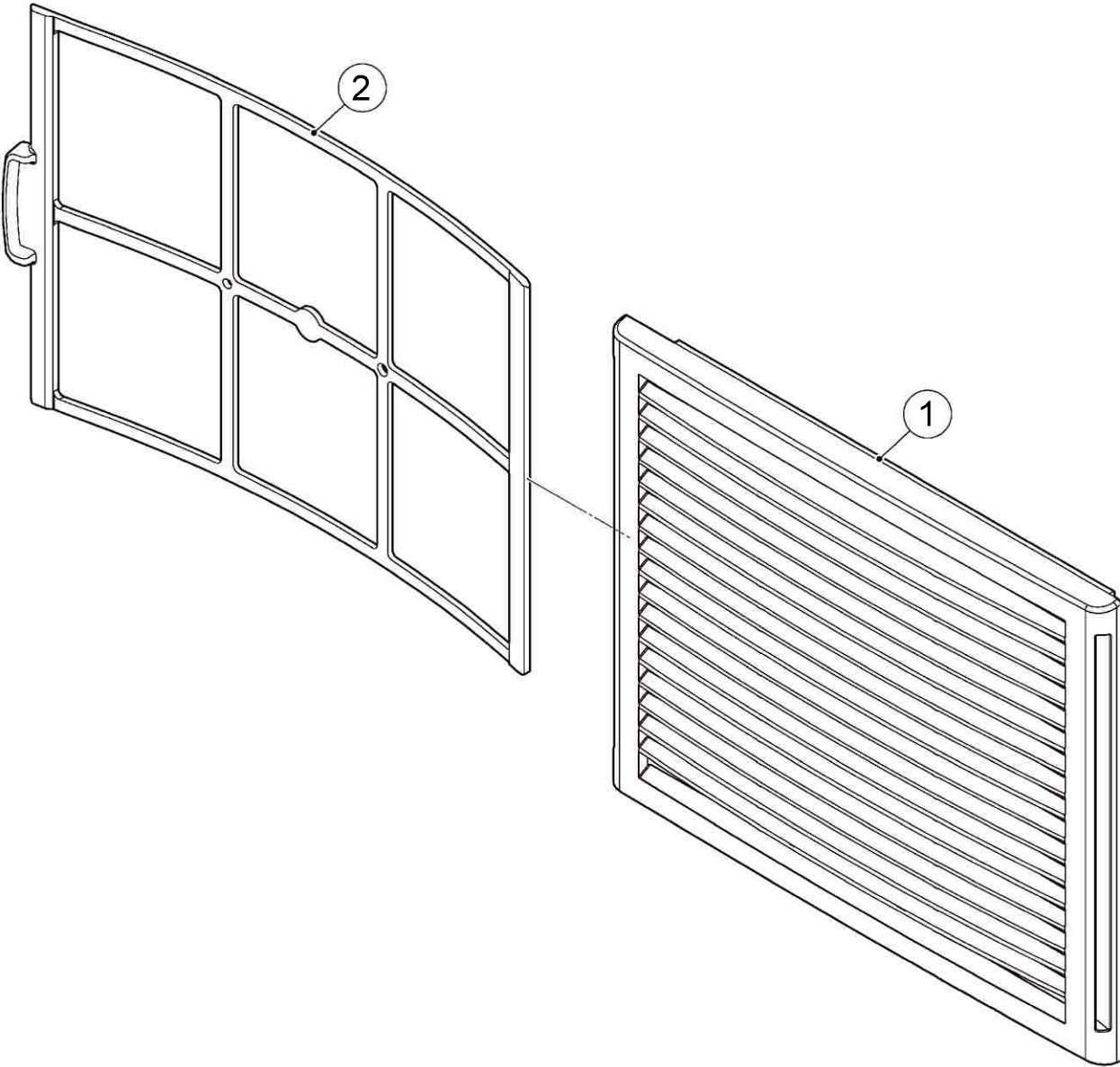
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE:J.ACTUATOR MOTOR ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	AM ASSY (A)		4E0245G01	1				
2	CAM (A)		306543G04	1				
3	EXTEN SPRING		4H3473-01	1				
4	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2				
5	BRACKET-AM		3E0355M01	1				



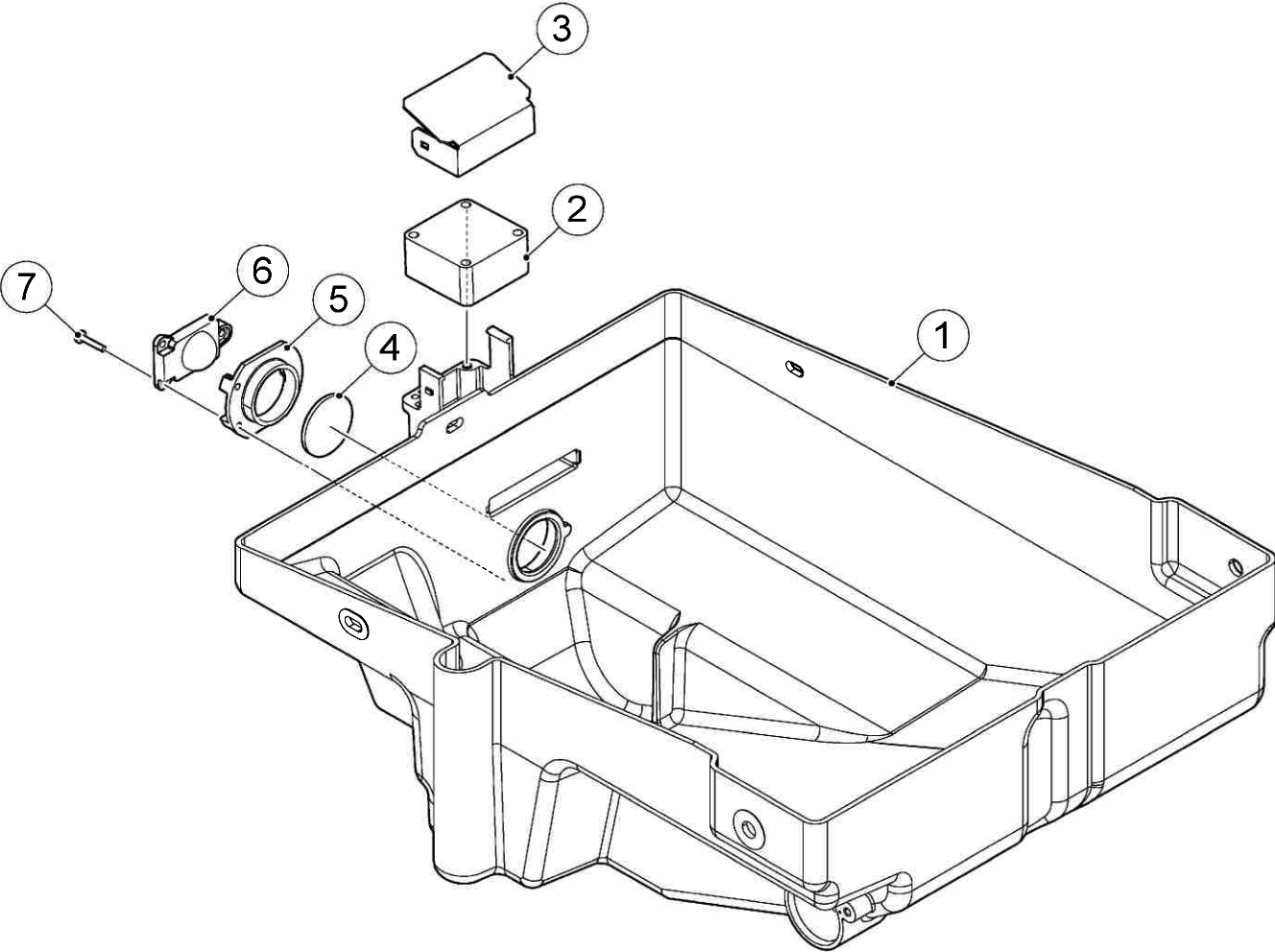
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE:K.CAM SHAFT ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	CAM SHAFT		425511G02	1				
2	BEARING-CAM SHAFT		3X8307-02	1				
3	CAM(B)		376546P01	1				
4	CUTTER PIN		711S-0212	1				
5	EXTEN SPRING		4H3473-01	1				



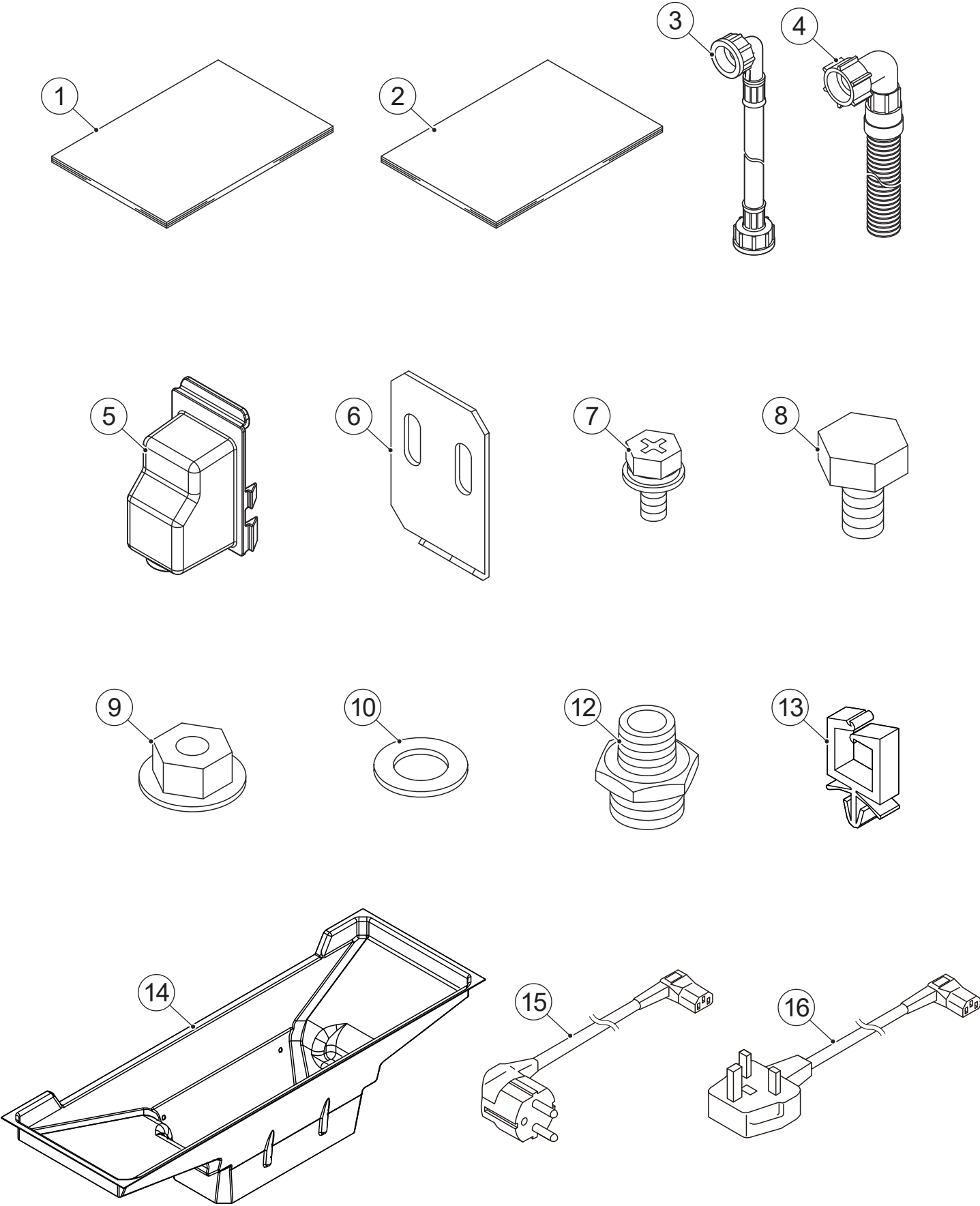
MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)			TITLE:L.WATER PAN ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
