



PRODUCT DOCUMENT PACK

Prepared and distributed by KW Commercial Kitchen

PRODUCT

Siesta Tropic Sun Lounger

Model / SKU: FL-118-13688

KW COMMERCIAL KITCHEN

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Report ID: 346575
Date of sample receipt: 06/04/23
Date of issue: 10/05/23

ISILPLAST PLASTIK SAN. VE TIC. A.S. (SIESTA EXCL.)
ULUS MAH. CATALCA YOLU CAD. NO: 597
34537 TEPECİK, BUYUKCEKMECE-ISTANBUL
TR - TURKEY

Sample name: Code 708 TROPIC sunlounger

SAMPLE N° 346575

Overall dimensions: 720 x 2100 x 940 (h) mm

List of test reports:

1. Outdoor furniture - General safety requirements EN 581-1:2017
2. Loungers: seat and back static load test - reclining back rest EN 1728:2012+AC:2013
3. Loungers: additional seat and leg rest static load test EN 1728:2012+AC:2013
4. Loungers. Seat and back fatigue test - reclining back rest EN 1728:2012+AC:2013
5. Loungers: additional seat durability test EN 1728:2012+AC:2013
6. Loungers: durability test on back rest mechanism EN 1728:2012+AC:2013
7. Loungers: seat impact test EN 1728:2012+AC:2013
8. Loungers. Stability EN 581-2:2015+AC:2016



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*The managing director
Dr. Franco Bulian*
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SAMPLE N° 346575

Date of issue: 10/05/23
Sample weight: Not determined
Sample name: Code 708 TROPIC sunlounger



Side view



Rear view



Bottom view

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TEST REPORT 346575 / 1

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 13/04/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

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Outdoor furniture - General safety requirements EN 581-1:2017

5.1 General:

Requirement	Observed	Remarks
Edges of seat, back rest and arm rests rounded and chamfered	Yes	None
All other parts: free from burrs, sharp edges and sharp points.	Yes	None
Movable and adjustable parts designed so that injuries and inadvertent operation are avoided	Yes	None
Any load bearing part of furniture not come loose unintentionally	Yes	None
Lubricated parts are protected	Not present	None

5.2 Tubular components:

Requirement	Observed	Remarks
Absence of tubular components with diameter > 7 mm and < 12 mm with a depth > 10 mm.	Yes	None
Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or > 12 mm	Yes	None

5.3 Shear and squeeze points:

Requirement	Observed	Remarks
Shear and squeeze points that are created only during adjusting and folding away are acceptable if the user has the control of his/her movements.	Not present	None
Absence of shear and squeeze points, created by parts operated by powered mechanism.	Not present	None
Absence of shear and squeeze points, created by loads applied during normal use.	Yes	None

Conformity to requirements of clause 5 of standard EN 581-1:2017: **YES**

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TEST REPORT 346575 / 2

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 14/04/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

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Loungers: seat and back static load test - reclining back rest EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Loungers: seat and back static load test clause 8.2, EN 1728:2012+AC:2013

Back rest inclination: 27°

Test results:

Seat load N	Back rest force N	Number of cycles	Time of application	Back rest position	Remarks
2.000	560	5	10 s	vertical	No defects
1.500	1.340	5	10 s	reclined	No defects
1.500	1.340	1	30 min	reclined	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT

346575 / 3

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 17/04/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

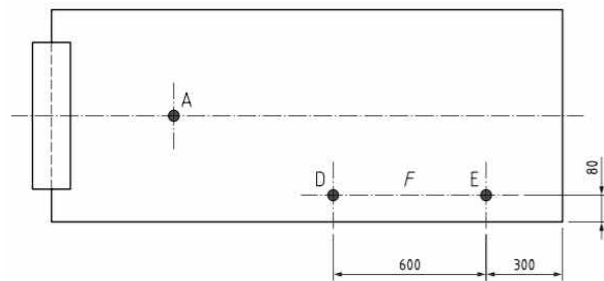
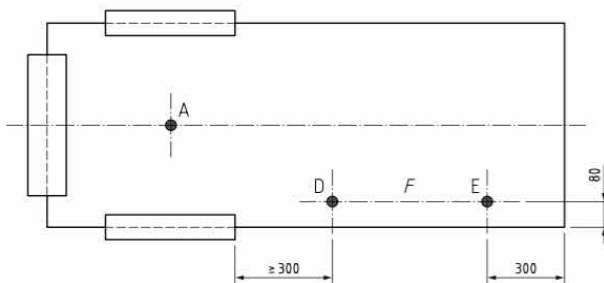
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Loungers: additional seat and leg rest static load test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Loungers: additional seat and leg rest static load test clause 8.3, EN 1728:2012+AC:2013



Test results:

Force on point A N	Force between point D and E	Number of cycles	Time of application	Remarks
750	900	10	10 sec	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT 346575 / 4

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 17/04/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

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TR - TURKEY

Loungers. Seat and back fatigue test - reclining back rest EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Loungers: seat and back fatigue test, clause 8.4.1, EN 1728:2012+AC:2013

Back rest inclination: 27°

Test results:

Seat force N	Back force N	Number of cycles	Back rest position	Remarks
1.000	333	25.000	Vertical	No defects
750	670	25.000	Reclining	No defects

Total cycles: 50.000

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT

346575 / 5

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 28/04/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

