



PRODUCT DOCUMENT PACK

Prepared and distributed by KW Commercial Kitchen

PRODUCT

FL-118-13676 Siesta Tom Bar 45

Model / SKU: FL-118-13676

KW COMMERCIAL KITCHEN

7/72 Canterbury Road, Bankstown NSW 2200

Phone 1300 001 366

Email sales@kwcommercial.com.au

Web www.kwcommercial.com.au



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Report ID: 344046
Date of sample receipt: 17/02/23
Date of issue: 01/03/23

ISILPLAST PLASTIK SAN. VE TIC. A.S. (SIESTA
EXCL.)
ULUS MAH. CATALCA YOLU CAD. NO: 597
34537 TEPECİK, BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Sample name: Code 286 TOM 45 stool

SAMPLE N° 344046

Overall dimensions: 340 x 340 x 360 (h) mm

List of test reports:

1. Outdoor furniture - General safety requirements EN 581-1:2017
2. Seat and back static load test EN 1728:2012+AC:2013
3. Seat and back fatigue test EN 1728:2012+AC:2013
4. Leg forward static load test EN 1728:2012+AC:2013
5. Leg sideways static load test EN 1728:2012+AC:2013
6. Seat impact test EN 1728:2012+AC:2013
7. Stability - EN 1022:2005
8. Stability EN 1022:2018, clause 7.3



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The deputy director
Dr. Paolo Tirelli

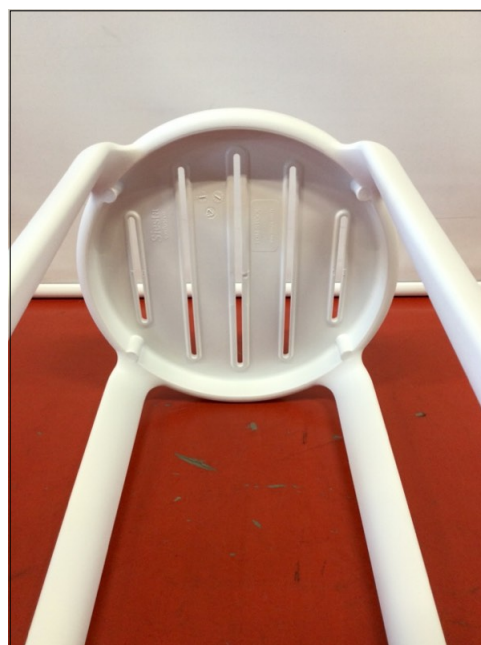
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SAMPLE N° 344046

Date of issue: 01/03/23
Sample weight: Not determined
Sample name: Code 286 TOM 45 stool



Side view



Bottom view

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TEST REPORT

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Outdoor furniture - General safety requirements EN 581-1:2017

5.1 General:

Requirement	Observed	Remarks
Edges of seat, back rest and arm rests rounded and chamfered	Yes	None
All other parts: free from burrs, sharp edges and sharp points.	Yes	None
Movable and adjustable parts designed so that injuries and inadvertent operation are avoided	Not present	None
Any load bearing part of furniture not come loose unintentionally	Yes	None
Lubricated parts are protected	Not present	None

5.2 Tubular components:

Requirement	Observed	Remarks
Absence of tubular components with diameter > 7 mm and < 12 mm with a depth > 10 mm.	Yes	None
Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or > 12 mm	Yes	None

5.3 Shear and squeeze points:

Requirement	Observed	Remarks
Shear and squeeze points that are created only during adjusting and folding away are acceptable if the user has the control of his/her movements.	Not present	None
Absence of shear and squeeze points, created by parts operated by powered mechanism.	Not present	None
Absence of shear and squeeze points, created by loads applied during normal use.	Yes	None

Conformity to requirements of clause 5 of standard EN 581-1:2017:

YES

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Seat and back static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	/	10 x 10 s	No defects
2.000	/	1 x 30 min	No defects

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.300	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015+AC:2016, contract level.

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Seat and back fatigue test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	/	50.000	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015+AC:2016, contract level.

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Leg forward static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Leg forward static load test clause 6.15, EN 1728:2012+AC:2013

Test results:

Forward horizontal force N	Balancing seat force N	Number of cycles	Remarks
270	1.000	10	No defects

Note:

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 400 N to 270 N, to avoid tipping.

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT

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Leg sideways static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Leg sideways static load test clause 6.16, EN 1728:2012+AC:2013

Test results:

Sideways horizontal force N	Balancing seat force N	Number of cycles	Remarks
200	1.000	10	No defects

Note:

According to EN 1728:2012+AC:2013, horizontal force has been reduced from 300 N to 200 N, to avoid tipping.

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015+AC:2016, contract level.

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Seat impact test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Seat impact test clause 6.24, EN 1728:2012+AC:2013

Test results:

Mass of impactor kg	Height of drop mm	Impact point	Number of drops	Remarks
25	240	seat loading point (A)	10	No defects
25	240	on the longitudinal axis, 100 mm from the front seat edge	10	No defects

Note:

The test results comply with the requirements in clause 7.2.2 of EN 581-2:2015+AC:2016, contract level.

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Stability - EN 1022:2005

Type of chair: fixed geometry

Forwards overturning

Horizontal force : 20 N does not overturn

Rearwards overturning

Fixed back chair

Horizontal force : /

Tilting chair in the rearmost position

Loading discs on the seat : /

Sideways overturning for chairs with arms

Horizontal force : /

Sideways overturning for chairs without arms

Horizontal force : 20 N does not overturn

Forwards overturning for chairs with footrest

Horizontal force : /

The test result complies with the requirements of EN 1022:2005

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Stability EN 1022:2018, clause 7.3

Type of chair: fixed geometry

Positioning of chair components: as specified in Table 1 of EN 1022:2018

Loads and masses according to table B1 of EN 1022:2018, annex B

Forwards overturning

Forwards overturning, clause 7.3.1 : does not overturn

Forwards overturning for seating with foot rest, clause 7.3.2 : /

Corner stability, clause 7.3.3 : does not overturn

Sideways overturning

Sideways overturning, all seating without arm rests, clause 7.3.4 : does not overturn

Seating with arm rests, clause 7.3.5.2 : /

Seating with raised side edges, clause 7.3.5.3 : /

Rearwards overturning

Rearwards overturning all seating with back rests, clause 7.3.6

Minimum force required: / : /

Tilting seating, clause 7.4.2 : /

Reclining seating with leg rest, clause 7.4.3 : /

Reclining seating without leg rest, clause 7.4.4 : /

Rearwards stability test for rocking chairs, clause 7.4.5 : /

The test results comply with the requirements in clause 7.2 of EN 1022:2018.

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