N	WATER PAN		1H0888-02	1				
	WATER TANK(AD3)	-U,-E	2E0256A01	1				
1	WATER PLATE	28mm/23mm	208020G01	1				
		32mm	1H0351G01	1				
2	TRUSS HEAD TAPPING SCREW T2	28mm/23mm	FT20410S0	3				
3	BRACKET - WATER PAN(R)		3E0292G01	1				
4	PAN HEAD MACHINE SCREW	32mm	FSP0420S0	4				
5	NUT	32mm	FNH104S0	4				
6	PAN HEAD MACHINE SCREW	32mm	FSP0416S0	2				
7	T2 TRUSS HEAD SCREW	28mm/23mm	FT20416S0	4				
8	TRUSS HEAD TAPPING SCREW T2	28mm/23mm	FT20420M0	2				
9	BRACKET - WATER PAN(L)		3E0293G01	1				
10	BRACKET		402957-01	2				
11	SCREW SPRING HOOK		4H2582G01	2				
12	BRACKET - PUMP		4E0241M01	1				
13	PUMP MOTOR		P00617-02	1				
14	TRUSS HEAD SCREW	32mm	FST0516S0	2				
15	TRUSS HEAD TAPPING SCREW T2	28mm/23mm	FT20516S0	2				
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	2				