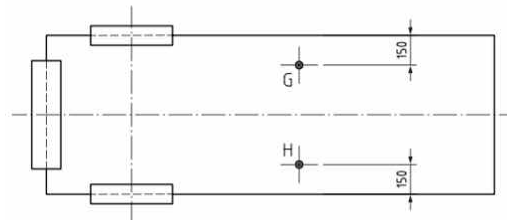
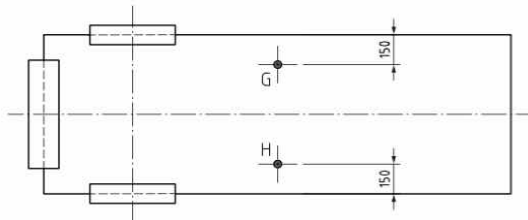
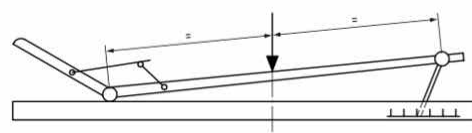
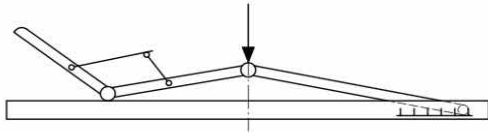
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Loungers: additional seat durability test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Loungers: additional seat durability test, clause 8.4.2, EN 1728:2012+AC:2013



Test results:

Vertical force in points G and H N	Number of cycles per point	Remarks
1.000	20.000	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT 346575 / 6

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 05/05/23
Date of issue: 10/05/23



Sample name: Code 708 TROPIC sunlounger

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TR - TURKEY

Loungers: durability test on back rest mechanism EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015

Loungers: durability test on back rest mechanism, clause 8.5, EN 1728:2012+AC:2013

Test results:

Mass on the seat kg	Back force N	Number of cycles	Remarks
100	250	20.000	Non defetcs

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT 346575 / 7

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 10/05/23
Date of issue: 10/05/23



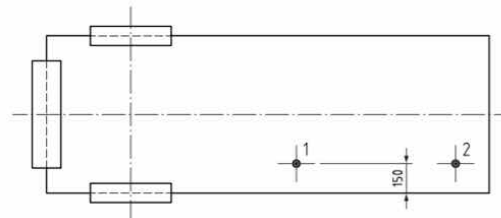
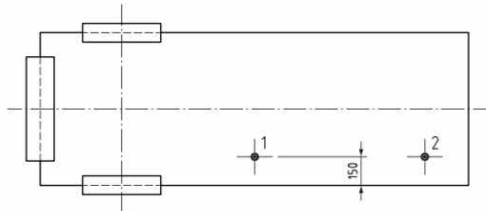
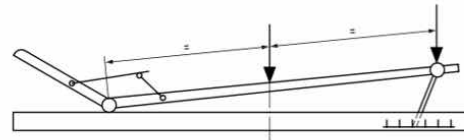
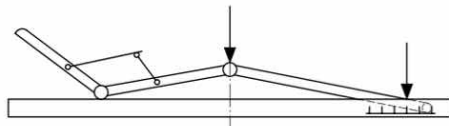
Sample name: Code 708 TROPIC sunlounger

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TR - TURKEY

Loungers: seat impact test EN 1728:2012+AC:2013

Test performed according to EN 581-2:2015+AC:2016

Loungers: seat impact test, clause 8.8, EN 1728:2012+AC:2013



Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015+AC:2016, contract level.

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TEST REPORT 346575 / 8

Revision: 0
Date of sample receipt: 06/04/23
Date of test: 10/05/23
Date of issue: 10/05/23



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Loungers. Stability EN 581-2:2015+AC:2016

Stability EN 581-2:2015+AC:2016, annex A

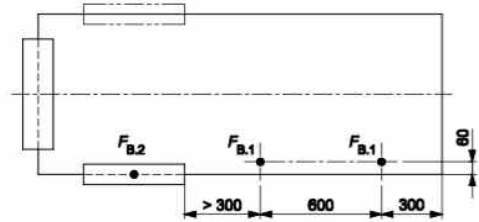
Sideways stability, annex A, clause A.1.1

Loungers with arm rests:

Force in Fb1: 600 N
Force in Fb2: 250 N
Time of application: 5 sec

Remarks:

/

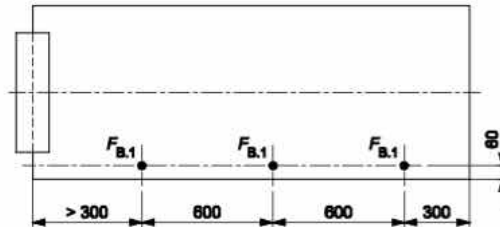


Loungers without arm rests:

Force in Fb1: 600 N
Time of application: 5 sec

Remarks:

The lounger does not overbalance



Forward stability, annex A, clause A.1.2

Force in Fb3: 600 N
Time of application: 5 sec

Remarks:

The lounger does not overbalance



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TEST REPORT **346575 / 8 rev. 0**
Date of issue: 10/05/23
Sample name: Code 708 TROPIC sunlounger

Rearwards stability, EN 1022:2005

Fixed back chair, clause 6.6		
Horizontal force	:	218 N does not overturn
Chair with back rest inclination, clause 7.5		
Loading discs on the seat	:	3
Loading discs on the back	:	8 does not overturn

Remarks:
The lounger does not overbalance

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