17	NUT		FNH105S0	2				
18	SUCTION TUBING		4E0231R01	1				
19	DISCHARGE TUBING		4E0230R01	1				
20	PIPE-DRAIN		315530-01	1				
21	TRUSS HEAD SCREW	28mm/23mm	FST0408S0	1				
		32mm	FST0408S0	4				
22	O RING - DRAIN		4E0037R01	1				



MODEL: IM-240DPE(-23/32)				TITLE:M.LOUVER ASSY				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	LOUVER		121931P01	1				
2	AIR FILTER		262259G01	1				



MODEL: IM-240DPE(-23/32) IM-240DWPE(-23/32)				TITLE: N.WATER PAN AD3				
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	WATER TANK(AD2)		2E0255G01	1				
2	FAN MOTOR		P06703-01	1				
3	DUCT - GARD		4E0202M01	1				
4	WINDOW - GASKET		P06651-01	1				
5	HOLDER - LED		3E0331P01	1				
6	UVC-LED		P06697-01	1				
7	PAN HEAD MACHINE SCREW		FT50314S0	3				



MODEL: IM-240DPE(-23/32) MODEL: IM-240DWPE(-23/32)			TITLE: P.ACCESSORIES					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-0				
1	INSTRUCTION MANUAL		L1M113204	1				
2	INSTRUCTION MANUAL	Quick Start Manual	121594L01	1				
3	INLET HOSE	Air Cooled	P03534-01	1				
		Water Cooled		2				
4	OUTLET HOSE	Air Cooled	452365-01	1				
		Water Cooled		2				
5	COVER - CONNECTOR		2X0271P01	1				
6	BRACE		4Y5926M01	2				
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	D TYPE	FBK0512S0	2				
		X TYPE		4				
8	HEX HEAD BOLT		FBH0816S0	2				
9	NUT		FNH108S0	2				
10	WASHER	D TYPE	4X8293-01	2				
		X TYPE		4				
12	ADAPTOR		450724-01	2				
13	WIRE SADDLE	X TYPE	428060-03	2				
14	ICE CHUTE	X TYPE	1E0004P01	1				
15	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1				
16	POWER SUPPLY CORD	UK-PLUG(13A)	P03363-01	1				